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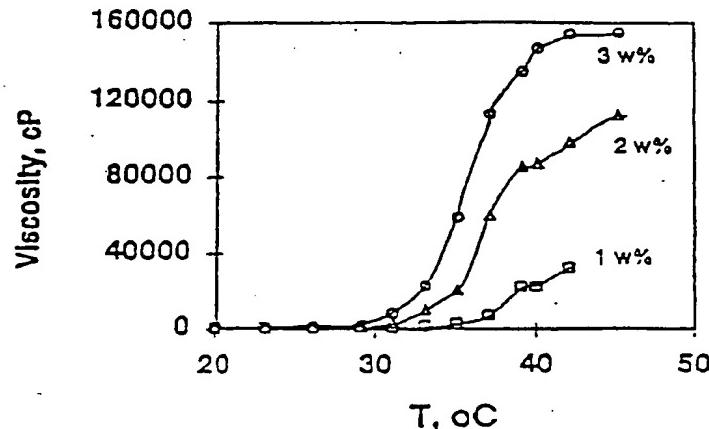
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(54) Title: COMPOSITIONS FOR COSMETIC APPLICATIONS

(57) Abstract

A cosmetic composition is described having a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.



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COMPOSITIONS FOR COSMETIC APPLICATIONS

Pre-Grant
This application is a continuation-in-part application of copending application

5 U.S.S.N. 60/034,805 filed January 2, 1997, and entitled "Responsive Polymer Networks and Methods of Their Use", which is a continuation-in-part application of copending application PCT/US96/10376 filed June 14, 1996, designating the United States, and entitled "Responsive Polymer Networks and Methods of Their Use", which is a continuation-in-part application of copending application U.S.S.N. 08/580,986 filed 10 January 3, 1996, and entitled "Responsive Polymer Networks and Methods of Their Use", each of which is incorporated entirely by reference.

→ US 5,939,48

Field of the Invention

15 The present invention relates to a cosmetic composition useful in a variety of topical and personal care products, including treatments of disorders and imperfections of the skin or other areas of the body. More particularly, the present invention is directed to a cosmetic composition comprising a poloxamer:poly(acrylic acid) polymer network that can be designed to reversibly gel over a wide range of conditions to provide a composition having a controllable range of viscosities, making 20 it useful in a variety of cosmetic and personal care applications.

Background of the Invention

Many examples are known of cosmetic compositions intended for treatment of the skin or elsewhere on the body, where it is desired to have certain properties of 25 viscosity. Hydrogels, such as celluloses, have been included as thickeners in cosmetic compositions. A hydrogel is a polymer network which absorbs a large quantity of water without the polymer dissolving in water. The hydrophilic areas of the polymer chain absorb water and form a gel region. The extent of gelation depends upon the volume of the solution which the gel region occupies.

30 Reversibly gelling solutions are known in which the solution viscosity increases

and decreases with an increase and decrease in temperature, respectively. Such reversibly gelling systems are useful wherever it is desirable to handle a material in a fluid state, but performance is preferably in a gelled or more viscous state.

A known material with these properties is a thermal setting gel using block copolymer polyols, available commercially as Pluronic® polyols (BASF, Ludwigshafen, Germany), which is described in U.S. Patent No. 4,188,373. Adjusting the concentration of the polymer gives the desired liquid-gel transition. However, concentrations of the polyol polymer of at least 18-20 % by weight are needed to produce a composition which exhibits such a transition at commercially or 10 physiologically useful temperatures. Also, solutions containing 18-20 % by weight of responsive polymer are typically very viscous even in the "liquid" phase, so that these solutions can not function under conditions where low viscosity, free-flowing is required prior to transition. In addition, these polymer concentrations are so high that the material itself may cause unfavorable interactions during use.

Another known system which is liquid at room temperature, but forms a semi-solid when warmed to about body temperature is formed from tetrafunctional block polymers of polyoxyethylene and polyoxypropylene condensed with ethylenediamine, commercially available as Tetronic® polyols. These compositions are formed from approximately 10% to 50% by weight of the polyol in an aqueous medium. See, U.S. 20 Patent No. 5,252,318.

Joshi *et al.* in U.S. Patent No. 5,252,318 reports reversible gelling compositions which are made up of a physical blend of a pH-sensitive gelling polymer (such as a cross-linked poly(acrylic acid) and a temperature-sensitive gelling polymer (such as methyl cellulose or block copolymers of poly(ethylene glycol) and poly(propylene 25 glycol)). In compositions including methylcellulose, 5- to 8-fold increases in viscosity are observed upon a simultaneous change in temperature and pH for very low methylcellulose levels (1-4% by weight). See, Figs. 1 and 2 of Joshi *et al.* In compositions including Pluronic® and Tetronic® polyols, commercially available forms of poly(ethylene glycol)/poly(propylene glycol) block copolymers, significant 30 increases in viscosity (5- to 8-fold) upon a simultaneous change in temperature and pH

are observed only at much higher polymer levels. See, Figs. 3-6 of Joshi *et al.*

(6) Hoffman *et al.* in WO 95/24430 disclose block and graft copolymers comprising a pH-sensitive polymer component and a temperature-sensitive polymer component. The block and graft copolymers are well-ordered and contain regularly repeating units of the pH-sensitive and temperature-sensitive polymer components. The copolymers are described as having a lower critical solution temperature (LCST), at which both solution-to-gel transition and precipitation phase transition occur. Thus, the transition to a gel is accompanied by the clouding and opacification of the solution. Light transmission is reduced, which may be undesirable in many applications, where the aesthetic characteristics of the composition are of some concern.

Thus, the known systems which exhibit reversible gelation are limited in that they require large solids content and/or in that the increase in viscosity less than 10-fold. In addition, some known systems exhibit an increase in viscosity which is accompanied with the undesirable opacification of the composite.

15

Summary of the Invention

It is an object of the present invention to provide a cosmetic composition which includes a component capable of reversible gelation or viscosification.

20 It is a further object of the invention to provide a cosmetic composition which includes an ingredient capable of gelation or viscosification at very low solids content.

It is another object of the present invention to provide a cosmetic composition which possesses improved flow and gelation characteristics as compared to properties possessed by conventional reversible gelation compositions.

25 It is a further object of the invention to provide a polymer network composition for use in cosmetic compositions useful as a surfactant or emulsifier in the solubilization of additives and, in particular, hydrophobic additives.

It is a further object of the invention to provide a cosmetic composition which possesses the appropriate thickness, emolliency and cosmetic effect with a minimum of solids content.

30

It is a further object of the invention to provide a polymer network for use in

cosmetic compositions useful as a suspending agent for otherwise insoluble additives.

It is yet a further object of the present invention to provide a composition capable of solubilizing emulsions at elevated temperatures.

It is yet a further object of the invention to provide new and useful cosmetic 5 compositions incorporating the reversibly gelling polymer network composition of the present invention, which take advantage of its unique advantageous properties.

It is yet another object of the present invention to provide reversibly gelling polymer network compositions which are composed of biocompatible polymers.

These and other objects of the invention are achieved with a cosmetic 10 composition which incorporates a poloxamer:poly(acrylic acid) polymer network as a cosmetically acceptable carrier. The polymer network comprises a poloxamer component randomly bonded to a poly(acrylic acid), or PAA, component in an aqueous-based medium, the polymer network being capable of aggregating in response to an increase in temperature. The reverse thermal viscosifying 15 poloxamer:poly(acrylic acid) polymer network includes random covalent bonding between the poly(acrylic acid) component and the poloxamer component of the network. The polymer network may also include some unbound or "free" poloxamer or other additives which contribute to or modify the characteristic properties of the polymer composition.

In addition, the cosmetic composition includes a cosmetic agent selected to 20 provide a preselected cosmetic effect. By "cosmetic agent", as that term is used herein, it is meant that the additive imparts a cosmetic effect. A cosmetic effect is distinguishable from a pharmaceutical effect in that a cosmetic effect relates to the promoting bodily attractiveness or masking the physical manifestations of a disorder or disease. In contrast, a pharmaceutic seeks to treat the source or symptom of a disease 25 or physical disorder. It is noted however, that the same additives may have either a cosmetic or pharmaceutical effect, depending upon the amounts used and the manner of administration.

By "cosmetic" as that term is used herein, it is meant the cosmetic and

personal-care applications intended to promote bodily attractiveness or to cover or mask the physical manifestations of a disorder or disease. Cosmetics include those products subject to regulation under the FDA cosmetic guidelines, as well as sunscreen products, acne products, skin protectant products, anti-dandruff products, and deodorant and
5 antiperspirant products.

By "gelation" or viscosification, as that term is used herein, it is meant a drastic increase in the viscosity of the polymer network solution. Gelation is dependent on the initial viscosity of the solution, but typically a viscosity increase in the range of preferably 2- to 100-fold, and preferably 5- to 50-fold, and more preferably 10- to 20-fold is observed in the polymer network which is used in the preparation of the
10 cosmetic compositions of the invention. Such effects are observed in a simple polymer network solution and the effect may be modified by the presence of other components in the cosmetic composition.

By "reversibly gelling" as that term is used herein, it is meant that the process of gelation takes place upon an *increase* in temperature rather than a decrease in temperature. This is counter-intuitive, since it is generally known that solution viscosity *decreases* with an increase in temperature.
15

As used herein, "poloxamer" is a triblock copolymer derived from poly(ethylene glycol)-poly(propylene glycol)-poly(ethylene glycol) blocks. The poloxamer is capable of responding to a change in temperature by altering its degree
20 of association and/or agglomeration. The aggregation may be in the form of micelle formation, precipitation, labile crosslinking or other factors. The poloxamer has the general formula of a triad ABA block copolymer, $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethylene glycol) and P_2 = poly(propylene glycol) blocks, where a is in the range
25 of 10-50 and where b is in the range of 50-70.

The poly(acrylic acid) component includes poly(acrylic acid) and its salts. The poly(acrylic acid) supports and interacts with the poloxamer component so that a multi-material, responsive polymer network is formed. The interaction of the poloxamer and poly(acrylic acid) exhibits a synergistic effect, which magnifies the
30 effect of the poloxamer component in viscosifying and/or gelling the solution.

The novel interaction between the constituent polymers components of the polymer network permits formation of gels at very low solids content. Gelation and/or viscosification is observed in aqueous solutions having about 0.01 to 20 wt% of the poloxamer component and about 0.01 to 20 wt% of the poly(acrylic acid) component.

5 A typical reversibly gelling polymer network may be comprised of less than about 4 wt% of total polymer solids (e.g., poloxamer and poly(acrylic acid)) and even less than 1 wt% total polymer solids while still exhibiting reverse thermal viscosification. Of course, the total solids content including additives of a reversibly gelling polymer network composition may be much higher. The viscosity of the gel increases at least 10 ten-fold with an increase in temperature of about 5°C at pH 7 and 1 wt% polymer. Viscosity increases may be even greater over a larger temperature range at pH 7 and 1% polymer network content.

The relative proportion of poloxamer and poly(acrylic acid) may vary dependent upon the desired properties of the polymer composition. In one embodiment, the poloxamer is present in a range of about 1 to 20 wt% and the poly(acrylic acid) is present in a range about of 99 to 80 wt%. In another embodiment, the poloxamer component is present in a range of about 21 to 40 wt% and the poly(acrylic acid) component is present in a range of about 79 to 60 wt%. In another embodiment, the poloxamer component is present in a range of about 41 to 50 wt% and the poly(acrylic acid) component is present in a range of about 59 to 50 wt%. In another embodiment, the poloxamer component is present in a range of about 51 to 60 wt% and the poly(acrylic acid) component is present in a range of about 49 to 40 wt%. In yet another embodiment, the poloxamer component is present in a range of about 61 to 90 wt% and the poly(acrylic acid) component is present in a range of about 39 to 20 wt%. In another embodiment, the poloxamer component is present in a range of about 81 to 99 wt% and the poly(acrylic acid) component is present in a range of about 19 to 1 wt%.

The poloxamer:poly(acrylic acid) polymer network described above is included in a cosmetic composition to improve the flow characteristics, thickness and other properties of the composition. The composition includes additional cosmetic agents.

such as are needed for the cosmetic purpose of the composition. Additives also may be included to modify the polymer network performance, such as to increase or decrease the temperature of the liquid-to-gel transition and/or to increase or decrease the viscosity of the responsive polymer composition.

5 In one aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic compositions to impart thickening properties to the cosmetic composition at the use and/or application temperature. Such thickening properties include enhanced overall viscosity, as well as a desirable viscosity response with temperature. The polymer network may be useful as a thickener in pH ranges 10 where other thickeners are not effective.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic composition to stabilize and solubilize hydrophobic agents in the cosmetic composition. The polymer network may be included to increase emulsion stability. Many emulsions, i.e., suspension of small droplets or particles of a first material in a second material, lose viscosity upon heating. As will be demonstrated herein, the poloxamer:poly(acrylic acid) polymer network retains its emulsifying properties even with temperature increase.

15 In addition, it may be included in the composition to impart emolliency to the composition. The composition may also act as a film-forming agent after it has been applied to the skin. This film-forming agent may be used as a barrier to prevent water loss from the skin which contributes to the moisturization of the skin.

20 In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network may be included as an additive in cosmetic applications to prevent viscosity loss at elevated temperatures.

25

Brief Description of the Drawing

The invention is described with reference to the Drawing, which is presented for the purpose of illustration and is in no way intended to be limiting, and in which:

Figure 1 is a graph of viscosity vs. temperature for a 1 wt%, 2 wt% and 3 wt% 30 responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid)

(1:1) at pH 7.0 measured at a shear rate of 0.44 sec⁻¹;

Figure 2 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition demonstrating reversibility of the viscosity response;

5 Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates;

Figure 4 shows a viscosity response curve for a 2 wt% poloxamer: poly(acrylic acid) polymer network composition prepared with nominal mixing and stirring and prepared using high shear homogenization (8000 rpm, 30 min);

10 Figure 5 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition at various pHs;

Figure 6 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition with and without addition of 0.25 wt% KCl;

15 Figure 7 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition with and without addition of 0.5 wt% acetamide MEA;

20 Figure 8 is a graph of viscosity vs. temperature for a 1 wt% poloxamer: poly(acrylic acid) polymer network composition without and with 5 wt%, 10 wt% and 20 wt% added ethanol, respectively;

Figure 9 is an illustration of a reversibly gelling polymer network used as an emulsifier and stabilizer for a hydrophobic agent;

25 Figure 10 is a schematic illustration of the poloxamer:poly(acrylic acid) polymer network below and above the transition temperature illustrating the aggregation of the hydrophobic poloxamer regions;

Figure 11 is a graph of viscosity vs. pH for a 1 wt% responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid) (1:1) measured at a shear rate of 0.44 sec⁻¹;

30 Figure 12 is a plot of viscosity vs. temperature for (a) a 1 wt% responsive polymer network aqueous composition of Pluronic® F127 poloxamer/poly(acrylic acid)

(1:1) and (b) a 1 wt% physical blend of Pluronic® F127 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 0.22 sec⁻¹;

Figure 13 is a plot of viscosity vs. temperature for a 1 wt% responsive polymer network aqueous composition of Pluronic® F88 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 2.64 sec⁻¹;

Figure 14 is a graph of the viscosity vs. temperature effect for a responsive polymer network composition of 2 wt% Pluronic® P104 poloxamer/poly(acrylic acid) (1:1) in deionized water at pH 7.0 measured at shear rate of 22 sec⁻¹;

Figure 15 is plot of viscosity vs. temperature for a responsive polymer network composition of 2 wt% Pluronic® F123 poloxamer/poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate of 22 sec⁻¹:

Figure 16 is a plot of viscosity vs. temperature for 1 wt% made of series of poloxamers and poly(acrylic acid) (1:1) in deionized water at a shear rate of 132 sec⁻¹;

Figure 17 is a plot showing release of hemoglobin from a poloxamer/poly(acrylic acid) polymer network of the invention:

Figure 18 is a plot showing the release of lysozyme from the poloxamer/poly(acrylic acid) polymer complex of the invention:

Figure 19 is a plot showing release of insulin from a poloxamer/poly(acrylic acid) polymer network composition of the invention:

Figure 20 is a plot of viscosity vs. temperature for a poloxamer/poly(acrylic acid) polymer network composition (a) before and (b) after sterilization by autoclave:

Figure 21 is a plot of viscosity vs. temperature for an oil-free moisturizing formulation prepared from (a) a responsive polymer network composition of the invention and (b) a conventional oil-in-water formulation;

Figure 22 is a plot of equilibrium solubility of estradiol (A, B) and progesterone (C, D) in aqueous solutions (pH 7) of Pluronic® F127 (A, C) and responsive polymer network (B, D) vs. temperature;

Figure 23 is a plot of the ratio of equilibrium solubilities of estradiol in responsive polymer network and water vs. polymer concentration in the responsive polymer network solutions:

10

Figure 24 is a plot of the effect of loading fluorescein on the onset of gelation of responsive polymer network vs. total polymer concentration in responsive polymer network solution (pH 7.0);

5 Figure 25 is a plot of the percentage of a) estradiol and b) progesterone release from responsive polymer network vs. time;

Figure 26 is a plot of the rate of progesterone release and macroscopic viscosity vs. polymer concentration;

10 Figure 27 is a plot of the percentage of progesterone release vs. polymer concentration in responsive polymer network and,

Figure 28 is a plot of the relative diffusivity of poly(styrene) latex particles in water and responsive polymer network.

Detailed Description of the Invention

The present invention is directed to a cosmetic composition comprising a 15 cosmetically acceptable carrier comprising a novel poloxamer:poly(acrylic acid) polymer network. The polymer network functions as a temperature sensitive thickening agent and in addition possesses surfactant and emulsifying capabilities which may be beneficial to the cosmetic composition. The polymer network composition according to the invention includes a poloxamer component randomly 20 bonded to a poly(acrylic acid) component. The two polymer components may interact with one another on a molecular level. The polymer network contains about 0.01-20 wt% each of poloxamer and poly(acrylic acid). Exemplary polymer network compositions range from about 1:10 to about 10:1 poloxamer:poly(acrylic acid). Polymer network gel compositions which exhibit a reversible gelation at body 25 temperature (25-40°C) and/or at physiological pH (ca. pH 3.0-9.0) and even in basic environments up to pH 13 (hair care) are particularly preferred for cosmetic applications.

In one embodiment of the invention, a 1:1 poloxamer:poly(acrylic acid) polymer network at appropriate pH exhibits flow properties of a liquid at about room 30 temperature, yet rapidly thickens into a gel consistency of at least about five times

greater, preferably at least about 10 times greater, and even more preferably at least about 30 times and up to 100 times greater, viscosity upon increase in temperature of about 10 °C and preferably about 5 °C. The reversibly gelling polymer network of the present invention exhibit gelation even at very low polymer concentrations. For 5 example, polymer network compositions at pH 7 comprising about 0.5 wt% poloxamer component and about 0.5 wt% PAA exhibits a significant increase in viscosity from a free-flowing liquid (50 cps) to a gel (6000 cps). The observed gelation takes place at low solids contents, such as less than 20 wt% or preferably less than about 10 wt%, or more preferably less than about 2.5 wt% or most preferably less than about 0.1 wt%. 10 Thus, only a small amount by weight of the polymer network need be incorporated into a cosmetic composition in order to provide the desired thickening or viscosifying effect.

The reverse viscosification effect at low polymer concentrations provides clear, colorless gels which are particularly well-suited to cosmetic applications. For example, 15 very little residue is formed upon dehydration which may be important in some applications, such as in topically applied cosmetics. An additional advantage of the polymer network of the invention is that it remains clear and translucent above and below the critical temperature or pH. These characteristics of the reversibly gelling polymer network make it well suited for use in cosmetic compositions.

20 The polymer network of the present invention technology may be added to cosmetic formulations to increase the thickness and viscosity of the composition. The poloxamer:poly(acrylic acid) polymer network possesses hydrophobic regions capable of aggregation. Unlike conventional thickeners, the aggregation of the polymer network of the present invention is temperature sensitive. Thus, the inventive polymer network of the present invention may have a transition temperature (i.e. temperature of aggregation) above room temperature so that the cosmetic composition is of low viscosity at or below room temperature and is of high viscosity at or around body temperature (body temperature includes both surface and internal body temperature). 25 Thus, a composition may be prepared at low temperatures while the polymer network is in a low viscosity state. Mixing of ingredients under low viscosity is expected to be 30

easier, thus simplifying the manufacturing process. Yet, the resultant mixture would be of increased viscosity at use temperatures. As a further advantage, a cosmetic composition comprising poloxamer:poly(acrylic acid) polymer network may be spread thinly to allow for even application, due to its low viscosity at room temperature, but will thicken and "fill" the skin contours upon warming up to body surface temperature.

In another aspect of the invention, the composition may be applied through a nozzle that provides high shear to reduce viscosity, yet the composition regains its viscosity after application to the skin. This contrasts with conventional formulations which permanently lose viscosity after being subjected to high shear.

In another aspect of the invention, the composition may be formulated and applied as a liquid, spray, semi-solid gel, cream, ointment, lotion, stick, roll-on formulation, mousse, pad-applied formulation, and film-forming formulation.

The poloxamer:poly(acrylic acid) polymer network may also be included in a cosmetic composition for use as a stabilizing, solubilizing or emulsifying agent for a hydrophobic component of the cosmetic formulation. The strong hydrophilic regions of the poloxamer resulting from aggregation and micelle formation create hydrophobic domains which may be used to solubilize and control release of hydrophobic agents. Similar micelle-based systems have been shown to protect trapped peptides against enzymatic degradation from surface enzymes.

The reversibly gelling polymer network of the present invention is a unique polymer composition designed to abruptly change its physical characteristics or the characteristics and properties of materials mixed therewith with a change in temperature. Without intending to be bound by any particular mechanism or chemical structure, it is believed that the structure of the polymer network involves a random bonding of the poloxamer onto the backbone of the poly(acrylic acid). A portion of the poloxamer which is present during the polymerization reaction which forms the poly(acrylic acid) is bonded to the backbone of the forming poly(acrylic acid) through hydrogen abstraction and subsequent reaction. See detailed discussion of the mechanism, below. The combination of the poly(acrylic acid) and randomly bonded poloxamer gives the composition its unique properties. Any free poloxamer remaining

after polymerization of PAA remains associated with the random co-polymer, resulting in a miscible composition. Free poloxamer may also be present in the polymer network composition; however, its presence is not required in order to observe reverse thermal viscosification.

5 The poly(acrylic acid) may be linear, branched and/or crosslinked. Poly(acrylic acid) is capable of ionization with a change in pH of the solution. By ionization, as that term is used with respect to poly(acrylic acid), it is meant the formation of the conjugate base of the acrylic acid, namely acrylate. As used herein, poly(acrylic acid) includes both ionized and non-ionized versions of the polymer. Changes in ionic strength may be accomplished by a change in pH or by a change in salt concentration. 10 The viscosifying effect of the polymer network is partly a function of the ionization of the poly(acrylic acid); however, reverse thermal gelling may occur without ionization. Changes to the ionic state of the polymer causes the polymer to experience attractive (collapsing) or repulsive (expanding) forces. Where there is no need or desire for the 15 composition to be applied in a high viscosity state, it may be possible to prepare the composition as non-ionized poly(acrylic acid). The body's natural buffering ability will adjust the pH of the applied composition to ionize the poly(acrylic acid) and thereby develop its characteristic viscosity.

20 The poloxamer possesses regions of hydrophobic character, e.g., poly(propylene glycol) blocks, and hydrophilic character, e.g., poly(ethylene glycol) blocks. The poloxamer may be linear or branched. Suitable poloxamers include triad block copolymers of poly(ethylene glycol) and poly(propylene glycol) having the general formula $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethylene glycol) and P_2 = poly(propylene glycol) blocks, where a is in the range of 10-50 and where b is in the range of 50-70. 25 where poly(propylene glycol) represents the hydrophobic portion of the polymer and poly(ethylene glycol) represents the hydrophilic portion of the polymer. Pluronic® polymers (BASF) are commercially available for a in the range of 16 to 48 and b ranging from 54-62. One or more poloxamers may be used in the reversibly gelling polymer network composition of the present invention.

30 The reversibly gelling responsive polymer networks compositions of the present

invention are highly stable and do not exhibit any phase separation upon standing or upon repeated cycling between a liquid and a gel state. Samples have stood at room temperature for more than three months without any noticeable decomposition, clouding, phase separation or degradation of gelation properties. This is in direct contrast to polymer blends and aqueous mixed polymer solutions, where phase stability and phase separation is a problem, particularly where the constituent polymers are immiscible in one another.

An example of the dramatic increase in viscosity and of the gelation of the reversibly gelling polymer network compositions of the invention is shown in Figure 1. Figure 1 is a graph of viscosity vs. temperature for 1 wt%, 2 wt% and 3 wt% polymer network compositions comprising 1:1 poloxamer:poly(acrylic acid), hydrated and neutralized. The viscosity measurements were taken on a Brookfield viscometer at a shear rate of 0.44 sec⁻¹ at pH 7.0. All solutions had an initial viscosity of about 1080 cP and exhibited a dramatic increase in viscosity to gel point at about 35°C. This is not typical of all polymer network compositions since polymerization condition will affect initial viscosity. Final viscosities were approximately 33,000 cP, 100,000 cP and 155,000 cP for the 1 wt%, 2 wt% and 3 wt% compositions, respectively. This represents viscosity increases of about 30-, 90- and 140-fold, respectively. This effect is entirely reversible. Upon cooling, the composition regains its initial viscosity. This is demonstrated in Figure 2, where a 1 wt% poloxamer:poly(acrylic acid) composition is warmed through the transition temperature up to 35 °C (simple curve), cooled to room temperature (24 °C, ticked curve) and then warmed again to up above the transition temperature (open box curve). The viscosity response was virtually identical in all three instances.

As would be expected with a non-Newtonian system, the solution viscosity differs with different shear rates. Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates. The viscosity response is consistent between 24 °C and 34 °C; however, the final viscosity is reduced with increasing shear rate.

However, unlike many prior art hydrogels, e.g., carboxomers, the

poloxamer:poly(acrylic acid) polymer network composition does not permanently loose viscosity after being subjected to high shear conditions. The poloxamer:poly(acrylic acid) polymer network composition remains unaffected by such shear conditions as homogenization. Figure 4 compares the viscosity response curve of a 2 wt% poloxamer:poly(acrylic acid) polymer composition prepared with nominal mixing (simple lime) and stirring with that of a polymer composition of similar composition prepared using high shear homogenization designated by a ticked line (8000 rpm, 30 min). No significant decrease in viscosity is observed.

A number of factors influence the viscosity and transition temperature of the composition. The more important factors include polymer concentration, pH and presence and nature of additives.

The effect of pH on the viscosity of reversibly gelling polymer networks is shown in Figure 5. Increasing pH from the starting pH has a lesser effect on the viscosity than decreasing the pH. This may relate to the extent of ionization of the poly(acrylic acid) component of the polymer network as discussed above. This may be clearly seen in Figure 5 when comparing the viscosity response of a 1 wt% poloxamer:poly(acrylic acid) polymer composition at pH 5 and pH 11. Satisfactory viscosities can be obtained at high pHs indicating the potential value of the reversibly gelling polymer network in products such as depilatories, hair straighteners and hair relaxers.

The responsive polymer network may also include additives for influencing the performance of the polymer composition, such as the transition temperature and the viscosity of the polymer composition above the transition temperature. The following list is not intended to be exhaustive but rather illustrative of the broad variety of additives which can be used.

These materials include solvents (e.g., 2-propanol, ethanol, acetone, 1,2-pyrrrolidinone, N-methylpyrrolidinone), salts (e.g., calcium chloride, sodium chloride, potassium chloride, sodium or potassium phosphates, borate buffers, sodium citrate), preservatives (benzalkonium chloride, phenoxyethanol, sodium hydroxymethylglycinate, ethylparaben, benzoyl alcohol, methylparaben, propylparaben,

butylparaben, Germaben II), humectant/moisturizers (acetamide MEA, lactamide MEA, hydrolyzed collagen,mannitol, panthenol, glycerin), lubricants (hyaluronic acid, mineral oil, PEG-60-lanolin, PPG-12-PEG-50-lanolin, PPG-2 myristyl ether propionate) and surfactants.

Surfactants may be divided into three classes: cationic, anionic, and nonionics. An example of a cationic surfactant used is ricinoleamidopropyl ethyldimonium ethosulfate (Lipoquat R). Anionic surfactants include sodium dodecyl sulfate and ether sulfates such as Rhodapex CO-436. Nonionic surfactants include Surfynol CT-111, TG, polyoxyethylene sorbitan fatty acid esters such as Tween 65 and 80, sorbitan fatty acid esters such as Span 65, alkylphenol ethoxylates such as Igepal CO-210 and 430, dimethicone copolyols such as Dow Corning 190, 193, and Silwet L7001.

The addition of polymers has been studied including xanthan gum, celluloses such as hydroxyethylcellulose (HEC), carboxymethoxycellulose (CMC), lauryldimonium hydroxypropyl oxyethyl cellulose (Crodacel QL), hydroxypropylcellulose (HPC), and hydroxypropylmethylcellulose (HPMC), poly(acrylic acid), cyclodextrins, methyl acrylamido propyl trimmonium chloride (MAPTAC), polyethylene oxide, polyvinylpyrrolidone, polyvinyl alcohol, and propylene oxide/ethylene oxide random copolymers. Poloxamers may also be used as additives. Examples include both the Pluronic® polyols having an $(P_1)_a(P_2)_b(P_1)_c$ structure such as Pluronic® F38, L44, P65, F68, F88, L92, P103, P104, P105, F108, L122 and F127, as well as the reverse Pluronic® R series $(P_2)_a(P_1)_b(P_2)_c$, structure such as Pluronic® 17R2 and 25R8. Other miscellaneous materials include propylene glycol, urea, triethanolamine, alkylphenol ethoxylates (Iconol series), and linear alcohol alkoxylates (Plurafac series).

Additives affect the viscosity of the compositions differently depending upon the nature of the additive and its concentration. Some additives will affect the initial or final viscosity, whereas others will affect the temperature range of the viscosity response, or both.

Potassium chloride and acetamide MEA are two examples of additives which decrease the final viscosity of the composition (see, Example 30). KCl (0.25%) added to a 1 wt% reversibly gelling polymer composition reduces the viscosity by about 3000

cps. See, Figure 6. The humectant, acetamide MEA, lowers the viscosity of a 1 wt% solution by approximately 1,500 cps (see, Figure 7).

Glycerin, ethanol and dimethicone copolymer have been shown to affect the temperature range over which the viscosity response occurs. Glycerin shifts the transition temperature to a slightly lower range from an initial 24-34 °C to about 24-30 °C, but does not affect the final viscosity (see, Example 44). The effect of ethanol on the viscosity is different at different concentration levels. At 5 wt% and 10 wt% added ethanol, the transition temperature is shifted to lower ranges, e.g., 24-29 °C and 20-29 °C, respectively. At 20 wt% added ethanol, the composition not only exhibits a lowering of the transition temperature, but also a marked increase in initial and final viscosity. See, Figure 8. Dimethicone copolymer (1 wt%) also changed the transition temperature, but in this instance the transition temperature range was raised to 28-41 °C. Thus, proper selection of additives permits the formulator to adjust the transition temperature to various ranges.

Those skilled in the art will appreciate that the polymer network compositions of the present invention may be utilized for a wide variety of cosmetic and personal care applications. To prepare a cosmetic composition, an effective amount of cosmetically active agent(s) which imparts the desirable cosmetic effect is incorporated into the reversibly gelling polymer network composition of the present invention. Preferably the selected agent is water soluble, which will readily lend itself to a homogeneous dispersion throughout the reversibly gelling polymer network composition; however, the polymer network has been demonstrated to significantly solubilize or suspend hydrophilic agents in order to improve formulation homogeneity (see, Example 36). It is also preferred that the agent(s) is nonreactive with the polymer network composition. For materials which are not water soluble, it is also within the scope of the invention to disperse or suspend powders or oil (lipophilic materials) throughout the polymer network composition. It will also be appreciated that some applications may require a sterile environment. It is contemplated as within the scope of the invention that the reversibly gelling polymer network compositions of the present invention may be prepared under sterile conditions. An additional feature

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of the reversibly gelling polymer composition is that is prepared from constituent polymers that have known accepted toxicological profiles.

The poloxamer:poly(acrylic acid) polymer network has been evaluated under Good Laboratory Practice (GLP) standard protocols known in the art for toxicity in animal models and found to exhibit no toxic effects. The results of the toxicity study are summarized in the following Table 1. The non-toxicity of the polymer network makes it an ideal candidate for use in cosmetic compositions.

Table 1. Toxicity data for 6% poloxamer:poly(acrylic acid) solution at pH 7.

Reaction testes	mode of testing	results
Skin sensitization	guinea pig - topical	not a sensitizer
eye irritation	rabbit eye instillation	negative
primary dermal irritation	rabbit - topical	very slight edema (1 on a scale of 1-8)
acute dermal toxicity	rat - single dose (2g/kg)	no toxicity
acute oral toxicity	rat - single dose (5g/kg)	no toxicity
AMES test		negative

Exemplary cosmetic and personal care applications, for which the reversibly gelling polymer network composition may be used include, but are not limited to, baby products, such as baby shampoos, lotions, powders and creams; bath preparations, such as bath oils, tablet and salts, bubble baths, bath fragrances and bath capsules; eye makeup preparations, such as eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover and mascara; fragrance preparations, such as colognes and toilet waters, powders and sachets; noncoloring hair preparations, such as hair conditioner, hair spray, hair straighteners, permanent waves, rinses shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations such as hair dye, hair tints, hair shampoos, hair color sprays, hair lighteners and hair bleaches; makeup preparations such as face powders, foundations, leg and body paints, lipstick, makeup bases, rouges and makeup fixatives; manicuring preparations such as basecoats and

undercoats, cuticle softeners, nail creams and lotions, nail extenders, nail polish and enamel, and nail polish and enamel remover; oral hygiene products such as dentrifices and mouthwashes; personal cleanliness, such as bath soaps and detergents, deodorants, douches and feminine hygiene product; shaving preparations such as aftershave lotion, 5 beard softeners, men's talcum, shaving cream, shaving soap and preshave lotions; skin care preparations such as cleansing preparations, skin antiseptics, depilatories, face and neck cleansers, body and hand cleansers, foot powders and sprays, moisturizers, night preparations, paste masks, and skin fresheners; and suntan preparations such as suntan creams, gels and lotions, indoor tanning preparations.

10 Preparation of the above-named cosmetic compositions and others may be accomplished with reference to any of the cosmetic formulation guidebooks and industry journals which are available in the cosmetic industry. These references supply standard formulations which may be modified by the addition or substitution of the reversible viscosifying polymer network of the present invention into the formulation. 15 Suitable guidebooks include Cosmetics and Toiletries Magazine, Vol. 111 (March, 1996); Formulary: Ideas for Personal Care; Croda, Inc. Parsippany, NJ (1993); and Cosmericon: Cosmetic Formulary, BASF, which are hereby incorporated in their entirety by reference.

20 The cosmetic composition may be in any form. Suitable forms include but are not limited to lotions, creams, sticks, roll-ons formulations, mousses, aerosol sprays, pad-applied formulations, and film-forming formulations.

25 As those skilled in the art will appreciate, the foregoing list is exemplary only. Because the reversibly gelling polymer network composition of the present invention is suited for application under a variety of physiological conditions, a wide variety of cosmetically active agents may be incorporated into and administered from the polymer network composition. In addition to the poloxamer:poly(acrylic acid) polymer network, additional cosmetically acceptable carriers may be included in the composition, such as by way of example only, emollients, surfactants, humectants, powders and other solvents. By way of example only, the cosmetic composition also 30 may include additional components, which serve to provide additional aspects of the

cosmetic affect or to improve the stability and/or administration of the cosmetic. Such additional components include, but are not limited to, preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, astringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, dipilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glossers, hair 5 conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening 10 agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances. Suitable materials which serve the additive functions listed here 15 are well known in the cosmetic industry. A listing of the additive function and materials suitable for incorporation into the cosmetic composition may be found in Appendix A, which is appended hereto at the end of the specification. Further information may be obtained by reference to The Cosmetic Bench Handbook, Cosmetics & Toiletries; C.C. Urbano, editor. Allured Publ. Corp., 1996, which is 20 hereby incorporated in its entirety by reference.

A brief description of some preferred additives and cosmetically active agents follows. The compositions of the invention include a safe and effective amount of a 25 cosmetically active agent. "Safe and effective", as it is used herein, means an amount high enough to significantly positively modify the condition to be treated or the cosmetic effect to be obtained, but low enough to avoid serious side effects.

Preservatives can be desirably incorporated into the cosmetic compositions of 30 the invention to protect against the growth of potentially harmful microorganisms.

Suitable preservatives include, but are not limited to, alkyl esters of para-hydroxybenzoic acid, hydantoin derivatives, parabens, propionate salts, triclosan tricarbanilide, tea tree oil, alcohols, farnesol, farnesol acetate, hexachlorophene and quaternary ammonium salts, such as benzalconjure, and a variety of zinc and aluminum salts. Cosmetic chemists are familiar with appropriate preservatives and may select that which provides the required product stability. Preservatives are preferably employed in amounts ranging from about 0.0001% to 2% by weight of the composition.

Emollients can be desirably incorporated into the cosmetic compositions of the invention to provide lubricity to the formulation. Suitable emollients may be in the form of volatile and nonvolatile silicone oil, highly branched hydrocarbons and synthetic esters. Amounts of emollients may be in the range of about 0.1-30 wt%, and preferably about 1-20 wt%. By way of example only, suitable silicones include cyclic or linear polydimethylsiloxanes, polyalkylsiloxanes, polyalkylarylsiloxanes and polyether siloxanes. By way of example only, suitable ester emollients include alkenyl esters of fatty acids, polyhydric alcohols, such as ethylene glycol mono and di-fatty acid esters, polyethylene glycol and the like, ether-esters, such as fatty acid esters of ethoxylated fatty alcohols, wax esters, such as beeswax, spermaceti, myristyl myristate and stearyl stearate, and sterol esters, such as cholesterol fatty acids.

A variety of oily emollients may be employed in the compositions of this invention. These emollients may be selected from one or more of the following classes: 1. Triglyceride esters such as vegetable and animal fats and oils. Examples include castor oil, cocoa butter, safflower oil, cottonseed oil, corn oil, olive oil, cod liver oil, almond oil, avocado oil, palm oil, sesame oil, squalene, Kikui oil and soybean oil; 2. Acetoglyceride esters, such as acetylated monoglycerides; 3. Ethoxylated glycerides, such as ethoxylated glyceryl monostearate; 4. Alkyl esters of fatty acids having 10 to 20 carbon atoms, such as, methyl, isopropyl, and butyl esters of fatty acids, and including hexyl laurate, isohexyl laurate, isohexyl palmitate, isopropyl palmitate, decyl oleate, isodecyl oleate, hexadecyl stearate, decyl stearate, isopropyl isostearate, diisopropyl adipate, diisohexyl adipate, dihexyldecyl adipate.

diisopropyl sebacate, lauryl lactate, myristyl lactate, and cetyl lactate; 5. alkenyl esters of fatty acids having 10 to 20 carbon atoms, such as oleyl myristate, oleyl stearate, and oleyl oleate and the like; 6. fatty acids having 10 to 20 carbon atoms, such as pelargonic, lauric, myristic, palmitic, stearic, isostearic, hydroxystearic, oleic, linoleic, ricinoleic, arachidic, behenic, and erucic acids and the like; 7. fatty alcohols having 10 to 20 carbon atoms, such as, lauryl, myristyl, cetyl, hexadecyl, stearyl, isostearyl, hydroxystearyl, oleyl, ricinoleyl, behenyl, erucyl, and 2-octyl dodecanyl alcohols are examples of satisfactory fatty alcohols and the like, 8. fatty alcohol ethers, such as ethoxylated fatty alcohols of 10 to 20 carbon atoms including the lauryl, cetyl, stearyl, isostearyl, oleyl, and cholesterol alcohols, having attached thereto from 1 to 50 ethylene oxide groups or 1 to 50 propylene oxide groups; 9. ether-esters such as fatty acid esters of ethoxylated fatty alcohols; 10. Lanolin and derivatives, such as lanolin, lanolin oil, lanolin wax, lanolin alcohols, lanolin fatty acids, isopropyl lanolate, ethoxylated lanolin, ethoxylated lanolin alcohols, ethoxylated cholesterol, propoxylated lanolin alcohols, acetylated lanolin alcohols, lanolin alcohols linoleate, lanolin alcohols ricinoleate, acetate of lanolin alcohols ricinoleate, acetate of ethoxylated alcohols-esters, hydrogenolysis of lanolin, ethoxylated hydrogenated lanolin, ethoxylated sorbitol lanolin, and liquid and semisolid lanolin absorption bases and the like; 11. polyhydric alcohol esters, such as, ethylene glycol mono and di-fatty acid esters, 20 diethylene glycol mono-and di-fatty acid esters, polyethylene glycol (200-6000) mono- and di-fatty acid esters, propylene glycol mono- and di-fatty acid esters, polypropylene glycol 2000 monooleate, polypropylene glycol 2000 monostearate, ethoxylated propylene glycol monostearate, glyceryl mono- and di-fatty acid esters, polyglycerol polyfatty esters, ethoxylated glyceryl monostearate, 1,2-butylene glycol monostearate, 25 1,2-butylene glycol distearate, polyoxyethylene polyol fatty acid ester, sorbitan fatty acid esters, and polyoxyethylene sorbitan fatty acid esters are satisfactory polyhydric alcohol esters; 12. wax esters such as beeswax, spermaceti, myristyl myristate, stearyl stearate; 13. beeswax derivatives, e.g. polyoxyethylene sorbitol beeswax; 14. vegetable waxes including carnauba and candelilla waxes; 15. phospholipids such as 30 lecithin and derivatives; 16. sterol including cholesterol and cholesterol fatty acid

esters; 17. amides such as fatty acid amides, ethoxylated fatty acid amides, solid fatty acid alkanolamides.

Humectants may be added to the composition to increase the effectiveness of the emollient, to reduce scaling, to stimulate removal of built-up scale and improve skin feel. By way of example only, suitable humectants include polyhydric alcohols, such as glycerol, polyalkylene glycols, alkylene polyols their derivatives, propylene glycol, dipropylene glycol, polypropylene glycol, polyethylene glycol, sorbitol, hydroxypropyl sorbitol, hexylene glycol, 1,3-butylene glycol, 1,2,6-hexanetriol, ethoxylated glycerol, propoxylated glycerol and the like. The amount of humectant may be in the range of about 0.5-30 wt% and preferably between 1-15 wt%.

In topical skin care applications, a variety of active substances may be advantageously employed. By way of example only suitable active agents which may be incorporated into the cosmetic composition include anti-aging active substances, anti-wrinkle active substances, hydrating or moisturizing or slimming active substances, depigmenting active substances, substances active against free radicals, anti-irritation active substances, sun protective active substances, anti-acne active substances, firming-up active substances, exfoliating active substances, emollient active substances, and active substances for the treating of skin disorders such as dermatitis and the like.

By way of example only, in the case of hydration, one or more moisturizers may be used, such as glycerin or urea, in combination with one or more precursor agents for the biosynthesis of structural proteins, such as hydroxyproline, collagen peptides and the like.

By the way of example only, in case of slimming, at least one ketolytic agent or an alpha-hydroxyacid such as salicylic acid or 5-n-octanoic salicylic acid may be used in combination with at least one liporegulating agent such as caffeine.

By way of example only, in the case of depigmentation, at least one keratolytic agent is used in combination with a depigmenting agent such as hydroquinone, tyrosinase inhibitor (kasic acid), ascorbic acid, kojic acid and sodium metabisulfite and the like.

By way of example only, in the case of protection against free radical agents, vitamin E (against COO⁻ radicals), superoxide dismutase (against O₂⁻ free radicals) and sugar and caffeine (against OH⁻ free radicals).

5 By way of example only, in the case of anti-aging, moisturizers, sunscreens, alpha-hydroxyacids, salicylic acid or surface restructuring agents may be used in combination with enzymes for the repair of DNA, vascular protective agents or phospholipids rich in oligoelements and polyunsaturated fatty acids.

10 By way of example only, in the case of anti-acne agents, keratolytics, such as salicylic acid, sulfur, lactic acid, glycolic, pyruvic acid, urea, resorcinol and N-acetylcysteine, and retinoids, such as retinoic acid and its derivatives may be used.

15 By way of example only, in the case of anti-inflammation, non-steroidal anti-inflammatory agents (NSAIDS) may be used, such as propionic acid derivatives, acetic acid, fenamic acid derivatives, biphenylcarboxylic acid derivatives, oxicams, including but not limited to aspirin, acetaminophen, ibuprofen, naproxen, benoxaprofen, flurbiprofen, fenbufen, ketoprofen, indoprofen, pirprofen, carprofen, and bucloxic acid and the like.

20 By way of example only, in the case of antibiotics and antimicrobials may be included in the composition of the invention. Antimicrobial drugs preferred for inclusion in compositions of the present invention include salts of β-lactam drugs, quinolone drugs, ciprofloxacin, norfloxacin, tetracycline, erythromycin, amikacin, triclosan, doxycycline, capreomycin, chlorhexidine, chlortetracycline, oxytetracycline, clindamycin, ethambutol, hexamidine isethionate, metronidazole, pentamidine, gentamicin, kanamycin, lineomycin, methacycline, methenamine, minocycline, neomycin, netilmicin, paromomycin, streptomycin, tobramycin, miconazole and amanfadine and the like.

25 By way of example only, in the case of sunscreen protection, suitable agents include 2-ethylhexyl p-methoxycinnamate, 2-ethylhexyl N,N-dimethyl-p-aminobenzoate, p-aminobenzoic acid, 2-phenyl p-methoxycinnamate, 2-ethylhexyl octocrylene, oxybenzone, homomenthyl salicylate, octyl salicylate, 4,4'-methoxy-t-butylidibenzoylmethene, 4-isopropyl dibenzoylmethane, 3-benzylidene camphor, 3-(4-

methylbenzylidene) camphor, titanium dioxide, zinc oxide, silica, iron oxide, and mixtures thereof and the like. The sunscreening agents disclosed therein have, in a single molecule, two distinct chromophore moieties which exhibit different ultra-violet radiation absorption spectra. One of the chromophore moieties absorbs predominantly in the UVB radiation range and the other absorbs strongly in the UVA radiation range. These sunscreening agents provide higher efficacy, broader UV absorption, lower skin penetration and longer lasting efficacy relative to conventional sunscreens. Generally, the sunscreens can comprise from about 0.5% to about 20% of the compositions useful herein. Exact amounts will vary depending upon the sunscreen chosen and the desired Sun Protection Factor (SPF). SPF is a commonly used measure of photoprotection of a sunscreen against erythema.

By way of example only, in the case of sunless tanning agents include, dihydroxyacetone, glyceraldehyde, indoles and their derivatives, and the like.

The composition may include cleansing surfactants. Cleansing surfactants are cationic, anionic, amphoteric or non-ionic surfactants which are water-soluble and produce a consumer-acceptable amount of foam. Nonionic surfactants are well-known materials and have been used in cleansing compositions. Therefore, suitable nonionic surfactants include, but are not limited to, compounds in the classes known as alkanolamides, block copolymers of ethylene and propylene, ethoxylated alcohols, ethoxylated alkylphenols, alkyl polyglycosides and mixtures thereof. In particular, the nonionic surfactant can be an ethoxylated alkylphenol, i.e., a condensation product of an alkylphenol having an alkyl group containing from about 6 to about 12 carbon atoms in either a straight chain or branched chain configuration with ethylene oxide, the ethylene oxide being present in an amount equal to at least about 8 moles ethylene oxide per mole of alkylphenol. Examples of compounds of this type include nonylphenol condensed with about 9.5 moles of ethylene oxide per mole of phenol; dodecylphenol condensed with about 12 moles of ethylene oxide per mole of phenol; dinonylphenol condensed with about 15 moles of ethylene oxide per mole of phenol; octylphenol condensed with about ten moles of ethylene oxide per mole of phenol; and diisooctyl phenol condensed with about 15 moles of ethylene oxide per mole of

phenol.

A wide variety of acids, bases, buffers, and sequestrants can be utilized to adjust and/or maintain the pH and ionic strength of the compositions useful in the instant invention. Materials useful for adjusting and/or maintaining the pH and/or the 5 ionic strength include sodium carbonate, sodium hydroxide, hydrochloric acid, phosphoric acid, sulfuric acid, acetic acid, sodium acetate, sodium hydrogen phosphate, sodium dihydrogen phosphate, citric acid, sodium citrate, sodium bicarbonate, triethanolamine, EDTA, disodium EDTA, tetrasodium EDTA, and the like.

The polymer network may be useful as a solubilization agent in cosmetic and 10 personal care applications. A self-assembling system comprising the reversibly gelling polymer network exhibits thermogelation, pH sensitivity, and the ability to solubilize hydrophobic agents in aqueous media. When poloxamer is copolymerized with poly(acrylic acid) (PAA) according to the invention, the resulting copolymer network is bioadhesive and can be applied in a number of therapies. The materials described in 15 this invention combine "reverse" thermoviscosification mucoadhesion, solubilization of hydrophobic and difficult to manage moieties, easy formulation, and protection of agents from degradation to provide a superior medium for cosmetic and personal care products.

The reversible viscosification of the polymer network at elevated temperatures 20 makes the materials ideal for use as thickening agents in cosmetic and personal care products at any temperature above the transition. Another use of the "thickening" of solutions containing the polymer network as a thickener supplement in emulsions. Currently emulsifiers are often negatively effected by increased temperatures. An additive with reverse thermal viscosification properties, however, would react in 25 exactly the opposite way, increasing its ability to emulsify as it gained three-dimensional structure upon heating above its transition temperature.

In the applications where the reversibly gelling polymer composition can act as a surfactant, the polymer network will have the ability to act as a primary emulsifier without any (or with very little) addition of traditional surfactant. The responsive 30 polymer network will also act as a stabilizer for oil-soluble ingredients that would

conventionally need to be solubilized by oils in formulation. The hydrophobic portion of the polymer network (PPO) forms domains which act as reservoirs for an oil-soluble or hydrophobic additive, such as an oil droplet, as is illustrated in Figure 9. These two features of the material of the invention would enable it to be used as a base in a cosmetic formulation that would be non-greasy due to lack of oils, such as petrolatum and mineral oil. The increase in viscosity above the transition temperature adds structure and yield value to the water phase and results in a highly stable emulsion.

Thus, poloxamer:poly(acrylic acid) polymer network compositions are valuable materials in the formulation of cosmetic and personal care products. In particular, they may be useful as rheology modifiers, provide a cushioning effect on the skin, offer barrier properties and controlled release of actives. In addition, the polymer composition may serve as a surfactant and is compatible with most ingredients used in the cosmetic industry.

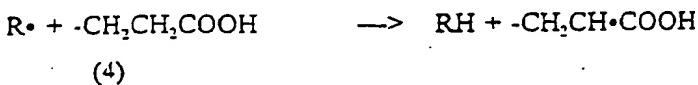
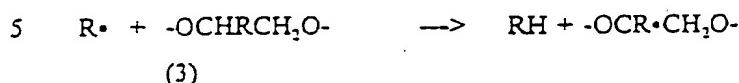
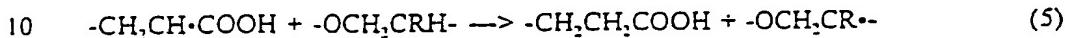
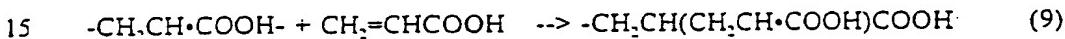
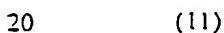
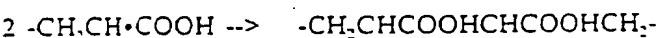
The above properties of the poloxamer:poly(acrylic acid) polymer network provides a cosmetic composition that spreads evenly and smoothly and which leaves a lubricious feel to the skin. A sensory evaluation was conducted with seven random volunteers in order to determine the sensory effect of a cream formulation on the skin. An oil-free cosmetic formulation was prepared substantially as set forth in Example 33(b) and was compared to Nivea Oil Free, a product of Beiersdorf of Germany. Volunteers placed unmarked samples on the skin and evaluated the formulation based upon its feel and texture. The samples were rated on a scale of 1 (bad) to 5 (good). The oil-free cosmetic formulation of the present invention scored equally to the Nivea Oil Free moisturizing product. Both samples scored a 3.5 on the rating scale.

The observed thermal behavior of the reversibly gelling polymer network suggests that the increase in viscosity is due to aggregation of the hydrophobic portion of the poloxamer at the transition temperature which, because of bonding with the poly(acrylic acid) component, serve as temporary cross-links which physically bridge adjacent chains of poly(acrylic acid) to provide a viscous gel-like extended polymer structure. The aggregation process may be understood as occurring as shown in Figure

10, in which a backbone 20 represent poly(acrylic acid), a thin band 24 represents the hydrophobic poly(propylene) glycol region of the poloxamer and a thick band 26 represents the hydrophilic poly(ethylene glycol) region of the poloxamer. Below the transition temperature, the polymer network is randomly arranged, as is shown in
5 Figure 10(a). At or above the transition temperature, the hydrophobic regions 24 associate to form aggregations or micelles 28, as is shown in Figure 10(b). The association increases the effective molecular weight of the polymer network composition with the corresponding increase in viscosity.

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A general method of making the poloxamer:PAA polymer network
10 compositions of the present invention comprises solubilization of the poloxamer in acrylic acid monomer, followed by polymerization of the monomer to PAA. Polymerization may be accomplished by addition of a polymerization initiator or by irradiation techniques. The initiator may be a free radical initiator, such as chemical free radical initiators and uv or gamma radiation initiators. Conventional free radical
15 initiators may be used according to the invention, including, but in no way limited to ammonium persulfate, benzoin ethyl ether, benzyl peroxide, 1,2'-azobis(2,4-dimethylpentanitrile) (Vazo 52) and azobisisobutyronitrile (AIBN). Initiation may also be accomplished using cationic or ionic initiators. Many variations of this methods will be apparent to one skilled in the art and are contemplated as within the scope of
20 the invention. For example, the poloxamer component may be dissolved in an acrylic acid/water mixture instead of pure monomer. It may be desirable to remove unreacted monomer and/or free poloxamer from the resultant polymer network. This may be accomplished using conventional techniques, such as, by way of example, dialysis or sohxlet extraction.

25 Without intending to be bound by a particular mechanism or structure, the following scheme represents a possible chemical mechanism for the formation of the system here described. These mechanisms are presented by way of explanation and are in no way limiting of the invention. It is contemplated that these or other mechanistic routes may in fact occur in the formation of the polymer network of the present invention.
30

I. InitiationII. Hydrogen AbstractionIII. Chain TransferIV. PropagationV. Side Chain Branching Off AA BackboneVI. AA Branching off Poloxamer BackboneVII. Homogenous TerminationVIII. Heterogeneous Termination with bonding of Pluronic to PAA

The scheme for bonding of poloxamer to acrylic acid may involve initiation (eq 1), hydrogen abstraction from the propylene or ethylene moiety of the poloxamer (eq 3), and attachment to acrylic acid via addition across the unsaturated bond (eq 10). Propagation (eq 8) leads to the final PAA.

Alternatively, the mechanism may proceed by initiation according to eqs. (1) and (2), propagation to form PAA (eq. 8), a chain transfer reaction to generate a reactive poloxamer moiety (eq. 5), followed by addition of the reactive poloxamer

moiety to the unsaturated bond of acrylic acid (eq. 10) and subsequent propagation of the PAA chain.

Thus the polymer network may include a plurality of poly(acrylic acid) units bonded to a single poloxamer unit or, alternatively, a plurality of poloxamer units bound to a single PAA backbone. Combinations of these alternatives are also a possibility.

Reverse phase polymerization may be used to prepare polymer network beads by dispersion of the poloxamer and acrylic acid monomer mixture in a nonpolar solvent such as hexane or heptane. The aggregating polymer/monomer solution is dispersed with agitation in the nonpolar solvent in order to suspend droplets of the solution. Polymerization of the monomer is initiated by conventional means (i.e., addition of a initiator or irradiation) in order to polymerize the monomer and form responsive polymer network beads. See, U.S.S.N. 08/276,532 filed July 18, 1995 and entitled "Useful Responsive Polymer Gel Beads" for further information on the preparation of polymer gel beads, herein incorporated by reference. Such a method may be particularly desirable to provide a heat sink for the heat generated in the exothermic polymerization reaction.

The polymer network complexes and aqueous gelling solutions of the present invention may be understood with reference to the following examples, which are provided for the purposes of illustration and which are in no way limiting of the invention.

Example 1 This example describes the synthesis of a polymer network and an aqueous responsive polymer network solution prepared using a triblock polymer of poly(ethylene glycol) and poly(propylene glycol), Pluronic® F27 polyol, and poly(acrylic acid). This example also characterizes the gelation and the physical properties of the resultant polymer network.

Synthesis. Block copolymer of poly(propylene glycol) (PPG) and poly(ethylene glycol) (PEG) having triad ABA structure (PEG)_a(PPG)_b(PEG)_a (Pluronic® F127 NF polyol, Poloxamer 407 NF polyol, where "F" means Flakes, "12" means 12X300=3600 - MW of the PPG section of the block copolymer, "7" PEG in

the copolymer is 70 wt%, and nominal molecular weight is 12,600) from BASF (3.0 g) was dissolved in 3.0 g acrylic acid (Aldrich). This represents a substantially 1:1 weight ratio of Pluronic® F127 polyol and poly(acrylic acid). The solution was deoxygenated by N₂ bubbling for 0.5 h and following addition of 100 ml of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70 °C for 16 h resulting in a transparent polymer.

reduced

Viscosity measurements. A known amount of the resultant polymer was suspended in 100 ml deionized water into which NaOH was added. Following swelling for 3 days while stirring, the pH of the resulting fine suspension was adjusted to 7. Samples of 15 ml each were taken, and pH in each vial was adjusted to desired value by addition of 1 M HCl or NaOH. Samples were then kept overnight and their viscosities were measured at different temperatures using Brookfield viscometer using either an SC4-18 or an SC4-25 spindle.

A control experiment was done with a physical blend of Pluronic® F127 polyol and poly(acrylic acid) (MW 450,000) available from Aldrich. Pluronic® F127 polyol and poly(acrylic acid) were dissolved together in deionized water at 1 wt% total polymer concentration and the resultant solution was adjusted to pH 7, stirred and kept in refrigerator. The responsiveness of the polymer network composition and the physical blend to temperature and pH is illustrated in Figs. 1, 11 and 12. Figs. 1 and 2 clearly demonstrate that the synthetic route outlined above resulted in a polymer network system that is sensitive to pH and temperature of the environment. Note that the liquid-gel transition is very sharp, occurring over a very small temperature change or pH (see, Figure 11). Figure 12 is a viscosity vs. temperature graph comparing the gelling characteristics of the responsive polymer network composition and the physical blend. The blend prepared by physically mixing of the triblock PEG/PPG/PEG polymer and poly(acrylic acid) did not exhibit viscosifying effect either as a function of temperature or pH.

It was generally observed that 0.5-5 wt% polymer network compositions made of Pluronic® F127 polyol and poly(acrylic acid) viscosify at temperatures of around 30 °C and higher if pH is adjusted to 6 or higher. The gelling effect was observed in

polymer network compositions standing 3 months or longer. Repeated heating and cooling of responsive polymer network compositions did not cause deterioration of the polymer network or the gelling effect. Solutions of either Pluronic® F127 polyol or poly(acrylic acid) (1-5 w% in water, adjusted to pH 6 or higher) or physical blends of the two lacked the reverse thermal gelling effects found for polymer network compositions.

5 Example 2. This example describes a standard operating procedure for the manufacture of the reversible gelling polymer network.

The procedure is based upon a 50 liter production. A NaOH solution was prepared by dissolving 131.8 g NaOH pellets in 131.8 mL DI water (50% solution).
10 The NaOH was allowed to dissolve completely. The NaOH solution will be used to convert a percentage of the acrylic acid to sodium acrylate in situ. Acrylic acid monomer (4 kg) is charged into a monomer feed tank and agitated at 250 rpm. NaOH is added slowly. The precipitate formed as the acrylic acid is neutralized to sodium acrylate is allowed to dissolve. Pluronic® F127 (3.5 kg) is slowly added to
15 the monomer feed tank. Pluronic® F127 is dissolved under continued agitation. Norpar 12 (a refined C-12 alkane) is added to the reaction vessel (37 L). The mixture is agitated at 100 rpm. Stabilizer solution of Ganex V-126 is prepared in 2L Norpar 12 and added to the reactor under agitation.

20 A reaction vessel was degassed using a nitrogen sparge introduced from the bottom of reactor and was continued throughout the reaction. Initiator (13.63 g Lauryl peroxide and 4.23 g Vazo 52 in 0.7 kg acrylic acid monomer) is introduced into the monomer solution. The monomer solution was transferred to the reaction vessel. Agitation was increased to 150 rpm. Nitrogen sparging continued for an additional 20 minutes and then heating began. Heating began at a rate of 0.5-1.0 °C/min up to
25 75 °C. The reaction began to exotherm at about 45-50 °C and is allowed to continue without cooling until a maximum is reached. It is then cooled to 75 °C using forced cooling. The reaction continued for 12 hours and was then cooled to 35 °C. The slurry was transferred into pails and the polymer beads were allowed to settle.

30 The slurry was filtered through Buchner Funnel with filter paper (11 µm pore

polymer
reinforcement?

size) until the bulk of the Norpar had been removed from the beads. The beads were washed three times with heptane. The filtered beads were transferred to a Pyrex drying tray and spread on the tray in a uniform layer. The beads were dried under vacuum for 4 hours at 40-50 °C. The dried beads were analyzed as follows.

5 Elemental analysis. The elemental analysis was performed by Quantitative Technologies, Inc., Whitehouse, NJ using a Perkin Elmer 2400 CHN Elemental Analyzer. Analysis provided C (52.49%), H (7.50%), N (< 0.05%), the balance assumed to be oxygen (39.96%).

10 Thermal Gravimetric Analysis (TGA). The TGA method was performed by Massachusetts Material Research, Inc., West Boylston, MA using a Dupont TGA model 295. The assay was run using a temperature ramp from 30 to 500 °C/min. The resolution for the system was set to 4 (1.0 °C/min for all slope changes). The data was analyzed using the first derivative of the curve and using maxima and minima to mark transitions. The moisture content was also calculated in this manner. The first 15 derivative yielded three maxima. The first transition (moisture) was 3.0% by weight, the second transition was 14.0% by weight and the third was 67.02% by weight. Residue (15.98% remained).

15 Molecular weight determination by gel permeation chromatography (GPC). The molecular weight was determined by GPC on a Hewlett Packard 1100 Liquid Chromatography system with a Viscotech T60 Triple Detector system. Three Waters Ultrahydrogel columns, 1000, 500 and 250 Å were used for the separation. The mobile phase was 0.1M NaNO₃ and 0.01M K₂HPO₄ salt solution, pH adjusted with phosphoric acid to a pH of 8.0 ± 0.1. The flow rate for the separation was 0.9 mL/min. The column temperature was maintained at 15 °C. The injection volume for 20 the assay was 50 µL. A PEG molecular weight standard of 23,000 Daltons was used to align the detectors. The result for the assay were:

M_n : 341,700 Daltons

M_p : 1,607,000 Daltons

M_w : 2,996,000 Daltons

25 Free poloxamer determination by GPC. The amount of free (unbound)

poloxamer in the polymer matrix was determined using the above GPC method and comparing the poloxamer peaks to that of a standard poloxamer solution. The typical result is approximately 18-22% free poloxamer by weight.

The effect of both the bonded and non-bonded poloxamer on the gelation properties of the responsive polymer network has been determined by extraction of the non-bonded poloxamer from the material. Such extraction studies have established that the graft co-polymer alone exhibits the characteristic reverse thermal gelation of the composition; however, the presence of non-bonded poloxamer component modulates the gelation process. The non-bonded poloxamer component can affect the temperature of transition (from liquid to gel) and the degree of transition and assists in a more controlled and reproducible transition.

Bound poloxamer determination by ethylene oxide (EO) titration. The EO titration was performed as follows. A 5 gm sample of the product polymer was extracted in dichloroethane for three hours at reflux temperatures. The solid is removed and dried under a vacuum for 12 hours at room temperature. The dry material is then analyzed using ASTM method D 2959-95, "Standard Test Method for Ethylene Oxide Content". The amount of EO in the sample is related to the amount of poloxamer bound to the polymer. The typical result is approximately 15 % by weight of EO.

The relative amount of free poloxamer may be varied dependent upon the relative proportions of starting materials and the method of polymerization. Although the residual solids presumably contain only poloxamer which is bonded to the poly(acrylic acid), i.e., a graft co-polymer, the material still shows strong viscosification when it is neutralized and dissolved in water. However, the temperature of viscosification is increased substantially and the degree of viscosification per gram of total solids is increased by removal of free poloxamer. Thus, the free poloxamer plays a role in modifying the extent and temperature of viscosification. The poloxamer undergoes conformational changes and changes to the critical micelle concentration as a function of temperature. The poloxamer will change from an open, non-aggregated form to a micellar, aggregated form with

changes in temperature.

5 Residual acrylic monomer determination by gas chromatography (GC). The residual acrylic acid monomer was determined by GC analysis using a Hewlet Packard GC 5890A, using a HP-FFDAP-TPA 10 m x 0.53 mm x 1 μ m column. The sample was extracted and run in methanol. Using an internal standard ratio, the sample was compared to a one point calibration. The typical results for this assay were below 70 ppm acrylic acid monomer.

10 Residual Norpar solvent by GC. The residual Norpar in the sample was determined by GC using the above method and comparing the Norpar peaks to that of a standard. The typical results were below 1.5 wt%.

15 UV-vis spectrum. Optical clarity data of UV-vis spectrophotometer was obtained. A 1.0% solution in water was prepared and measured at 420 nm. Transmittance (%) was typically greater than 90%.

20 Differential scanning calorimetry (DSC). The DSC was performed by Massachusetts Material Research, Inc., West Boylston, MA using a temperature ramp from 30 to 350 °C at 5 °C/min. The resolution for the system was set to 4 (1.0 °C/min for all slope changes). The assay yielded one endothermic event at 265 °C, typically 270 J/g.

25 Examples 3-9. This example describes the synthesis of a several reversible thermal gelling polymer network prepared using a variety of poloxamers and poly(acrylic acid). The gelation and the physical properties of the resultant polymer network compositions are reported in Table 2.

Table 2.

example	poloxamer	poloxamer composition	polox-amer: P.A.A	trans. temp.	comments
3	Pluronic® F88 Prill polyol	2400 MW PPG; 80 wt% PEG; nominal MW 11,400	1:1	48 °C	viscosity response curve shown in Figure 13
4	Pluronic® F127 NF polyol	3600 MW PPG; 70 wt% PEG; nominal MW 12,600	1:1	30 °C	pentaerythritol triallyl ether crosslink agent used
5	Pluronic® P104 polyol	3000 MW PPG; 40 wt% PEG; nominal MW 5,900	1:1	28 °C	viscosity response curve shown in Figure 14
6	Pluronic® P123 polyol	3600 MW PPG; 30 wt% PEG; nominal MW 5,750	1:1	25 °C	viscosity response curve shown in Figure 15
7	Pluronic® F127/Pluronic® F108 polyol blend (1:1)	as above	1:1.7	42 °C	polymer solid formed, dried; resolubilized in neutralizing solution
8	Pluronic® F88 polyol	as above	1:1.7	80 °C	polymer solid formed, dried; resolubilized in neutralizing solution
9	Pluronic® F127/Pluronic® F88 polyol blend (1:1)	as above	1:1.7	85 °C	polymer solid formed, dried; resolubilized in neutralizing solution

10

Example 10. The following example demonstrates the effect of hydrophilic/hydrophobic ratio on the gelling temperature. Polymer network compositions were prepared from the following poloxamers shown in Table 3.

Table 3. Composition of poloxamers investigated.

triblock polyol polymer composition	MW of PPG block	wt% of PEG block
P103 (PEG) ₁₇ (PPG) ₅₆ (PEG) ₁₇	3250	50
P104 (PEG) ₂₅ (PPG) ₅₆ (PEG) ₂₅	3250	40
P105 (PEG) ₁₆ (PPG) ₅₆ (PEG) ₁₆	3250	30

10

Table 3 shows that in this series, the fraction of PEG is reduced when the molecular weight of the PPG block is kept constant. Linse (*Macromol.* 26:4437-4449 (1993)) report phase diagrams for these copolymers in water were calculated and it was shown that two-phase boundaries corresponding to the beginning of aggregation are almost unaffected by the molecular mass, given a constant PEG/PPG ratio, whereas these boundaries shifted to lower temperature as the PEG content of the polymer is reduced at constant mass. The strong dependence of the PEG/PPG ratio is a consequence of the differing solubilities of PEG and PPG in water at the elevated temperatures. Thus one would suppose that aggregation that causes viscosification in the responsive polymer network composition should shift to lower temperature as PEG fraction decreases.

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The poloxamer (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 20 min. and following addition of the 100 : 1 of freshly prepared saturated solution of ammonium persulfate in deionized water was kept at 70°C for 16 h resulting in a strong whitish polymer. A sample of the polymer obtained (0.4 g) was suspended in 40 ml deionized water into which NaOH was added. Suspended responsive polymer network particles were allowed to dissolve under constant stirring. The resulting 1 wt% polymer network solutions were subjected to the viscosity measurement at shear rate of 132 or 13.2 sec⁻¹ using a SC4-18 spindle. It can be seen from Figure 16 that, firstly, viscosity of the 1 wt%

responsive polymer network solutions before viscosification (at 20-24°C) decreases in the series (PEG)₃₇(PPG)₅₆(PEG)₃₇(F103) > (PEG)₂₅(PPG)₅₆(PEG)₂₅(F104) > (PEG)₁₆(PPG)₅₆(PEG)₁₆(F105) and, secondly, the temperature at which gelation shifts from about 45°C for (PEG)₃₇(PPG)₅₆(PEG)₃₇ to about 35°C for (PEG)₂₅(PPG)₅₆(PEG)₂₅ and (PEG)₁₆(PPG)₅₆(PEG)₁₆. Both results are in excellent agreement with the theory set forth in Linse.

Example 11. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein hemoglobin from poloxamer:poly(acrylic acid) polymer network is described.

Synthesis. Pluronic® F127 (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 F1 of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70°C for 16 h resulting in a transparent polymer. The resultant responsive polymer network obtained (5 g) was suspended in 95 ml deionized water into which NaOH was added. The resulting suspension was allowed to swell for 7 days.

Hemoglobin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 0.25 mg/ml solution of human hemoglobin (Sigma) in deionized water adjusted to pH 8. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the hemoglobin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 0.25 mg/ml hemoglobin solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples of the receiver phase was withdrawn from time to time and their absorbance was measured spectrophotometrically at 400 nm.

To calculate hemoglobin concentrations, corresponding calibration curves (absorbance in PBS versus hemoglobin concentration) were generated. The results of the kinetic experiment are presented in Figure 17. It can be seen that the rate of hemoglobin release from the polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in the polymer network at elevated temperatures (see Figure 1). The protein released from the polymer network composition still retained its native structure, as was determined by comparison of uv-vis spectra of release hemoglobin and natural hemoglobin.

Example 12. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein lysozyme from a polymer network is reported.

Lysozyme loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 1 mg/ml solution of chicken egg-white lysozyme (Sigma) and 1.5 mg/ml sodium dodecyl sulfate (Aldrich) in deionized water adjusted to pH 8.5. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the lysozyme-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 1 mg/ml lysozyme solution. After the feed solution had been loaded into the cell, the kinetic time commenced. Samples were withdrawn and their absorbance measured spectrophotometrically at 280 nm. A calibration curve was prepared for lysozyme concentration ranging from 0 mg/ml to 0.5 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 18. It can be seen that the rate of lysozyme release from the responsive polymer network composition was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

In order to demonstrate the retention of the enzymatic activity of lysozyme, the lysozyme released from the responsive polymer network composition was assayed using *Micrococcus lysodeikticus* cells and compared to that of original lysozyme. The enzymatic activity of lysozyme was the same, within the error of the assay (15%), as that of the original lysozyme. Control without lysozyme in presence of sodium dodecyl sulfate did not show any appreciable lysis of the cells.

Example 13. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of insulin from a responsive polymer network composition is reported.

Insulin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 5 mg/ml solution of bovine Zn²⁺-insulin (Sigma) in deionized water adjusted to pH 7. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (# 2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the insulin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 5 mg/ml insulin solution. After the feed solution had been loaded into the cell, the timing commenced. Samples were withdrawn and their absorbance was measured spectrophotometrically at 280 nm. A calibration curve was prepared for insulin concentration ranging from 0 mg/ml to 1.25 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 19. The rate of insulin release from responsive polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

Example 14. This example demonstrates the preparation of a sterile reversibly gelling polymer network aqueous composition and the stability of the composition to sterilization. The polymer network is prepared as described in Example 1, except that

the composition is prepared at 2 wt% Pluronic® F127 polyol/poly(acrylic acid). After dissolution of the 2 wt% polymer network in water, the viscosity is measured. The composition then is sterilized by autoclaving at 121°C, 16 psi for 30 minutes. Viscosity is determined after sterilization. The corresponding curves for viscosity (a) before and (b) after sterilization are shown in Figure 20 and establish that minimal change in the viscosity profile of the material has occurred with sterilization.

5 Examples 15-30. These examples show additives which may be used to affect the transition temperature overall viscosification of the polymer network composition.

A 1 wt% polymer network was prepared in deionized water at pH 7 in which 10 a variety of additives were included in the composition. The effect of the additive was determined by generation of a Brookfield viscosification curve. Results are reported in Table 4.

Table 4.

Example No.	Additive (wt%)	Effect of additive on:	
		transition temp. (°C)	final viscosity (% change)
15	1,2-methyl pyrrolidone (5)	I (1.8)	N
16	Rhodapex CO-436 (2)	I (1.6)	N
17	Dow Corning 190 (2)	I (5)	I (150)
18	isopropyl alcohol (0.5)	I (3.1)	I (45)
19	Pluronic® L122 (1)	D (4.4)	D (13)
20	Pluronic® F88 (1)	N	I (41)
21	Tween 80 (0.5)	N	I (18)
22	Germaben® II (1)	D (9)	I (100)
23	Iconol NP-6 (1)	D (9)	I (500)
24	Plurafac C-17 (0.5)	I (5.2)	D (36)
25	Dow Corning 193 (0.75)	I (4.1)	D (12)
26	glycerin (5)	D (2)	N
27	UC 50-HB-170/EO/PO random copolymer (0.5)	N	N
28	PVP K15 (1)	N	N
29	MAPTAC (1)	N	D (8)
30	potassium chloride (0.25)	N	D (34)

20 I = increase; D = decrease; and N = no change

Example 31. Because of the surfactant nature of the polymer network composition coupled with the gelation effect of the polymer network composition, it is possible to prepare formulation which are 100% water-based, but which are lubricous and thick.

5 Formulations including a nonionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 5.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Emulsifying Wax NF ¹	2.5
Mineral Oil	5.0

15 ¹ Polowax available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a nonionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

20 Formulations including a cationic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 6.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Behentrimonium Methosulfate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

30 ¹ Incroquat Behenyl TMS available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount

of all ingredients is added and allowed to mix to homogeneity. This formulation contains a cationic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

5 Formulations including an anionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 7.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network as prepared in Example 1	20.0
Cetearyl Phosphate (and) Cetearyl alcohol ¹	2.5
Mineral Oil	5.0

15 ¹ Crodafos CES available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a anionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

20 Example 32. Acne Medication: An oil-free, clear, anti-acne treatment is made by combining the following ingredients utilizing conventional mixing techniques:

Table 8.

Ingredient	% w/w
10 % wt. 1:1 responsive polymer network prepared as in Example 1	20.0
Glycerin USP	5.0
Salicylic Acid	2.0
DL-Panthenol	0.5
Germaben® II ¹	0.1
Disodium EDTA	0.2
USP Purified Water	72.2

30 ¹ Germaben®II available from Sutton Laboratories

35 To one vessel, equipped with a Lightnin' Mixer with a 3 blade paddle prop,

the full amount of USP Purified Water to 100% w/w is added. While maintaining the temperature, with moderate to vigorous mixing, the formula amount of Disodium EPTA, Citric Acid, DL-Panthenol, Glycerin, Salicylic Acid, and Germaben® II is added. These materials are allowed to dissolve at 50°C. After dissolution, the vessel
5 is then cooled to 20°C. To another vessel, equipped with a high efficiency homogenizer, the formula amount of responsive polymer network is added. The responsive polymer network vessel is then cooled to 4°C. After cooling, while vigorously homogenizing, the contents of the first vessel is added to the second vessel, and allowed to mix to homogeneity.

10 The composition displays a flowable clear jelly appearance with excellent spreadability and absorption characteristics at room temperature, and after heating the formulation to 32°C, the composition thickens to a gel-like consistency.

15 Example 33. (a) Oil-free Moisturizer (formulation I): An oil-free, lubricous moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 9.

Ingredient	% w/w
10% wt 1:1 responsive polymer network as prepared in Example 1	20.0
Glycerin USP	5.0
PPG-2 Myristyl Ether Propionate	3.0
DL-Panthenol	0.5
Germaben® II ¹	0.1
Disodium EDTA	0.2
Citric Acid	0.01
USP Purified Water	71.19

¹ Germaben® II available from Sutton Laboratories

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The viscosity vs. temperature curve is shown in Figure 21 and demonstrates that addition of adjuvants to the composition significantly enhances the responsive polymer network maximum viscosity (> 900,000 cps). The use of the poloxamer:poly(acrylic acid) polymer network in the formulation also imparts a unique viscosification effect after application to the skin, which is not evident in typical commercial O/W emulsion formulations (See, Figure 21b).

(b) Oil-free Moisturizer (formulation II): An oil-free, lubricious moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 10.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	2.0
Glycerin USP	5.0
Carbopol 980	1.0
D-panthenol, propylene glycol	1.0
Preservative	1.0
Hydrolyzed protein (and) hyaluronic acid	0.5
Sodium hydroxide	0.2
USP Purified Water	90

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to 26°C, the composition thickens to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 34. Sunscreen Lotion. An oil-free, lubricious sunscreen lotion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 11.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	2.0
Glycerin USP	8.0
Carbopol 980	1.0
Parsol MCX	7.0
Myristyl Ether Propionate	5.0
Preservative	1.0
Cyclomethicone	1.0
Sodium hydroxide	0.2
USP Purified Water	74

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 35: Facial mask. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

49.

Table 12.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	1.0
Polyvinyl alcohol	6.0
Polyvinylpyrrolidone (20%)	5.0
D-panthenol, propylene glycol	1.25
Propylene glycol	1.25
USP Purified Water	85.5

10

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

15

Example 36. Facial toner. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 13.

Ingredient	% w/w
1:1 polymer network as prepared in Example 1	0.01
Hydroxyethyl cetyltrimonium phosphate	1.00
PEG-40 hydrogenated castor oil	2.00
D-panthenol, propylene glycol	0.50
Glycerin	2.00
Witch hazel extract	5.00
USP Purified Water	88.49

30

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

5 Example 36. Solubilization studies of model hydrophobic agents in the poloxamer: poly(acrylic acid) polymer network: estradiol and progesterone. This example is presented to demonstrate the solubilization of a hydrophobic agent in the 10 polymeric network. Progesterone and estradiol were used as the hydrophobic agents in this model solubilization study.

Acrylic acid (99%), fluorescein (98%), β -estradiol (98%), and progesterone (98%) were all obtained from Aldrich and used as received. Pluronic® F127 NF was obtained from BASF. Poly(oxyethylene-b-oxypropylene-b-oxyethylene)-g-poly(acrylic acid) copolymers (responsive polymer network) were synthesized by free-radical 15 polymerization of acrylic acid in the presence of poloxamer as described above. The polymer network copolymers discussed here were composed of about 1:1 ratio of PAA to poloxamer. The rheological properties of polymer network were assessed using LVDV-II+ and RVDV-II+ Brookfield viscometers. The microscopic light 20 scattering of 21 nm poly(styrene) latex particles in deionized water and 1 w% reversibly gelling polymer network was measured using He-Ne laser as described previously (See, Matsuo, E.S., Orkisz, M., Sun, S.-T., Li, Y., Tanaka, T.. Macromolecules, 1994, 27, 6791). The solubility of fluorescein and hormones in aqueous solutions was measured by the equilibration of excess solubilizate with the 25 corresponding solution following removal of undissolved species by centrifugation and filtration. Hydrophobic agents were assayed spectrophotometrically at 240 (progesterone) or 280 nm (estradiol), or by using 70/30 w/w H₂SO₄/MeOH (Tsilifonis-Chafetz reagent). In vitro hormone release studies were conducted using thermostatted, vertical Franz cells. Spunbonded polypropylene microfilters (micron 30 retention, 15-20) were used as a membrane separating feed and receiver phases in

Franz cells. The responsive polymer network, water, ethanol, and 20% PEG in water were observed to wet the membrane. The receiver solutions consisted of 20 w% PEG in water (pH 7) and were stirred by magnetic bars. The feed phases composed of responsive polymer network were loaded with either estradiol or progesterone. Each 5 hormone was dissolved in ethanol and the resulting solution was added into the responsive polymer network.

Equilibrium solubility vs. temperature plots for estradiol and progesterone (partition coefficient octanol/water (P) 7200 and 5888, respectively, in aqueous solutions of Pluronic® F127 polyol and responsive polymer network are presented in 10 Figure 22. It can be seen that increasing temperature and concentration (C) of polymers in the solution raises the amount of the hormone dissolved. In Figure 22a, vertical lines represent critical micellar temperatures (CMT) for corresponding Pluronic F127 polyol solutions. It is interesting to note that the slope of the 15 solubility-temperature plots increased as temperature reached CMT, indicating that solubilization in the Pluronic solutions was predominantly due to the formation of micelles. Similar trend was observed in the responsive polymer network solutions. The S values in 5% aqueous solutions of branched PAA did not exceed 15 and 40 $\mu\text{g/mL}$ at 60 °C for estradiol and progesterone, respectively. The solubility values found for responsive polymer network were the same as S in parent Pluronic solutions 20 of equivalent concentrations. Therefore, it may be suggested that solubilization behaviors of the responsive polymer network are governed by the properties of the poloxamer incorporated into it. Thermodynamic parameters of the solubilization process with responsive polymer network were calculated using the same approximations as in the micellar solubilization with Pluronic polyols. See, Saito, Y., 25 Kondo, Y., Abe, M., Sato, T., Chem.Pharm.Bull., 1994, 42, 1348. Namely, partition coefficient P was estimated from equilibrium solubilities of estradiol in responsive polymer network and water:

$$P = S_{SH}/S_w \quad (13)$$

by extrapolating the solubility plots of the steroid in Figure 22 to 100 % responsive 30 polymer network. Using P values obtained from data in Figure 23, we calculated the

standard free energy change (ΔG), standard enthalpy of solubilization (ΔH), and standard entropy of solubilization (ΔS) using the following expressions:

$$\Delta G = -RT\ln P; \Delta H = -R\Delta\ln P/\Delta(1/T); \Delta S = (\Delta H - \Delta G)/T \quad (14)$$

Thermodynamic parameters obtained along with P values are given in Table 13.

5 Apparent partition coefficients and thermodynamic parameters for solubilization of estradiol by responsive polymer network.

Table 13.

T, K	P=SSH/S	ΔG kJ/mol	ΔH kJ/mol	ΔS J/mol
277	490	-14.3		68.6
293	520	-15.2		52.0
310	660	-16.7	4.72	53.9
323	660	-17.4		54.0
333	660	-18.0		54.0

15

Negative ΔG values indicate spontaneous solubilization at all temperatures, whereas positive ΔH shows that the solubilization was endothermic, similar to the solubilization of estriol, as well as indomethacin, by the poloxamer. Notably, ΔS of solubilization was always positive, suggesting that the more ordered water molecules surrounding hydrophobic estradiol molecules moved to the less ordered bulk phase when the estradiol was transferred to the hydrophobic core of PPG segments in responsive polymer network. The aggregation of the PPG segments at elevated temperatures provides not only temporary cross-linking in the gel, but also a thermodynamically "friendly" environment for the hydrophobic drugs. Indeed, one can express the free energy of formation of the aggregate core-water interface in responsive polymer network as:

$$\Delta G = [\sigma P_w(1-\phi) + \sigma W_D\phi](4\pi R^2/n) \quad (15)$$

30 where σP_w and σW_D are the interfacial tensions between pure PPO polymer and water and between water and the drug, respectively; ϕ is the volume fraction of the drug within PPO core; R is the effective radius of the core, and n is the aggregation number.

Equation (3) shows that solubilization of a hydrophobic drug of high σ_{WD} should increase the stability of the aggregate. The solubilization process was found to decrease the critical micellization concentration and substantially increase the micellar core radius in Pluronic surfactants (Hurter, P.N. et al., "In Solubilization in Surfactant Aggregates", Christian, S.D., Ed., Marcel Dekker, New York, 1995). A similar trend is indicated by the lowering the onset of gelation of the responsive polymer network upon solubilization of fluorescein (LogP 2.1) (Figure 24). The solubilization of hydrophobic drugs by responsive polymer network, analogous to the micellar solubilization of drugs by poloxamer, suggests that the responsive polymer network can be an effective vehicle in drug delivery.

Our in vitro study of hormone release from responsive polymer network shows an increase in the initial transport rate with either decreasing total polymer concentration in the formulation or decreasing temperature (Figure 25). These effects are related to the changes in macroscopic viscosity of the responsive polymer network, which erodes more rapidly from the feed phase through the membrane into the receiver compartment as the viscosity decreases (Figure 26). The degree of the responsive polymer network erosion was measured by weighing hormone-loaded responsive polymer network before and after kinetic experiment.

Figure 27 shows that the relative amount of progesterone penetrating into the receiver phase decreased 4-fold with the increase of total polymer concentration, whereas the total relative amount of progesterone stayed almost constant as total polymer concentration in the responsive polymer network increased. This result shows the existence of two routes of transport of hydrophobic drugs in our model system. Firstly, the drug incorporated into aggregates within the responsive polymer network system can flow through the membrane along with the erosion of the responsive polymer network; secondly, the drug not associated with the responsive polymer network aggregates can diffuse out of the responsive polymer network in the feed phase. The second process should not be related to the viscosity of the responsive polymer network. Indeed, the dynamic light scattering experiment shows no dramatic change of diffusivity of poly(styrene) latex particles in the responsive polymer

54

network as temperature rises thereby increasing macroscopic viscosity more than 10-fold (Figure 28). This result indicates that the viscosity of the responsive polymer network is essentially unaffected on the microscopic scale.

5

Appendix A attached.

APPENDIX A

Cosmetic Bench Reference Function Definitions

Abrasive: abrades, smoothes, polishes	Emollient: softens, smoothes skin
Absorbent powder: takes up liquids, sponge-like action	Emulsifier: a surface-active agent (surfactant) that promotes the formation of water-in-oil or oil-in-water emulsions
Absorption base: forms water-in-oil emulsions	Enzymes: complex proteins produced by living cells that catalyze biochemical reactions at body temperature
Acidulent: acidifies, lowers pH, neutralizes alkalis	Fiber: strands of natural or synthetic polymers: for instance, cotton, wool, silk, nylon, polyester
Amphoteric: capable of reacting chemically either as an acid or a base; amphoteric surfactants are compatible with anionic and cationic surfactants	Film former: solution of a polymer that forms films when the solvent evaporates after application to a surface
Analgesic: relieves pain	Fixative: fixes or sets perfumes; retards evaporation; promotes longer lasting aroma
Antacid: neutralizes stomach acidity	Flavor: imparts a characteristic taste (and aroma) to edible foods and drinks; sometimes used in lip products
Antibacterial: destroys/inhibits the growth/reproduction of bacteria	Foam booster: enhances quality and quantity of lather of shampoos
Anti-caking: prevents or retards caking of powders; keeps powders free-flowing	Foamer: a surface-active agent (surfactant) that produces foam: an emulsion of air-in-water
Anti-dandruff: retards or eliminates dandruff	Foam stabilizer: see Foam booster
Antiseam: suppresses foam during mixing	Fungicide: inhibits or destroys growth of fungi
Anti-inflammatory: reduces, suppresses, counteracts inflammation	Gellant: a gelling agent: forms gels: includes a wide variety of materials such as polymers, clays and soaps
Anti-irritant: reduces, suppresses or prevents irritation	Glosser: furnishes a surface luster or brightness: usually used in lip or hair products
Antimicrobial: destroys, inhibits or suppresses the growth of microorganisms	Hair colorant: see Colorant
Antioxidant: inhibits oxidation and rancidity	Hair conditioner: see Conditioner
Antiperspirant: reduces or inhibits perspiration	Hair dye: imparts a new permanent or semi-permanent color to hair
Antipruritic: reduces or prevents itching	Hair-set polymer: polymer and/or resins used to maintain desired hair shape
Antiseptic: inhibits the growth of microorganisms on the skin or on living tissue	Hair-set resin: see Hair-set: polymer
Antistat: reduces static by neutralizing electrical charge on a surface	Hair waving: see Reducing agent and Neutralizer
Astringent: contracts organic tissue after application	Humectant: absorbs, holds and retains moisture
Binder: promotes cohesion of powders	Hydrotrope: enhances water solubility
Bleaching agent: lightens color, oxidizing agent	Intermediate: basic chemicals which are chemically modified to obtain the desired function
Botanical: natural plant derivative	Lathering agent: a surface active agent (surfactant) that forms a foam or lather on mixing with air in solution; see also Foamer
Buffer: helps maintain original pH (acidity or basicity) of a preparation	Lubricant: reduces friction, smoothes, adds slip
Carrier: a vehicle or base used for a preparation	Moisture barrier: retards passage of moisture or water
Chelate: form a complex with trace-metal impurities, usually calcium or iron	Moisturizer: aids in increasing the moisture content of the skin through humectant or barrier action
Colorant: adds color, may be a soluble dye or an insoluble pigment	Neutralizer: an oxidizing agent used in hair waving that stops the action of the reducing agent and re-establishes the disulfide linkages in hair
Conditioner: improves condition of skin and hair	Oil absorbent: see Absorbent powder
Coupling agent: aids in solubilization or emulsification of incompatible components	Ointment base: an anhydrous mixture of oleaginous components used as a vehicle for medicaments
Decolorant: removes color by adsorption, bleaching or oxidation	Opacifier: opacifies clear liquids or solids
Denaturant: used to denature ethyl alcohol	Oxidant: oxidizing agent, neutralizes reducing agents, bleaching agent
Dental powder: powdered dentifrice	Pearlant: imparts a pearlescent texture and luster
Deodorant: destroys, masks or inhibits formation of unpleasant odors	Perfume solvent: see Solvent and Solubilizer
Depilatory: removes hair chemically	
Detergent: a surface-active agent (surfactant) that cleans by emulsifying oils and suspends particulate soil	
Disinfectant: destroys pathogenic microorganisms	
Dispersant: promotes the formation and stabilization of a dispersion or suspension	
Dye stabilizer: see Stabilizer	

Peroxide stabilizer: see Stabilizer

Pigment: a finely powdered insoluble substance used to impart color, luster or opacity

Plasticizer: plasticizes (makes more flexible) polymeric films or fibers

Polish: smoothes; adds gloss and luster

Polymer: a very high molecular weight compound consisting of repeating structural units

Powder: a solid in the form of fine particles

Preservative: protects products from spoilage by microorganisms

Propellant: pressurized gas in a container used to expel the contents when pressure is released by opening a valve

Protein: naturally occurring complex combinations of amino acids

Reducing agent: reduces a chemical compound usually by donating electrons; neutralizes oxidizing agents

Refatting agent: adds oils materials to the surface of substrates, e.g., skin and hair

Resin: nonvolatile solid or semisolid organic substances obtained from plants as exudates or prepared by polymerization of simple molecules

Sequestrant: forms coordination complexes with multivalent positive ions

Silicone: polymeric organic silicon compounds which are water resistant

Skin protectant: protects skin from environmental

Solubilizer: solubilizes, usually into aqueous vehicles, normally insoluble materials, such as fragrances, flavors, oils, etc.

Solvent: usually liquids capable of dissolving other substances

Stabilizer: added to stabilize emulsions and/or suspensions

Stimulant: produces a temporary increase in the functional activity of an organism or any of its parts

Surfactant (surface-active agent): lowers surface tension between two or more incompatible phases; soaps, detergents, wetting agents, solubilizing agents and emulsifying agents are typical surfactants; surfactants are classified as anionic, cationic, nonionic and amphoteric; anionic surfactants are negatively charged, cationic surfactants have no electrical charge

Suspending agent: keeps finely divided solid particles in suspension

Sweetener: sweetens to provide a more pleasant taste

Tanning accelerator: accelerates the tanning of skin

Thickener: thickens or increases viscosity/consistency

Thixotrope: the property of certain gels and emulsions of becoming more fluid or less viscous when shaken or stirred

UV absorber: used as a sunscreen and to protect preparations from degradation by UV radiation

UVA absorber: absorbs in the range 320-400 nanometers (nm)

UVB absorber: absorbs in the range 290-320 nanometers (nm)

Wax: any of numerous substances of plant, animal or synthetic origin that contain principally esters of higher fatty acids and higher fatty alcohols; free fatty acids, fatty acids and hydrocarbons may also be present; waxes derived from petroleum products are mainly high-molecular-weight hydrocarbons

Wetting agent: a surface-active agent (surfactant) that lowers the surface and interfacial tension, facilitating the wetting of surfaces

From the Editors of *Cosmetics & Toiletries magazine*



Hair Care

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Men's hair coloring — S. Casperson

Skin permeation of hair dyes — H. Beck et al

African-American hair — A. Syed et al

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Functions

Abrasive	Hydrochloric acid Lactic acid Nitric acid Phosphoric acid Sodium bisulfate Sulfuric acid Tartaric acid	Marine collagen Mushroom (Coriolus versicolor) extract Musk rose (Rosa moschata) oil Perfluorodecalin Quazemium-51 Rubus thunbergii extract Serum protein Stenocalyx micallii extract Tricholoma matsutake extract
Azuki beans Almond (Prunus amygdalus) meal, shell granules Aluminum silicate Apricot (Prunus armeniaca) kernel powder, shells Hydrated silica Jojoba (Buxus chinensis) seed powder Luffa cylindrica Olive stone granules Oyster shell powder Peach (Prunus persica) pit powder Peach (Prunus persica) stone granules Polyethylene Polyethylene HEC granules Polyethylene oxidized, P. spheres Polystyrene Pumice Rice (Oryza sativa) bran Silica and S. colloidal Sodium chloride Walnut (Juglans regia) shell powder	Apple (Pyrus malus) extract Apricot (Prunus armeniaca) kernel powder Citric acid Ethyl lactate Glycolic acid Lactic acid Malic acid Sodium lactate Tartaric acid	AHA Apple (Pyrus malus) extract Apricot (Prunus armeniaca) kernel powder Citric acid Ethyl lactate Glycolic acid Lactic acid Malic acid Sodium lactate Tartaric acid
Antiacne	Clays (white, yellow, red, green, pink) Perfluorodecalin Salicylic acid Sulfur	Antibacterial Ammonium iodide Chlorhexidine Chlorhexidine diacetate, C. digluconate Chlorhexidine dihydrochloride Chlorphenesin Hexamidine diisethionate Hexetidine Iceland moss (Cetraria islandica) extract Lactoferrin Launikonium bromide, L. chloride Lauroimonium chloride Laurylpypnidium chloride Mauriella armata extract Mushroom (Cordyceps sambolifera) extract Orange blossom extract Orange (Citrus aurantium dulcis) peel extract PEG-42 Ebiniko ceramides extract Peppermint (Mentha piperita) extract Pholidodendron (Pholidodendron amurense) extract Pine (Pinus sylvestris) needle extract Polymethoxy bicyclic oxazolidine Quazemium-73 Rubus thunbergii extract Tea tree (Melaleuca alternifolia) oil Triclocarban Undecylenic acid
Absorption base	Basil (Ocimum basilicum) extract Carrot (Daucus carota) extract Calalpa kaempferia extract Ceramide 33 (liquid soy extract) Crataegus cuneata extract Eugenia jambolana extract Fomes fomentarius extract Fomitopsis pinicola extract Ganoderma lucidum oil Ginseng (Panax ginseng) extract Hyaluronic acid Hydrolyzed serum protein Hydrolyzed soy flour Isachne pulchella extract Lactoferrin Lady's Thistle (Silybum marianum) extract Ligustrum jeholense extract	Anti-aging Basil (Ocimum basilicum) extract Carrot (Daucus carota) extract Calalpa kaempferia extract Ceramide 33 (liquid soy extract) Crataegus cuneata extract Eugenia jambolana extract Fomes fomentarius extract Fomitopsis pinicola extract Ganoderma lucidum oil Ginseng (Panax ginseng) extract Hyaluronic acid Hydrolyzed serum protein Hydrolyzed soy flour Isachne pulchella extract Lactoferrin Lady's Thistle (Silybum marianum) extract Ligustrum jeholense extract
Absorbent powder	Corn (Zea mays) starch Maltodextrin Nylon-12 Oat (Avena sativa) bran, flour, meal Zeolite	Anticaking Aluminum starch octenylsuccinate Calcium stearate Distarch phosphate Hydrated silica
Acidulent	Acetic acid Citric acid Formic acid Glutamic acid Glycolic acid	


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Magnesium rovirstate. M. silicate	Niacinamide ascorbate	Ethylparaben
Polyethylene. micronized	Orange (<i>Citrus aurantium dulcis</i>) peel extract	Eucalyptus (<i>Eucalyptus globulus</i>) extract
Silica sylvate	Orange blossom extract	Fennel (<i>Foeniculum vulgare</i>) extract
Sodium aluminum silicate	Palmetto extract	Garlic (<i>Allium sativum</i>) extract
Zinc stearate	Palmitoyl collagen amino acids	Glyceryl caprylate. G. laurate
Anticaries agent	Passion flower (<i>Passiflora laurifolia</i>) fruit extract	Hexamidine diisethionate
Cetylamine hydrofluoride	Paulownia imperialis extract	Hibiscus
Olaflur	Salicylic acid	Honeysuckle (<i>Lonicera caprifolium</i>) extract
Sodium fluoride	Shea butter (<i>Burrospermum parkii</i>)	Lichen (<i>Usnea barbata</i>) extract
Stearyl orthohydroxyethyl propylenediamine dihydrofluoride	Sodium carboxymethyl beta-glucan	Myristalkonium chloride
Anticellulite	Soy (<i>Glycine soja</i>) protein	Penylene glycol
Aminophylline	Stearyl glycerinate	Phenoxyethyl alcohol
Bladderwrack (<i>Fucus vesiculosus</i>) extract	Stemocaulx micilius extract	Phenol
Butcherbroom (<i>Ruscus aculeatus</i>) extract	Tocopherol acetate. T. nicodinase	Phenoxyethanol
Carcinis cambogia extract	Trichomonas japonica extract	Phenoxyisopropanol
Fomes fomentarius extract	Willow (<i>Salix alba</i>) extract	Phenyl mercuric acetate. P.m. benzoate. P.m. borate
Fomisopsis pinicola extract	Witch hazel (<i>Hamamelis virginiana</i>) extract	o-Phenylophenol
Ivy extract	Withania somnifera extract	Polyhexa bicyclic oxazolidine
Mushroom (<i>Coriolus versicolor</i>) extract	Yarrow (<i>Achillea millefolium</i>) extract	Potassium sorbate
TEA-hydroiodide	Zinc lactate	Propylparaben
Tricholoma matsutake extract	Anti-irritant	Ricinoleamodopropyltrimonium ethosulfate
Antidandruff	Acetyl monooctanolamine	Sage (<i>Salvia officinalis</i>) extract
Burdock (<i>Arctium lappa</i>) extract	Allantoin	Sodium benzoate. S. pyriticone
Chloroxylenol	Allantoic acid	Sodium ricinoleate. S. stear oil sulfonate
Corydalis ambigua extract	Alanyl acetyl methionine. A. glycyrhetic acid	Thimerosal
Disodium undecylenamide MEA-sulfosuccinate	Azlamide MEA	Thyme (<i>Thymus vulgaris</i>) extract
Giager root extract	Betaine	Thymol
Inga edulis extract	Calendula officinalis extract	Triclocarban
Mauritiella armata extract	Cocamidopropyl betaine	Tricosan
Myristalkonium saccharinate	Coceth-7 carboxylic acid	Undecylecamidopropyltrimonium methosulfate
PEG-6 undecylenate	Cornflower (<i>Centaura cyanus</i>) extract	Undecylenic acid
Pirocone olamine	Diisostaryl dimer dilinoleate	Zinc oxide. Z. PCA
Resorciol	Dimethylol cyano	Zinc pyriticose. Z. undecylenate
Rosemary (<i>Rosmarinus officinalis</i>) extract	Green tea extract	Antioxidant
Sodium shale oil sulfonate	Hydrolyzed sweet almond protein	Ascorbic acid
Stemocaulx micilius extract	Hydroxypropyltrimonium gelatin	A. polypeptide
Undecylenamide DEA	Lauroyl collagen amino acids	Ascorbyl oleate. A. palmitate
Willow (<i>Salix alba</i>) bark extract	L-Lysine lauroyl methionide	Beta-carotene
Zinc pyriticone	Mallow extract	BHA
Antifungal	Matricaria (<i>Chamomilla recutita</i>) extract	BHT
Black walnut (<i>Juglans nigra</i>) extract	Palmitoyl hydrolyzed milk protein	1-Butyl hydroquinone
Coneflower (<i>Echinacea angustifolia</i>) extract	Palmitoyl hydrolyzed wheat protein	Dilauryl thiodipropionate
Orange blossom extract	Palmitoyl keratin amino acids	Dimyristyl thiodipropionate
Ptaffia paniculata extract	PEG-12 palm kernel glycerides	Disodium EDTA
Anti-inflammatory	PEG-28 glyceryl tallowate	Distearyl thiodipropionate
Allantoin polygalacturonate acid	PEG-30 glyceryl monococoate	Dodecyl gallate
Bisabolol	PEG-60 almond glycerides	EDTA
Black poplar (<i>Populus nigra</i>) extract	PEG-78 glyceryl cocoate	Erythorbic acid
Brassica rapa-depressa extract	PEG-82 glyceryl tallowate	Ferulic acid
Butcherbroom (<i>Ruscus aculeatus</i>) extract	Propionyl collagen amino acids	Grape (<i>Vitis vinifera</i>) seed extract
Calendula officinalis extract	PVP	Green tea extract
Catalpa baccata extract	Saccharomyces lysate extract	HEDTA
Celastus paniculatus extract	Sodium C12-15 pareth-15 sulfonate	Hydroquinone
Ceramide 33 (liquid soy extract)	Sodium lauroamphocarboxylate	Hydroquinone-beta-D-glucopyranoside
Chaparral (<i>Larrea mexicana</i>) extract	Soy (<i>Glycine soja</i>) protein	p-Hydroxyanisole
Coneflower (<i>Echinacea angustifolia</i>) extract	Undecylenoyl collagen amino acids	Lactoferrin
Coneflower (<i>Centaura cyanus</i>) extract	Valerian (<i>Valeriana officinalis</i>) extract	Lysine PCA
Dipotassium glycyrrhizinate	Antimicrobial	Melaino
Euphoritorium fortunei extract	Benzalkonium chloride	Methyl gallate
Euphorbia officinalis extract	Benzoic acid	Niacinamide ascorbate
Ficus racemosa extract	Benzyl alcohol	Nordihydroguaiaretic acid
Golden seal (<i>Hydrastis canadensis</i>) root extract	Bromochlorophene	Oat (<i>Avena sativa</i>) extract
Guaiaculene	2-Bromo-2-niopropane-1,3-diol	Oxytanol
Horse chestnut (<i>Aesculus hippocastanum</i>) extract	Burlyparaben	Penasodium pentateate
Jujube (<i>Ziziphus jujuba</i>) extract	Capryloyl collagen amino acids	Pinetic acid
Laminaria japonica extract	Capryloyl glycine. C. keratin amino acids	Propyl gallate
Licorice (<i>Glycyrrhiza glabra</i>) extract	Captop	Retinyl palmitate polypeptide
Ligustrum jeholense. L. lucidum extract	Cetylidiommonium bromide	Rosemary (<i>Rosmarinus officinalis</i>) extract
Mauritia charneca (recutita) extract	Cetyl pyridinium chloride	Saccharomyces lysate extract
Melaleuca uncinata extract	Chlorothymol	Sage (<i>Salvia officinalis</i>) extract
Melia azadirachta extract	Chloroxvinol	Sodium ascorbate. S. erythorbate
	Citron oil	Sodium metabisulfite
	Copper PCA	Sodium sebacate. S. sulfite
	Dichlorobenzyl alcohol	Superoxide dismutase
	Dilauryldimonium chloride	Tea (<i>Camellia sinensis</i>) extract
		Tetrasodium EDTA
		Tocopherol

Cosmetic Bench Reference 1996

Functions

Tocopheryl acetate. T. linoleate	Lecithidopropyl trimonium chloride	Sambucus nigra oil
Wild marjoram (<i>Origanum vulgare</i>) extract	Lauryldimonium hydroxypropyl hydrolyzed collagen	Sanguisorbae root extract
Yeast (<i>Saccharomyces cerevisiae</i>) extract (Fexx)	Linoleamidopropyl dimethylamine dimer dilinoleate	Selinum spp. extract
Antiperspirant	Olealkonium chloride	Shorea robusta extract
Allantoin-aluminum chlorhydrate	PEG-2 cocamide	Tannic acid
Aluminum capryloyl hydrolyzed collagen	PEG-2 cocomonium chloride	Walnut (<i>Juglans regia</i>) leaf extract, oil
Aluminum chlorhydrx-gly, A. chloride	PEG-2 oleammonium chloride	Wheat (<i>Triticum vulgare</i>) protein
Aluminum chlorhydrate, A. chlorohydrx	PEG-8 caprylic/capric glycerides	White artle (<i>Lamium album</i>) extract
Aluminum PCA, A. sesquichlorhydrate	PEG-10 cocamide	Witch hazel (<i>Hammamelis virginiana</i>) extract
Aluminum undecenoyl collagen amino acids	PEG-15 soyamine	Xanthozylum bungeanum extract
Aluminum zirconium pentachlorhydrate	PPG-9 diethylmonium chloride	Zinc lactate
Aluminum zirconium tetrachlorhydrate	PPG-23 diethylmonium chloride	Ziziphus jujuba extract
Aluminum zirconium tetrachlorhydrate GLY	PPG-40 diethylmonium chloride	
Aluminum zirconium trichlorhydrate	Propylene glycol stearate	
Aluminum-zirconium-glycide powder	Quaternium-26, -27, -53, -62, -72	
Sage (<i>Salvia officinalis</i>) extract	Rapeseedamidopropyl benzylidimonium chloride	Binder
Tormentil (<i>Potentilla erecta</i>) extract	Rapeseedamidopropyl epoxypyropyl dimonium chloride	Aluminum starch octeaylsuccinate
Zirconium chloride	Silica, colloidal	Boron nitride
Antiseptic	Sorbitan caprylate	C20-40, C10-50, C40-60 alcohols
Aluminum PCA	N-Soy-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Calcium stearate
Azadirachta indica extract	Soyebyl morpholinium ethosulfate	Cellulose gum
2-Bromo-2-nitropropane-1,3-diol	Soyebylidimonium ethosulfate	Dihydroabiyerl behenate
Calendula amurensis extract	Stearamidopropyl benzylidimonium chloride	Diisostearyl malate
p-Chloro-m-cresol	Stearamidopropyl ethylidimonium ethosulfate	Diocetyl sebacate
Clove (<i>Eugenia caryophyllus</i>) oil	Stearammonium chloride	Distarch phosphate
Crataegus cuneata extract	N-Stearyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Ethylicellulose
Dichlorobenzyl alcohol	Wheat germamidopropyl ethylidimonium ethosulfate	Gellan gum
Endida phaeocloides extract		Hydrogenated jojoba oil
Eucalyptus (<i>Eucalyptus globulus</i>) extract		Isocetyl alcohol, I. palmitate
Golden seal (<i>Hydrastis canadensis</i>) root extract		Isopropyl isostearate
Hexachlorophene		Isostearyl erucate, I. isosteарате
Melia azadirachta		Isostearyl oenopentanoate
Melia azadirachta extract		Maltodextrin
Methyl salicylate		Methylcellulose
Orange (<i>Citrus aurantium dulcis</i>) peel extract		Microcrystalline cellulose
Oxyquinoline sulfate		Ocyl palmitate
Pfaffia paniculata extract		Ocylidodecyl myristate
Potassium abietoyl hydrolyzed collagen		Octa-Ocylidodecyl stearoyl dimer dilinoleate
PVP-iodine		Ocylidodecyl stearoyl stearate
Silver nitrate		Ocyl oleate
Sodium salicylate		PEG-20, -75, -150, -240, -350
Sterculia platanifolia extract		Polydipentene
Tea tree (<i>Melaleuca alternifolia</i>) oil		Polyethylene P., micronized
Tormentil (<i>Potentilla erecta</i>) extract		PTFE
Xanthozylum bungeanum extract		PVP
Antiflat		Sorbitol
Acetamide MEA		Synthetic wax
Acetamidopropyl trimonium chloride		Tapioca dextrin
6-(N-Acetylamino)-4-oxyhexyltrimonium chloride		Tridecyl behenate, T. neopentanoate
Alkyl dimethyl benzine		Tridecyl stearoyl stearate
Babassuamidopropalkonium chloride		Trisodium EDTA
Behenamidopropyl ethylidimonium ethosulfate		
Behenamidopropyl hydroxyethylidimonium chloride		Biol. polymer
Carboxymethyl chitin		Distarch phosphate
Cetearyl morpholinium ethosulfate		Dog rose (<i>Rosa canina</i>) seed extract
Cerrimonium chloride		Hydrogen peroxide
Chitin		Kojic acid
Chitosan		Mulberry (<i>Morus nigra</i>) extract
Cocamidopropyl ethylidimonium ethosulfate		Sanguisorbae root extract
Cocodimonium hydroxypropyl hydrolyzed rice protein		
Cocodimonium hydroxypropyl hydrolyzed soy protein		Botanical
Dimethicone hydroxypropyl trimonium chloride		Acacia
Dimethyl behenamine, D. cocamine		Acacia farnesiana extract
Dimethyl palmitamine, D. soyamine		Agrimony (<i>Agrimonia eupatoria</i>) extract
Dimethyl tallowamine		Alder (<i>Alnus firma</i>) extract
Dioleyamidoethyl hydroxyethylidimonium methosulfate		Alfalfa (<i>Medicago sativa</i>) extract
Dipalmitoylethyl hydroxyethylidimonium methosulfate		Algae (<i>Ascophyllum nodosum</i>) extract
N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate) ammonium chloride		Algae (<i>Lithothamnium calcareum</i>) extract
Erucamidopropyl hydroxysulfonate		Aloe barbadensis, A.b. extract
Glyceryl monopyroglycidate		Aloe capensis extract
Hydrogenated tallowamine oxide		Alpine Veronica extract
Isostearamidomethyl dimethylamine		Althea officinalis extract
		Angelica archangelica extract
		Anise (<i>Foeniculum vulgare</i>) extract
		Apple (<i>Prunus malus</i>) extract
		Apricot (<i>Prunus armeniaca</i>) extract
		Artemisia montana extract
		Artemisia capillaris extract
		Anchoke (<i>Cynara scolymus</i>) extract
		Asaferida (<i>Ferula assa foetida</i>) extract
		Asiarum sieboldii extract

Functions

Asparagus officinalis extract	Cucumber (<i>Cucumis sativus</i>) extract	Jasmine (<i>Jasminum officinale</i>) extract
Astragalus sinicus extract	Cypress (<i>Cupressus sempervirens</i>) extract	Job's tears (<i>Coix lacryma-jobi</i>) extract
Avens (<i>Geum rivale</i>) extract	Dandelion (<i>Taraxacum officinale</i>) extract	Jojoba (<i>Buxus chinensis</i>) seed powder
Avocado (<i>Persea gratissima</i>) extract	Date (<i>Phoenix dactylifera</i>) extract	Juniperus communis extract
Balm mint (<i>Melissa officinalis</i>) extract, oil extract	Dead Sea Mud, Salts	Kelp (<i>Macrocystis pyrifera</i>) extract
Banana (<i>Musa sapientum</i>) extract	Dog rose (<i>Rosa canina</i>) hips extract	Kiwi (<i>Actinidia chinensis</i>) fruit extract, seed oil
Barley (<i>Hordeum vulgare</i>) extract	Dyer's henna extract	Kola (<i>Cola acuminata</i>) extract
Basil (<i>Ocimum basilicum</i>) extract	Eleuthem ginseng (<i>Acanthopanax semiserratus</i>) extract	Krameria triandra extract
Bearberry (<i>Arctostaphylos uva-ursi</i>) extract	Elm (<i>Ulmus campestris</i>) extract	Lady's mantle (<i>Alchemilla vulgaris</i>) extract
Bee pollen extract	Eucalyptus (<i>Eucalyptus globulus</i>) extract	Lady's Thistle (<i>Silybum marianum</i>) extract
Beet (<i>Beta vulgaris</i>) extract	Eucalyptus globulus oil	Laurel (<i>Laurea nobilis</i>) extract
Betaglucan	Eucosma ulmoides extract	Lavender (<i>Lavandula angustifolia</i>) extract, water
Bilberry (<i>Vaccinium myrtillus</i>) extract	Euphrasia officinalis extract	Lemon (<i>Citrus medica limonum</i>) extract, juice extract, peel extract
Biotlavonoids	Evening primrose (<i>Oenothera biennis</i>) extract, oil	Lemon biotlavonoids extract
Birch (<i>Betula alba</i>) bark extract, leaf extract	Everlasting (<i>Helichrysum arenarium</i>) extract	Lemongrass (<i>Cymbopogon schoenanthus</i>) extract
Birch (<i>Betula platyphylla</i>) japonica extract	Fennel (<i>Foeniculum vulgare</i>) extract	Leopard flower (<i>Belamcanda chinensis</i>) root extract
Bitter orange (<i>Citrus aurantium amara</i>) extract, flower extract, peel extract	Fenugreek extract	Lettuce (<i>Lactuca sativa</i>) extract
Black cohosh (<i>Cimicifuga racemosa</i>) extract	Fermented rice (<i>Oriza sativa</i>) extract	Licorice (<i>Glycyrrhiza glabra</i>) extract
Black currant (<i>Ribes nigrum</i>) extract	Fern (<i>Dryopteris filix-Mas</i>) extract	Lilac (<i>Syringa vulgaris</i>) extract
Black henna extract	Fig (<i>Ficus carica</i>) extract	Linden (<i>Tilia argentea</i>) extract
Black poplar (<i>Populus nigra</i>) extract	Fir needle extract	Linden (<i>Tilia cordata</i>) extract, water
Black walnut (<i>Juglans nigra</i>) extract	Fumitory (<i>Fumaria officinalis</i>) extract	Loquat (<i>Eriobotrya japonica</i>) leaf extract
Bladderwrack (<i>Fucus vesiculosus</i>) extract	Gardenia florida extract	Maidenhair fern extract
Borage (<i>Borago officinalis</i>) extract	Garlic (<i>Allium sativum</i>) extract	Magnolia kobus extract
Buckthorn (<i>Rhamnus alnifolia</i>) extract	Gelidium cartilagineum	Mallow extract
Burdock (<i>Arctium lappa</i>) extract	Genitalia (<i>Genitalia lutea</i>) extract	Mandrake (<i>Madragora officinarum</i>) extract
Burdock (<i>Arctium minus</i>) root extract	Geranium maculatum extract	Mannan
Burnet extract	Ginger root extract	Marigold
Butcherbroom (<i>Ruscus aculeatus</i>) extract	Ginkgo biloba extract	Marine silt
Cabbage rose (<i>Rosa centifolia</i>) extract	Ginseng (<i>Panax ginseng</i>) extract	Mauritia (<i>Chamomilla recutita</i>) extract
Calamus (<i>Acorus calamus</i>) extract	Glycyrrhetic acid	Meadowsweet (<i>Spiraea ulmaria</i>) extract
Calendula officinalis extract	Glycyrrhizic acid	Melon (<i>Cucumis melo</i>) extract
Caper (<i>Capparis spinosa</i>) extract	Glycyrrhizin, ammoniated	MEA iodine
Capiscum frutescens extract, C.f. oleoresin	Ginkgo seal (<i>Hyraxias canadensis</i>) root extract	Mistletoe (<i>Viscum album</i>) extract
Caraway (<i>Carum carvi</i>) extract	Goldthread (<i>Coptis japonica</i>) extract	Mugwort (<i>Artemisia princeps</i>) extract, water
Caraggeenan (<i>Chondrus crispus</i>)	Goji kola extract	Mulberry (<i>Morus alba</i>) root extract
Carrot (<i>Daucus carota</i>) extract	Grape (<i>Vitis vinifera</i>) distillate, extract	Mulberry (<i>Morus bombycis</i>) root extract
Carrot (<i>Daucus carota sativa</i>) oil	Grape (<i>Vitis vinifera</i>) leaf, seed extract	Mushroom extract
Cassia sanguinalis extract	Grape skin extract	Myrrh (<i>Commiphora myrrha</i>) extract
Celandine (<i>Chelidonium majus</i>) extract	Grapefruit (<i>Citrus grandis</i>) peel extract	Nasturtium extract
Chamomile (<i>Anthemis nobilis</i>) extract, oil	Green bean (<i>Phaseolus lunatus</i>) extract	Neroli extract
Chaparral (<i>Larrea mexicana</i>) extract	Ground Ivy (<i>Glechoma hederacea</i>) extract	Nettle (<i>Urtica dioica</i>) extract
Cherry (<i>Prunus speciosa</i>) leaf extract	Guarana (<i>Paullinia cupana</i>) extract	Oak (<i>Quercus</i>) bark extract
Cherry bark, C.b. extract	Harpagophytum procumbens extract	Oak root extract
Chestnut (<i>Castanea sativa</i>) extract	Hayflower extract	Oat (<i>Avena sativa</i>) bran, bran extract, flour, protein
Chinese hiosicus (<i>Hibiscus rosa-sinensis</i>) extract	Hazel (<i>Corylus avellana</i>) nut extract	Oat flower
Chlorella vulgaris extract	Henna (<i>Lawsonia intermedia</i>) extract	Olive (<i>Olea europaea</i>) extract, leaf extract
Cimicifuga foetida rhizome extract	Heperdin, H. methyl chalcone	Onion (<i>Allium cepa</i>) extract
Cinchona succirubra extract	Hibiscus sabdariffa extract	Orange blossom extract
Citroflavonoids, water soluble	Hibiscus syriacus extract	Orange (<i>Citrus aurantium dulcis</i>) flower extract, peel extract
Citrus bioflavonoid complex	High beta-glucan barley flour	Pansy (<i>Viola tricolor</i>) extract
Clary extract	Honeysuckle (<i>Lonicera caprifolium</i>) extract	Papaya (<i>Carica papaya</i>) extract
Clove (<i>Eugenia caryophyllata</i>) extract	Honeysuckle (<i>Lonicera japonica</i>) leaf extract	Parsley (<i>Carum petroselinum</i>) extract
Clover (<i>Trifolium pratense</i>) extract	Hops (<i>Humulus lupulus</i>) extract	Passion flower (<i>Passiflora laurifolia</i>) fruit extract
Cnidium officinale rhizome extract, C.o. water	Horse chestnut (<i>Aesculus hippocastanum</i>) extract	Passionflower (<i>Passiflora incarnata</i>) extract
Coffee (<i>Coffea arabica</i>) bean extract	Horseshadish (<i>Cochlearia armoracia</i>) extract	Pea (<i>Pisum sativum</i>) extract
Colloidal oatmeal	Horsetail extract	Peach (<i>Prunus persica</i>) extract, leaf extract
Coltsfoot (<i>Tussilago farfara</i>) leaf extract	Houttuynia cordata extract	Pelargonium capitatum extract
Comfrey (<i>Symphytum officinale</i>) leaf extract	Hyacinth (<i>Hyacinthus orientalis</i>) extract	Pellitory (<i>Parietaria officinalis</i>) extract
Condurango extract	Hydrocotyl (<i>Centella asiatica</i>) extract	Pennyroyal (<i>Mentha pulegium</i>) extract
Comellower (<i>Echinacea angustifolia</i>) extract	Hydrolyzed oat protein, soy flour	Peonies (<i>Paeonia alba</i>) extract
Corallina officinalis	Hypericum perforatum extract	Peonies (<i>Paeonia obovata</i>) root extract
Corchorus olitorius extract	Hysop (<i>Hyssopus officinalis</i>) extract	Peppermint (<i>Mentha piperita</i>) extract, oil
Coriander (<i>Coriandrum sativum</i>) extract	Indian cress (<i>Tropaeolum majus</i>) extract	Perilla ocymoides extract
Corn (<i>Zea mays</i>) corn powder, silk extract	Iodomis Japonicus extract	Periwinkle (<i>Vincis minor</i>) extract
Corn poppy (<i>Papaver rhoeas</i>) extract	Ivy extract	PEG-80 jojoba acid/alcohol
Comilower (<i>Centaura cyanus</i>) extract	Japanese angelica (<i>Angelica acutiloba</i>) extract, water	PEG-120 jojoba acid/alcohol
Couch (<i>Agrostis repens</i>) grass	Japanese hawthorn (<i>Crataegus cuneata</i>) extract	
Crataegus monogyna extract		
Crithmum matthei extract		

CAMPO Siddha Herbs Extracts

Jothi-Pul (Glow-grass) Siddha Extract for High content bio-available
 Natural Radium for anti Karpasi Sarcoma Skin Treatment
 Roma-Maram (Hairy Tree) Siddha Extract for ANTI-SENSE DNA
 Topical applications for HIV+ Lymph-nodes
 Siddha Extracts for post-Chemotherapy Skin-Damage Treatment

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Functions

Pfaffia paniculata extract	Wheat (<i>Triticum vulgare</i>) extract, protein	Phytic acid
Phellodendron amurense extract	Wheat (<i>Triticum vulgare</i>) germ extract	Potassium aspartate
Phospholipids	Wheat bran lipids	Sodium aspartate
Pimento (<i>Pimenta officinalis</i>) extract	White ginger (<i>Hedychium coronarium</i>) extract	Sodium dihydroxyethylglycinate
Pine (<i>Pinus sylvestris</i>) cone, needle extract	White nettle (<i>Lamium album</i>) extract	Sodium hexametaphosphate
Pineapple (<i>Ananas comosus</i>) extract	Wild agrimony (<i>Potentilla anserina</i>) extract	Tetrahydroxypoly ethylenediamine
Plantain (<i>Plantago major</i>) extract	Wild cherry (<i>Prunus serotina</i>) bark extract	Tetrasodium EDTA
Pollen extract	Wild indigo (<i>Baptisia tinctoria</i>)	Tripposium EDTA
Pongamol	Wild marjoram (<i>Origanum vulgare</i>) extract	Trisodium EDTA, HEDTA
Poria Cocos extract	Willow (<i>Salix alba</i>) bark extract extract	
Pueraria lobata extract	Willow (<i>Salix alba</i>) leaf extract	Cell stimulant
Queen of the meadow extract	Witch hazel (<i>Hamamelis virginiana</i>) extract	Aesculus chinensis extract
Quillaja saponaria extract	Yarrow (<i>Achillea millefolium</i>) extract	Arenaria apicata extract
Quince (<i>Pyrus cydonia</i>) seed extract	Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex)	Ascarcyrum mur. A. cuma extract
Quinoa (<i>Chenopodium quinoa</i>) extract	Yucca vera extract	Baccharis gasipaes extract
Raspberry (<i>Rubus</i>) extract	Zanthoxylum piperitum extract	Borago sorbilis extract
Rauwolfia (<i>Serpentina</i>) extract	Zedoary (<i>Curcumis zedoaria</i>) oil	Calendula amurensis extract
Red clover		Chrysanthemum morifolium extract
Rehmannia chinensis extract		Cocculus indica extract
Restharow (<i>Ononis spinosa</i>) extract		Comfrey (<i>Symphytum officinale</i>) leaf extract
Rhododendron chrysanthum extract		Condurango extract
Rhodophycex extract		Dandelion (<i>Taraxacum officinale</i>) extract
Rhubarb (<i>Rheum palmatum</i>) extract		Eclipta glauca extract
Rice (<i>Oryza sativa</i>) bran extract		Equisetum arvene extract
Rice fatty acid		Eucalyptus (<i>Eucalyptus globulus</i>) extract
Rose (<i>Rosa multiflora</i>) extract		Euphorotium fortunei extract
Rosemary (<i>Rosmarinus officinalis</i>) extract		Euterpe precatoria extract
Rubia tinctorum extract		Ficus racemosa extract
Safflower (<i>Carthamus tinctorius</i>) extract		Glycoproteins
Sage (<i>Salvia officinalis</i>) extract, water		Hierochloe odorata extract
Sambucus nigra berry extract, extract		Horse chestnut (<i>Aesculus hippocastanum</i>) extract
Sandalwood (<i>Santalum album</i>) extract		Inga edulis extract
Sanguinaria canadensis extract		Kadsura heteroclita extract
Saponaria officinalis extract		Ligustrum lucidum extract
Sasa veitchii extract		Lysimachia foenum-graecum extract
Saxifraga sarmentosa extract		Maurandya flexosa extract
Scabiosa arvensis extract		Maximilliana regia extract
Scutellaria baicalensis root extract		Melealeuca bracteata, M. symphyocarp extract
Silk extract		Nelumbo speciosum extract
Silver fir (<i>Abies pectinata</i>) extract		Ocimum basilicum extract, O. sanctum extract
Sisal (<i>Agave rigida</i>) extract		Paulownia imperialis extract
Slippery elm extract		Pfaffia spp. extract
Soapberry (<i>Sapindus mukorossi</i>) extract		Pterocarpus marsupianus extract
Sophora angustifolia extract		Rubus thunbergii extract
Sophora flavescens root extract		Selinum spp. extract
Sophora japonica extract		Shorea robusta extract
Soybean (<i>Glycine soja</i>) extract		Xanthoxylum bungeanum extract
Soy (<i>Glycine soja</i>) germ extract, protein, sterol		
Spearmint (<i>Mentha viridis</i>) extract, oil		
Spinach (<i>Spinacia oleracea</i>) extract		
Spiraea ulmaria extract		
Sunflower (<i>Helianthus annuus</i>) seed extract		
Sweet almond (<i>Prunus amygdalus dulcis</i>) extract		
Sweet cherry (<i>Prunus avium</i>) extract		
Sweet cicely (<i>Anthriscus cerefolium</i>) extract		
Sweet clover (<i>Medicago officinalis</i>) extract		
Sweet violet (<i>Viola odorata</i>) extract		
Swertia chirata extract		
Tea (<i>Camellia sinensis</i>) extract		
Thistle (<i>Chitus benedictus</i>) extract		
Thyme (<i>Thymus vulgaris</i>) extract		
Tomato (<i>Solanum lycopersicum</i>) extract		
Tormentil (<i>Potentilla erecta</i>) extract		
Tuberose (<i>Polianthes tuberosa</i>) extract		
Turmeric (<i>Curcuma longa</i>) extract		
Valerian (<i>Valeriana officinalis</i>) extract		
Walnut (<i>Juglans regia</i>) extract, leaf extract		
Water Lily (<i>Nymphaea alba</i>) root extract		
Watercress (<i>Nasturtium officinale</i>) extract		
		Cleansing
		Birch (<i>Betula alba</i>) leaf extract
		Lemongrass (<i>Cymbopogon schoenanthus</i>) extract
		Oat (<i>Avena sativa</i>) bran extract
		Passion flower (<i>Passiflora laurifolia</i>) fruit extract
		Witch hazel (<i>Hamamelis virginiana</i>) extract
		Yarrow (<i>Achillea millefolium</i>) extract
		Conditioner
		Acetamide MEA
		6-(N-Acetylamo)-L-oxyhexyltrimonium chloride
		Acrylamido-propyltrimonium chloride/acrylamide
		copolymer
		Adipic acid/dimethylaminohydroxypropyl
		diethylene triamine copolymer
		AMP-isostearoyl hydrolyzed wheat protein
		Apricot (<i>Prunus armeniaca</i>) kernel oil
		Behenalkonium chloride
		Behenamidopropyl dihydroxypropyl dimonium
		chloride
		Behenamidopropyl ethosulfate
		Behenamidopropyl PG-dimonium chloride

CAMPO Siddha Herb Extracts
CAMPO Rainforest Herb Extracts & Oils
CAMPO Australasian Herbs & Tea Tree Extracts
CAMPO Chinese & Japanese Herb Extracts

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Cosmetic Bench Reference 1996

Functions

Behenamidopropyltrimonium behenate	Hydrolyzed sweet almond protein	Polymerized behenyl trimonium chloride
Behenamine oxide	Hydrolyzed wheat protein/PVP copolymer	Polyoxyethylene dihydroxypropyl linoleaminium chloride
Behenyl PG-trimonium chloride	Hydrolyzed wheat protein polysiloxane polymer	Polyquaternium-2, -5, -6, -11, -16
Behenyl betaine	Hydroxyethyl hydroxyethyl dimonium chloride	Polyquaternium-17, -18, -24, -29, -44
Benzyltrimonium hydrolyzed collagen	Hydroxyproline	Potassium dimethicone copolyol panthenyl phosphate
Canolanidopropyl betaine	Hydroxypropyl chitosan	Potassium lauroyl collagen amino acids
Capramide DEA	Hydroxypropyl gua hydroxypropyltrimonium chloride	Potassium lauroyl hydrolyzed soy protein
Caprylic/capric/lauryl triglyceride	Hydroxypropyl-bis-isostearylamidopropylmonium chloride	Potassium lauroyl wheat amino acids
Caprylyl pyrrolidone	Hydroxypropyl bis-stearyltrimonium chloride	Potassium stearoyl hydrolyzed collagen
Cassia auriculata extract	Hydroxypropyltrimonium gelatin	PPG-5 lanolin alcohol ether
Cetamine oxide	Hydroxypropyltrimonium hydrolyzed keratin	PPG-9 diethylmonium chloride
Cetearyltrimonium chloride	L.b. silk	PPG-20 lanolin alcohol ether
Chitosan PCA	Hydroxypropyltrimonium hydrolyzed wheat protein	Proline
Citric acid	Isopropyl hydroxyburyramide dimethicone copolyol	Propylene glycol stearate
Cocamidopropyl dimethylamine, C.d. lactate, C.d. propionate	Isopropyl laurate	PVP/dimethylacrylate/polycarbamyl/polyglycol ester
Cocamidopropyl dimethylaminohydroxypropyl hydrolyzed collagen	Isostearamidopropyl betaine, L. dimethylamide	PVP/dimethylaminoethylmethacrylate copolymer
Cocamidopropyltrimonium hydroxypropylhydrolyzed collagen	Isostearamidopropyl dimethylamine glucoside	PVP/dimethylaminoethylmethacrylate/polycarbamyl/polyglycol ester
Cocamidopropyl ethyldimonium ethosulfate	Isostearamidopropyl dimethylamine glycolate	PVP/hydrolyzed wheat protein copolymer
Cocamidopropyl PG-dimonium chloride, C.P.C. phosphate	Isostearamidopropyl dimethylamine lactate	Quaternium-22, -26, -33, -61, -62, -70, -80
Coco-morpholine oxide	Isostearamidopropyl ethyldimonium ethosulfate	Quaternium-76 hydrolyzed collagen
Coco/stearamidopropyl betaine	Isostearamidopropyl laurylstearylmonium chloride	Rapeseedamidopropyl benzyltrimonium chloride
Cocodimonium hydroxypropyl hydrolyzed hair keratin	Isostearamidopropyl morpholine oxide	Rapeseedamidopropyl epoxypropyl dimonium chloride
Cocodimonium hydroxypropyl hydrolyzed rice protein	Isostearamidopropyl PG-dimonium chloride	Rapeseedamidopropyl ethyldimonium ethosulfate
Cocodimonium hydroxypropyl hydrolyzed silk	Isostearaminopropyl potassium chloride	Ricinoleamide
Cocodimonium hydroxypropyl hydrolyzed soy protein	Isostearyl hydrolyzed animal protein	Ricinoleamidopropyl betaine
Cocosui alcohol	Isostearamidopropyl dihydroxypropyl dimonium chloride	Ricinoleamidopropyl dimethylamine lactate
N-Cocoyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Lactoglobulin	Ricinoleamidopropyltrimonium chloride
Collagen phthalate	Lauramidopropyl dimethylamine	Ricinoleamidopropyltrimonium ethosulfate
Dibehenyl-diarchidyl dimonium chloride	Lauramidopropyl PG-dimonium chloride, I.P.C. phosphate	Silicone quaternium-3, -4
Dibehenyltrimonium chloride	Lauramine oxide	Silk amino acids
Diceridimonium chloride	Lauroampho PG-glycinate phosphate	Sodium TEA-lauroyl collagen amino acids
Didecyldimonium chloride	Lauroyl hydrolyzed collagen, L.b. elastin	Sodium TEA-lauroyl keratin amino acids
Dihydroxyethyl cocamine oxide	Lauroyl silk amino acids	Sodium citrate
Dihydroxyethyl dihydroxypropyl stearmonium chloride	Lauryl methyl glucoside-10 hydroxypropyl-dimonomium chloride	Sodium cocoyl hydrolyzed soy protein
Dihydroxyethyl tallow glycinate	Lauryl phosphate, L. pyrrolidone	Sodium hydrogenated tallow dimethyl glycinate
Dihydroxyethyl tallowamine oxide	Lauryldimonium hydroxypropyl hydrolyzed collagen, keratin, soy protein	Sodium lauroyl wheat amino acids
Dilauryl acetyl dimonium chloride	Lindoleamidopropyltrimethylamine	Sodium stearoamphocetate
Dilinoamidopropyl dimethylamine	Milk amino acids	Soluble keratin, wheat protein
Dimethyl hydrogenated tallowamine	Milk protein (<i>Lactis proteinum</i>)	Soyamide DEA
Dimethyl lauramine, D.I. isostearate	Myristalkonium chloride	Soyamidopropyl benzyltrimonium chloride
Dimethyl myristamine, isostearate, stearamine	Myristamidopropyl betaine, M. dimethylamine	Soyamidopropyl betaine, S. dimethylamine
Dimethylamidopropylamine dimerate	Myristrimonium bromide	Soyamidopropyl ethyldimonium ethosulfate
Disodium hydrogenated cottonseed glyceride sulfosuccinate	Oat (<i>Avena sativa</i>) protein	Soyethyl morpholinium ethosulfate
Disodium laureth sulfosuccinate	Oleamide	Soyethylidimonium ethosulfate
Disodium lauroamphodiacetate	Oleamidopropyl betaine, O. dimethylamine	Stearamide MEA
Disceryldimonium chloride	Oleamidopropyl dimethylamine hydrolyzed collagen	Stearamidoeethyl diethylamine, ethanolamine
EthyI ester of hydrolyzed keratin	Oleamidine	Stearamidopropyl benzyl dimonium chloride
N-Ethylether-bis-L,L-(N-isostearyl)amidopropyl-N,N-dimethyl ammonium chlo-	Oleamine	Stearamidopropyl cetearyltrimonium roxylate
Glutamic acid	Oleamine oxide	Stearamidopropyl dimethylamine stearate
Glyceryl collagenate	Oleoyl sarcosine	Stearamidopropyl ethyldimonium ethosulfate
Glycine	Oleyl betaine	Stearamidopropyl morpholine lactate
Guar hydroxypropyltrimonium chloride	Oleyl dimethylamidopropyl ethonium ethosulfate	Stearamidopropyl PG-dimonium chloride
Henna (<i>Lawsonia inermis</i>) extract	Palmitamidopropyl dimethylamine	Stearamine oxide
Hydrogenated tallowamine oxide	Palmitamine, P. oxide	Steardimonium hydroxypropyl hydrolyzed collagen, keratin
Hydrogenated tallowtrimonium chloride	Pantthenyl hydroxypropyl steardimonium chloride	Steardimonium panthenol
Hydrolyzed conchiorin protein	PEG-2 milk solids	Stearoyl amidochethyl diethylamine
Hydrolyzed egg protein	PEG-2 oleammonium chloride	Steardimonium bromide
Hydrolyzed extensin	PEG-3 lauramine oxide	Stearyl dimethicone
Hydrolyzed fibronectin	PEG-5 stearyl ammonium lactate	Tallowamidopropyl dimethylamine
Hydrolyzed fish protein	PEG-15 cocomonium chloride	Tetramethyl trihydroxy hexadecane
Hydrolyzed keratin	PEG-15 cocopolyamide	TEA-cocoyl hydrolyzed collagen
Hydrolyzed lacialbumin	PEG-15 lauromonium chloride	Trachea hydrolysate
Hydrolyzed milk protein	PEG-27	Triceratimonium chloride
Hydrolyzed oats	PEG-40	Tridecyl salicylate
Hydrolyzed retinulin	PEG-55 lanolin	Triethonium hydrolyzed collagen ethosulfate
Hydrolyzed soy protein	PEG-70II	Wheat germamidopropyltrimonium chloride
	Polydimethine copolyol	Wheat germamidopropyl dimethylamine lactate

Functions

Wheat germamidopropyl cetylmonium ethosulfate	Disodium lauroamphodiacetate	TEA-PEG-3 cocamide sulfate
Wheat peptide	Disodium lauroamphodipropionate	Undecylenamidopropyl betaine
Yeast powder, deproteinized	Disodium lauryl sulfosuccinate	
	Disodium myristamido MEA-sulfosuccinate	
Coupling agent	Disodium octoxynol-10 sulfosuccinate	
Acetyl monooctanolamine	Disodium oleamido PEG-2 sulfosuccinate	
Buryloctanol	Disodium PEG-4 cocamide MPA-sulfosuccinate	
Myreth-3	Disodium ricinoleamido MEA-sulfosuccinate	
Oleyl alcohol	Disodium tallowamidopropionate	
PPG-10 buranediol	Dodecylbenzene sulfonic acid	
PPG-10 oleyl ether	Dodecynol-6, -9	
PPG-15 stearyl ether	Isopropylamine dodecylbenzenesulfonate	
PPG-22 butyl ether	Isotearamidopropyl betaine	
PPG-23 oleyl ether	Isoteareth-6 carboxylic acid	
PPG-50 oleyl ether	Isotearoamphopropionate	
Trideceth-7 carboxylic acid	Isotearyl hydroxyethyl imidazoline	
Denaturant	Lauramidopropylamine oxide	
Brucine sulfate	Lauruth-11	
Denatonium benzoate, saccharide	Lauroamph PG-glycinat phosphate	
Nicoune sulfate	Lauryl glucoside, L. phosphate	
Sucrose octaacetate	Magnesium laureth sulfate, M. lauryl sulfate	
Thymol	Magnesium PEG-3 cocamide sulfate	
Dental powder	MEA-dodecylbenzenesulfonate	
Dicalcium phosphate	MEA-laureth sulfate	
Silica	MEA-lauryl sulfate	
Sodium monofluorophosphate	MPA-lauryl sulfate	
Stannous fluoride	Myristamine oxide	
	Myristic acid	
Deodorant	Nonoxynol-10	
Abietic acid	Oleamphohydroxypropylsulfonate	
Azadirachta indica extract	Oleath-12, -15	
Chlorophyllin-copper complex	Oleyl betaine	
Eugenia jambolana extract	Palmitamidopropyl betaine	
Famesol	PEG-10 glyceryl stearate	
Fermented vegetable	PEG-15 glyceryl stearate	
Mauritia flexosa extract	PEG-25 glyceryl isostearate	
Salvia miltiorrhiza extract	Potassium cocoyl hydrolyzed collagen	
Sodium aluminum chlorohydroxy lactate	Sodium caproamphocarboxate	
Spondias amara extract	Sodium cocamphopropionate	
Triterethyl citrate	Sodium cocomonoglyceride sulfate	
Zinc phenol sulfonate, Z. ricinoleate	Sodium cocoyl hydrolyzed soy protein	
Depilatory	Sodium cocoyl isethionate	
Banum sulfide	Sodium C12-15 pareth-25 sulfate	
Beeswax, oxidized	Sodium C14-16 olefin sulfonate	
Calcium thioglycolate	Sodium C14-16 lauryl sulfonate	
L-cysteine HCL	Sodium deceth sulfate	
Potassium thioglycolate	Sodium decyl diphenyl ether sulfonate	
Sodium thioglycolate	Sodium dodecylbenzenesulfonate	
Thioglycerin	Sodium dodecylphenyl ether sulfonate	
Detergent	Sodium iodate	
Ammonium laureth sulfate	Sodium laureth-2 sulfate	
Ammonium lauryl sulfate	Sodium laureth-3 sulfate	
Capramide DEA	Sodium laureth-7 sulfate	
Cocamidopropyl dimethylamine lactate	Sodium laureth-12 sulfate	
Decyl glucoside	Sodium laureth-13-carboxylate	
Decyltetradeceth-15	Sodium laureth sulfate	
DEA lauryl sulfate	Sodium laurimindopropionate	
Diamyl sodium sulfosuccinate	Sodium lauroamphopropionate	
Dicyclohexyl sodium sulfosuccinate	Sodium lauroyl methyl alaninate	
Diisobutyl sodium sulfosuccinate	Sodium lauryl phorbate, S.L sulfate	
Disodium caproamphodiacetate	Sodium lauryl sulfacetate	
Disodium caproamphodipropionate	Sodium methyl oleyl laurate	
Disodium caprylicamphodiacetate	Sodium methyl cocoyl laurate	
Disodium caprylicamphodipropionate	Sodium methyllauroyltaurate	
Disodium cetearyl sulfosuccinate	Sodium methylnaphthalenesulfonate	
Disodium cocamido MEA-sulfosuccinate	Sodium myreth sulfate	
Disodium cocamido MPA-sulfosuccinate	Sodium myristyl sulfate	
Disodium cocamidopropionate	Sodium octyl sulfate, oleyl sulfate	
Disodium deceth-6 sulfosuccinate	Sodium POE alkyl ether acetate	
Disodium isodecyl sulfosuccinate	Sodium trideceth-7 carboxylate	
Disodium lauramido MEA-sulfosuccinate	Sodium tridecyl sulfate	
Disodium lauramido PEG-2 sulfosuccinate	Sodium tridecyl sulfate	
Disodium laureth sulfosuccinate	Steareth-11, -10	
	TEA-dodecylbenzenesulfonate	
	TEA-laureth sulfate	
	TEA-lauryl sulfate	
	TEA-palm kernel sarcosinate	

Functions

Rapeseed oil, ethoxylated high erucic acid	Cetyl stearyl octanoate	Dihydromyristyl behenate
Ricinoleyl alcohol	Chia (<i>Salvia hispanica</i>) oil	Dihydroxyethyl tallowamine oleate
Sodium cetearyl 13-carboxylate	Cholesteric esters	Diisobutyl adipate
Sodium lignosulfonate, S. polymethacrylate	Cholesterol	Diisooctyl adipate, dodecanedioate
Sodium polyisophthalenesulfonate	Cholestryl behenyl octylidodecyl lauroyl glutamate	Diisodetyl adipate
Sorbitan oleate	Cholestryl hydroxystearate	Diisopropyl adipate, dimer dilinoleate
Sisareth-10	Cholestryl stearate	Diisopropyl sebacate
Tritonanyl PVP	Cholest-24	Disostearyl trimethylolpropane xoxy silicate
Triostearin PEG-6 esters	C 18-70 isoparaffin	Disostearyl adipate
Trioctyldodecyl citrate	C10-18, C12-18 triglycerides	Disostearyl dimer dilinoleate
Emollient	C12-15 linear alcohols 2-ethylhexanoate	Disostearyl fumarate, D. maleate
Acetylated glycol stearate	Cocamidopropyl PG-dimonium chloride	Dilinoleic acid
Acetylated hydrogenated lanolin	Cocoa (<i>Theobroma cacao</i>) butter	Dimethicone
Acetylated hydrogenated hard glyceride	Coco-caprylate/caprate	Dimethicone copolyol
Acetylated hydrogenated vegetable glyceride	Coco-rapestedate	Dimethicone copolyol acetate, D.c. almondate
Acetylated lanolin, A.L alcohol	Coconut (<i>Cocos nucifera</i>) oil	Dimethicone copolyol isostearate, D.c. lactate
Acetylated hard glyceride	Cocoyl hydrolyzed soy protein	Dimethicone copolyol methyl ether
Acetylated monoglycerides	Collagen phthalate	Dimethicone copolyol phthalate
Acetylated palm kernel glycerides	Colloidal oatmeal	Dimethicone propylene/cyandiamine behenate
Aleurites moluccana ethyl ester	Comfrey (<i>Symphytum officinale</i>) leaf extract	Dimethiconol stearate
Allantoin	Corn (<i>Zea mays</i>) oil	Dimethyl lauramine oleate
Aluminum/magnesium hydroxide stearate	Corn poppy (<i>Papaver rhoeas</i>) extract	Diethyl subate
AMP-isostearyl hydrolyzed soy protein	Cottonseed (<i>Gossypium</i>) oil	Diethyl dimer dilinoleate
Apricot (<i>Prunus armeniaca</i>) kernel oil	Cuttlefish extract	Diethylcyclohexane
Arachidyl behenate	Cyclmethicone	Diethylidodecyl dodecanedioate
Argania spinosa oil	Decetyl phosphate	Diethyl malate, D. sebacate, succinate
Avocado (<i>Perses gratissima</i>) oil, unsaponifiables	Decyl neate	Dimercapryinol fatty acid ester
Avocado oil ethyl ester	Decyltetradecanol	Dimercapryinyl hexadecylate/hexacaprate
Babassu (<i>Orbignya oleifera</i>) oil	Dialkylidimethylpolyglycidylane	Dimercapryinyl hexadecylate/isostearyl
Baryl isostearyl, B. stearate	Dibutyl sebacate	Disostearyl idemethamine dilinoleate
Behenamidopropyl dihydroxypropyl dimonium chloride	Diethyl adipate	Diundecyl adipate
Behenoxy dimethicone	Diethyl glycol diisobutynoate	Dog rose (<i>Rosa canina</i>) hips oil
Behenyl alcohol, B. behenate	Diethylene glycol diisobutynoate	Egg (<i>Ovum</i>) yolk extract
Behenyl erucate, B. isostearyl	bis-Diglyceryl caprylate/caprate/isostearyl	Emu (<i>Dromiceius</i>) oil
Benzyl laurate	hydroxystearate/adipate	Erucyl erucate
Bladderwrack (<i>Fucus vesiculosus</i>) extract	bis-Diglyceryl caprylate/caprate/isostearyl/	Ethyl avocadate
Borage (<i>Borago officinalis</i>) seed oil	steарате/hydroxystearate/adipate	Ethylhexyl isopalmitate
Borageamido propyl phosphatidyl PG-dimonium chloride		
Brain extract		
Brazil nut (<i>Bertholdia excelsa</i>) oil		
Butyl myristate, oleate, stearate		
Butylacetate		
Butylocetyl		
Butylocetyl oleate		
C12-13, C12-16, C14-15 alcohols		
C12-15 alcohols octanoate		
C12-15 alkyl benzoate		
di-C12-15 alkyl-laurate		
C12-15 alkyl lactate		
Camellia sinensis oil		
Tea (<i>Camellia sinensis</i>) oil		
C10-30 cholesterol/lanosteryl esters		
Canola oil		
Caprylic/capric triglyceride		
Caprylic/capric triglyceride PEG-4 esters		
Caprylic/capric/lauric triglyceride		
Caprylic/capric/linoleic triglyceride		
Caprylic/capric/oleic triglycerides		
Caprylic/capric/stearic triglyceride		
Caprylic/capric/succinic triglyceride		
Cupicum (frutescens) oleoresin		
Carrot (<i>Daucus carota sativa</i>) oil		
Cashew (<i>Anacardium occidentale</i>) nut oil		
Castor (<i>Ricinus communis</i>) oil		
Cetearyl behenate, C. candelillate		
Cetearyl isononanoate, C. octanoate		
Cetearyl palmitate, C. stearate		
Ceteth-10		
Celostearyl stearate		
Cetyl C12-15 pent-9 carboxylate		
Cetyl acetate, C. alcool		
Cetyl esters, C. laurate		
Cetyl myristate, C. octanoate		
Cetyl oleate, C. palmitate		
Cetyl PPG-2 undeceth-7 carboxylate		
Cetyl nonanoate, C. searate		

COSMETIC AND PHARMACEUTICAL INGREDIENTS

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CARBOXYMETHYLCELLULOSE USP

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ROBECO INC.
99 PARK AVENUE • NEW YORK, NY 10016

212-986-6410

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OUR 78TH YEAR



Functions

2-Ethylhexyl isostearate	Isodonyl isononanoate	Ocetyl dodecanoil
Ethyl linoleate, E. myristate	Isopentyl diol	Ocylidodecyl behenate, O. benzoate
Ethyl myristate, E. myristate	Isopropyl avocadate	Ocylidodecyl erucate, O. myristate
Ethyl oleate, E. olivate	Isopropyl C12-15-pareth-9-carboxylate	Ocylidodecyl oleate, O. ricinoleate
Evening primrose (<i>Oenothera biennis</i>) extract, oil	Isopropyl isostearate	Ocylidodecyl stearate
Glycereth-4-S-lactate	Isopropyl lanolate, L. linoleate	bis-Ocylidodecyl stearoyl dimer dilinoleate
Glycerin-5-lactate	Isopropyl myristate, L. palmitate	Ocylidodecyl stearoyl stearate
Glycerin-7-benzoate	Isopropyl PPG-2-isodeceth-7 carboxylate	Oleamine oxide
Glycereth-7 diisononanoate	Isopropyl stearate	Oleic/palmoleic/linoleic glycerides
Glycereth-7 tricosate	Isosorbide laurate	Olein alcohol
Glycereth-7 tricosanoate	Isostearic acid	Oleostearine
Glycereth-12,-26	Isostearyl alcohol	Oleyl alcohol, O. erucate, O. oleate
Glycerol laurylate/caprate	Isostearyl behenate, L. benzoate	Olive (<i>Olea europaea</i>) oil
Glyceryl adipate, G. dioleate	Isostearyl diglyceryl succinate	Orange (<i>Citrus aurantium dulcis</i>) peel wax
Glyceryl isostearate, G. lanolate	Isostearyl erucate, L. erucyl erucate	Orange roughy (<i>Hoplostethus atlanticus</i>) oil
Glyceryl linoleate, G. monopyroglutamate	Isostearyl isostearate, L. lactate	Palm (<i>Elaeis guineensis</i>) oil
Glyceryl myristate, G. oleate	Isostearyl malate, L. myristate	Palm kernel glycerides
Glyceryl ricinoleate	Isostearyl neopentanoate, palmitate	Palmitic acid
Glyceryl tricetyl hydroxystearate	Isostearyl stearoyl stearate	Pantthenyl tricarboxylate
Glyceryl tricetyl ricinoleate	Isostearylamidopropyl dibydroxypropyl dimonium chloride	Partially hydrogenated canola oil
Glycosaminoglycans	Isotridecyl isononanoate	Partially hydrogenated soybean oil
Glycosphingolipids	Isotridecyl myristate	Peach (<i>Prunus persica</i>) extract
Gold of Pleasure oil	Jojoba (<i>Burrus chinensis</i>) oil	Peanut (<i>Araucaria hypogaea</i>) oil
Grape (<i>Vitis vinifera</i>) seed oil	Jojoba butter, J. esters	Pecan (<i>Carya illinoensis</i>) oil
Hazel (<i>Corylus avellana</i>) nut oil	Jojoba oil, synthetic	PEG-2 diisononanoate, P. diocanoate
Helianthus annuus ethyl ester	Kukui (<i>Aleurites moluccana</i>) nut oil	PEG-2 milk solids
Hexadecyl isopalmitate	Lactamide DGA	PEG-4
Hexamethylsiloxane	Laneth-10 acetate	PEG-4 diheptanoate, P. dilaurate
Hexyl laurate	Lanolin, L. acid	PEG-5 C3-12 alcohols citrate
Hexyldecanol	Lanolin alcohol, L. oil	PEG-5 C14-18 alcohols citrate
Hexyldeciyl stearate	Lanolin, ultra anhydrous	PEG-5 hydrogenated castor oil
Honey extract	Lanolin wax	PEG-5 hydrogenated castor oil tristearate
Hybrid safflower (<i>Carthamus tinctorius</i>) oil	Lanosterol	PEG-6
Hybrid sunflower (<i>Helianthus annuus</i>) oil	Lard glyceride	PEG-6 capric/caprylic glycerides
Hydrogenated C6-14 olefin polymers	Laureth-2,-3	PEG-7 glyceryl cocoate
Hydrogenated castor oil	Laureth-2 acetate, L. benzoate	PEG-8
Hydrogenated castor oil laurate	Laureth-2-octanoate	PEG-8 dilaurate, P. dioleate
Hydrogenated coconut oil	Lauric/palmitic/oleic triglyceride	PEG-8/SMDI copolymer
Hydrogenated cottonseed oil	Lauryl behenate, L. lactate	PEG-9 stearyl stearate
Hydrogenated C12-18 triglycerides	Lauryl phosphate	PEG-10 stearyl stearate
Hydrogenated lanolin	Lauridimethylamine isostearate	PEG-12
Hydrogenated lanolin, distilled	Lesquerella fendleri oil	PEG-12 dioleate, P. palm kernel glycerides
Hydrogenated lecithin	Linoleic acid	PEG-15 cocomaine oleate/phosphate
Hydrogenated milk lipids	Macadamia ternifolia nut oil	PEG-18
Hydrogenated mink oil	Maledict soybean oil	PEG-20
Hydrogenated palm kernel glycerides	Mango (<i>Mangifera indica</i>) oil, seed oil	PEG-20 hydrogenated castor oil isostearate
Hydrogenated palm oil	Mango kernel oil	PEG-20 hydrogenated castor oil tristearate
Hydrogenated polyisobutene	Meadowfoam (<i>Limnanthes alba</i>) seed oil	PEG-20 hydrogenated lanolin
Hydrogenated soybean oil	Menbaden (<i>Brevortioria tyrannus</i>) oil	PEG-25 PABA, P. propylene glycol stearate
Hydrogenated starch hydrolysate	Methyl acetyl ricinoleate	PEG-40 glyceryl laurate
Hydrogenated tallow glycidate	Methyl gluceth-20	PEG-40 hydrogenated castor oil isostearate
Hydrogenated tallow glyceride laurate	Methyl gluceth-20 benzoate, M. g. distearate	PEG-40 hydrogenated castor oil laurate
Hydrogenated turtle oil	Methyl hydroxystearate, M. ricinoleate	PEG-40 hydrogenated castor oil tristearate
Hydrogenated vegetable glycerides	Microcrystalline wax	PEG-40 jojoba oil
Hydrogenated vegetable oil	Mineral oil (<i>Paraffinum liquidum</i>)	PEG-50 hydrogenated castor oil laurate
Hydrolyzed collagen	Mink oil	PEG-50 hydrogenated castor oil tristearate
Hydrolyzed conchiolaria protein	Musk rose (<i>Rosa moschata</i>) oil	PEG-60 shea butter glycerides
Hydrolyzed keratin	Myreth-3	PEG-70 mango glycerides
Hydrolyzed mushroom (<i>Tricholoma matsutake</i>) extract	Myreth-3 caprate, M. laurate	PEG-75
Hydrolyzed oat protein	Myreth-3 myristate, M. octanoate	PEG-75 lanolin, P. shea butter glycerides
Hydroxylated lanolin	Myristyl alcohol, M. laurate	PEG-75 shea butter glycerides
Hydroxylated milk glycerides	Myristyl myristate, M. octanoate	PEG-150
Hydroxystearic acid	Myristyl propionate, M. stearate	PEG/PPG-17/6 copolymer
Ilipe butter	Nestsfoot oil	Pentaerythrityl dioleate
Isobutyl palmitate, L. stearate	Neem (<i>Melia azadirachta</i>) seed oil	Pentaerythrityl isostearate/caprate/caprylate/adipate
Isocetyl behenate, L. octanoate	Neopentyl glycol dicaprate	Pentaerythrityl stearate
Isocetyl palmitate, L. salicylate	Neopentyl glycol dicaprate/dicaprylate	Pentaerythrityl stearate/caprate/caprylate/adipate
Isocetyl stearate	Neopentyl glycol diisooctanoate	Pentaerythrityl tetraacrylate/tetrapropionate
Isodeceth-2 cocotate	Neopentyl glycol diacetate	Pentaerythrityl tetraisononanoate, P. tetraisostearate
Isodecyl citrate, L. cocotate	Oat (<i>Avena sativa</i>) bran extract, extract, flour	Pentaerythrityl tetraisostearate, P. tetraoctanoate
Isodecyl isononanoate, L. laurate	Ocacosanyl stearate	Pentaerythrityl tetraoleate, P. tetrapalargone
Isodecyl neopentanoate	Ocyl cocotate	Pentaerythrityl tetraearate
Isodecyl octanoate, L. oleate	Ocyl hydroxystearate, O. isononanoate	Perfluorodecalin
Isodecyl stearate	Ocyl neopentanoate, O. octanoate	Perfluoropolymethylisopropyl ether
Isododecane	Ocyl oleate, O. palmitate	Perloratum
Isoeicosane	Ocyl pelargonate, O. stearate	Phenethyl dimethicone
Isohexadecane	Ocyldecanol	Phenyl dinethicone, P. methicone, P. trimethicone

Functions

Phytanol	PPG-8/SMDI copolymer	Propylene glycol myristyl ether acetate
Pistachio (<i>Pistacia vera</i>) nut oil	PPG-9	Propylene glycol stearate, SE
Placental enzymes	PPG-9-buethyl-12	Pumpkin (<i>Cucurbita pepo</i>) seed oil
Pollen extract	PPG-9-buryl ether	Quinoa (<i>Chenopodium quinoa</i>) oil
Poloxamer 105 benzote	PPG-10 butanediol, P. cetyl ether	Rapeseed (<i>Brassica campestris</i>) oil
Poloxamer 182 dibenzoate	PPG-10 methyl glucose ether	Rice (<i>Oryza sativa</i>) bran oil, bran wax
Polybutene	PPG-10 oleyl ether	Rice fatty acid
Polydecene	PPG-11 stearyl ether	Safflower (<i>Carthamus tinctorius</i>) oil
Polydimethylsiloxane copolyol	PPG-12-buethyl-16	Salmon (<i>Salmo</i>) egg extract
Polyethylene glycol	PPG-12-PEG-50 lanolin	Sesame (<i>Sesamum indicum</i>) oil
Polyglyceryl-2 distearate, P. tetraisostearate	PPG-12-PEG-65 lanolin oil	Shark liver oil
Polyglyceryl-3 distearate	PPG-12/SMDI Copolymer	Shea butter (<i>Butyrospermum parkii</i>)
Polyglyceryl-3 distearate, P. oleate	PPG-14 butyl ether	Shea butter (<i>Butyrospermum parkii</i>) extract
Polyglyceryl-3 stearate	PPG-15 butyl ether, P. stearyl ether	Shea butter, ethoxylated
Polyglyceryl-6 dioleate	PPG-15 stearyl ether benzoate	Shorea stenoptera butter
Polyglyceryl-10 decostearate, P. decastearate	PPG-16 butyl ether	Silybum marianum ethyl ester
Polyglyceryl-10 tetraoleate	PPG-18 butyl ether	Sitosteryl acetate
Polyisobutene	PPG-20	Skin lipids
Polyisobutene/isohexapentacontane	PPG-20-buethyl-30	Slippery elm extract
Polyisobutene/isooctahexacontane	PPG-20 cetyl ether	Sodium C8-16 isoalkylsuccinyl lactoglobulin sulfonate
Polyisobutene/isopentacontane	PPG-24-glycereth-24	Sodium carboxymethyl beta-glucan
Polyisoprene	PPG-26	Sodium carboxyl-13-carboxylate
Polyoxyethylene polyoxypropylene glycol	PPG-27 glyceryl ether	Sodium dimethicone copolyol acetyl methyleaurate
Polyquaternium-2	PPG-28-buethyl-35	Sodium glyceryl oleate phosphate
Polyisoxazoline polyalkylene copolymer	PPG-30	Sodium hyaluronate, S. polymethacrylate
Polysorbate 40	PPG-30 cetyl ether	Sorbiteth-20
Porassium dimethylcone copolyol phosphate	PPG-40 butyl ether	Sorbitan isostearate, S. palmitate
PPG-2-buethyl-3	PPG-50 cetyl ether, P. oleyl ether	Sorbitan sesquioleate, S. sesquistearate
PPG-2 lanolin alcohol ether	PPG-51/SMDI Copolymer	Sorbitan trioleate
PPG-2 myristyl ether propionate	PPG-53 buethyl ether	Soybean (<i>Glycine soja</i>) oil
PPG-3 hydrogenated castor oil	Propylene glycol cetyl-3 acetate	Spermaceti
PPG-3 myristyl ether	Propylene glycol dicaprylate	Sphingolipids
PPG-5-buethyl-7	Propylene glycol dicaprylate/dicaprante	Squalene
PPG-5-laureth-5	Propylene glycol diisostearate, P.g. dioctanoate	Stearamidopropyl cetearyl dimonium iodosylate
PPG-5 butyl ether	Propylene glycol dipalmitate	Steareth-4 stearate
PPG-5 lanolin wax	Propylene glycol isostearith-3 acetate	Stearic acid, S. hydrazide
PPG-5 pentacetylityl ether	Propylene glycol isostearate, P.g. laurate	Stearoxy dimethicone
PPG-7-buethyl-10	Propylene glycol myristate	

**ANIMAL
VEGETABLE?**

**New V-Series Cerasynt[®] emulsifiers
give you the choice**

ISP Van Dyk has added vegetable-based Cerasynt[®] derivatives to their outstanding emulsifier line. Cerasynt SD-V and IP-V provide the same excellent performance as the original animal-derived products. They are ideal for use as secondary emulsifiers, stabilizers and opacifiers in a wide variety of cosmetic creams and lotions. For information, call 201-450-7724.

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ISP
VAN DYK
A subsidiary of International Specialty Products

Functions

Stearoxymethicone/dimethicone copolymer
 Stearyl benzoate, S. benzoate
 Stearyl dimethicone, S. erucate
 Stearyl heptanoate, S. propionate
 Stearyl stearate
 Stearyl stearoyl stearate
 Sucrose cococate
 Sunflower (Helianthus annuus) seed oil
 Sweet almond (Prunus amygdalus dulcis) oil
 Sweet cherry (Prunus avium) pit oil
 Synthetic jojoba oil
 Synthetic wax
 Tallow
 Tetradecycloicosyl stearate
 Tocopherol acetate
 Tricaprinate
 Tricaprylin
 Tricaprylyl citrate
 Tricholoma matsutake extract
 Tridecyl behenate, T. cocomate
 Tridecyl erucate, T. neopentanate
 Tridecyl octanoate, T. stearate
 Tridecyl stearoyl stearate
 Tridecyl trimellitate
 Trihexyldecyl citrate
 Triisooctyl citrate
 Triisostearin
 Triisostearyl citrate
 Triisostearyl trilinoleate
 Trilaurin
 Trilinolein
 Trimethylolpropane tricaprylate/tricaprate
 Trimethylolpropane tricoctoate
 Trimethylolpropane triisaurate
 Trimyratin
 Trioctanoin
 Trioctyldodecyl citrate
 Triolein
 Tripalmitin
 Tripropylene glycol citrate
 Tristearin
 Triundecanoin
 Vegetable oil
 Walnut (Juglans regia) oil
 Wheat (Triticum vulgare) germ oil

Emulsifier

Acetylated hydrogenated lard glyceride
 Acetylated hydrogenated vegetable glyceride
 Acetylated monoglycerides
 Acrylates/C10-C30 alkyl acrylate crosspolymer
 Acrylates/vinyl isodecanoate crosspolymer
 Acrylic acid/acrylonitrile copolymer
 1-Aminobutanol
 Ammonium acrylates/acrylonitrile copolymer
 Arachidyl alcohol
 Beeswax
 Behenamidopropyl dihydroxypropyl dimonium chloride
 Beheneth-3 -10 -20 -30
 Benelic acid
 Behenyl betaine
 Boragamidopropyl phosphatidyl PG-dimonium chloride
 Butyloctanol
 C12-20 acid PEG-8 ester
 C18-36 acid
 Calcium dodecylbenzene sulfonate
 Calcium protein complex

Calcium stearate
 Calcium stearoyl laurylate
 Capramide DEA
 Caprylic/capric acid
 Caprylic/capric glycerides
 Castor oil, ethoxylated
 Celalkonium chloride
 Ceteareth-2 -5 -6
 Ceteareth-2 phosphate
 Ceteareth-3 phosphate
 Ceteareth-8 -10 -11 -12
 Ceteareth-10 phosphate
 Ceteareth-15 -17 -20 -25
 Ceteareth-27 -39 -30 -34
 Cetearyl alcohol
 Cetearyl glucoside
 Ceteth-2 -4 -10 -12 -13
 Ceteth-16 -20 -25 -30 -33
 Cetehyldimonium bromide
 Ceratumonium chloride
 Cetyl dimethicone copolyol
 Cetyl phosphate
 Cholesterol
 Choleth-10 -15 -24
 Cocamide DEA, C. MEA
 Cocamidopropyl dimethylamine
 Cocamidopropyl PG-dimonium chloride
 phosphate
 Cocomamine
 Coceth-7 carboxylic acid
 Coconut acid
 Copper protein complex
 Coumarin glyceride
 C12-13 pareth-3 -4 -9 -23
 C16-18 pareth-3 -5.5 -13 -19
 Cyclodextrin
 Decaglycerol monodioleate
 DEA-ceteareth-2-phosphate
 DEA-cetyl phosphate
 DEA-cyclocarbonylpolyoleate
 DEA-oleteth-3 phosphate
 DEA-oleteth-5-phosphate
 DEA oleteth-10 phosphate
 DEA oleteth-20-phosphate
 Diceteareth-10 phosphoric acid
 Diethanolamine
 Diethylaminoethyl stearate
 Diglyceryl stearate malate
 Dihydrocholeth-15 -20 -30
 Dihydrogenated tallow phthalic acid amide
 Dilauryl acetyl dimonium chloride
 Dilinoleamidopropyl dimethylamine dimethicone copolyol phosphate
 Dilinoleic acid
 Dimethicone copolyol almonadate
 Dimethicone copolyol isosteareate
 Dimethicone copolyol laurate
 Dimethicone copolyol methyl ether
 Dimethicone emolyl olivate
 Dimethicone copolyol phthalate
 Dipalmitoylethyl hydroxyethylmonium methosulfate
 Dipropylene glycol
 Disodium hydrogenated cottonseed glyceride sulfosuccinate
 Disodium ricinoleamido MEA-sulfosuccinate
 Disodium stearyl sulfosuccinate
 Disodium sulfosuccinamide
 Distearyl phthalic acid amide

N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate)
 ammonium chloride
 Dodecaphenoxy-ethylene oxide condensate
 Egg (Ovum) yolk extract
 Emulsifying wax NF
 Ethoxylated fatty alcohol
 N-Ethyether-bis-1,4-(N-isostearylamidopropyl)-
 N,N-dimethyl ammonium chlo
 Ethyl hexanediol
 Euglena gracilis polysaccharide
 Glycereth-26 phosphate
 Glyceryl caprylate, G. caprylate/caprate
 Glyceryl citrate/lactate/linoleate/oleate
 Glyceryl cocoate, G. dilaurate
 Glyceryl distaurate, G. dioleate
 Glyceryl distearate, G. hydroxystearate
 Glyceryl isosteareate, G. lanolate
 Glyceryl laurate, G. linoleate
 Glyceryl mono-di-tri-caprylate
 Glyceryl myristate, G. oleate
 Glyceryl palmitate, G. ricinoleate
 Glyceryl ricinoleate SE
 Glyceryl stearate, G. stearate citrate
 Glyceryl stearate laurate
 Glyceryl stearate SE
 Glyceryl undecylenate
 Glycol distearate, G. oleate
 Glycol palmitate, G. stearate
 Glycol stearate SE
 Glycolamide stearate
 Glycosphingolipids
 Hydrogenated coco-glycerides
 Hydrogenated cottonseed glyceride
 Hydrogenated lanolin
 Hydrogenated lecithin
 Hydrogenated palm oil
 Hydrogenated soy glyceride
 Hydrogenated tallow glycerides
 Hydrogenated tallow glycerides citrate
 Hydroxycetyl phosphate
 Hydroxylated lanolin
 Hydroxylated lecithin
 Hydroxystearosanyl hydroxystearate
 Hydroxypropyl-bis-
 isostearylamidopropyl dimonium chloride
 Isosteareth-8 stearate
 Isosteareth-10 stearate
 Isoceth-20
 Isocetyl alcohol
 Isolaureth-6
 Isostearamidopropyl dimethylamine glucoside
 Isostearamidopropyl dimethylamine glycolate
 Isostearamidopropyl laurylacetidimonium
 chloride
 Isosteareth-2 -3 -10 -12 -20 -22 -50
 Isosteareth-2-octanoate
 Isosteareth-10 stearate
 Isostearene acid
 Isostearyl diglyceryl succinate
 Isostearylamidopropyl dihydroxypropyl dimonium
 chloride
 Karaya (Sterculia urens) gum
 Laneth-5 -10 -15 -16 -20 -40
 Laneth-10 acetate
 Lanolin
 Lanolin alcohol
 Lanolin, ultra anhydrous
 Lanolin wax
 Lauramide DEA, L. MEA

3 BETTER IDEAS...

1 BETTER SOURCE

CARBOPOL

New, easiest to
disperse carbomer

CARBOPOL

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POLYMER

For surfactant-based
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PEMULEN

POLYMERIC EMULSIFIERS

Eliminates surfactant-based
emulsifiers

BF Goodrich

Talk to the global leader.

Cosmetic Bench Reference 1996

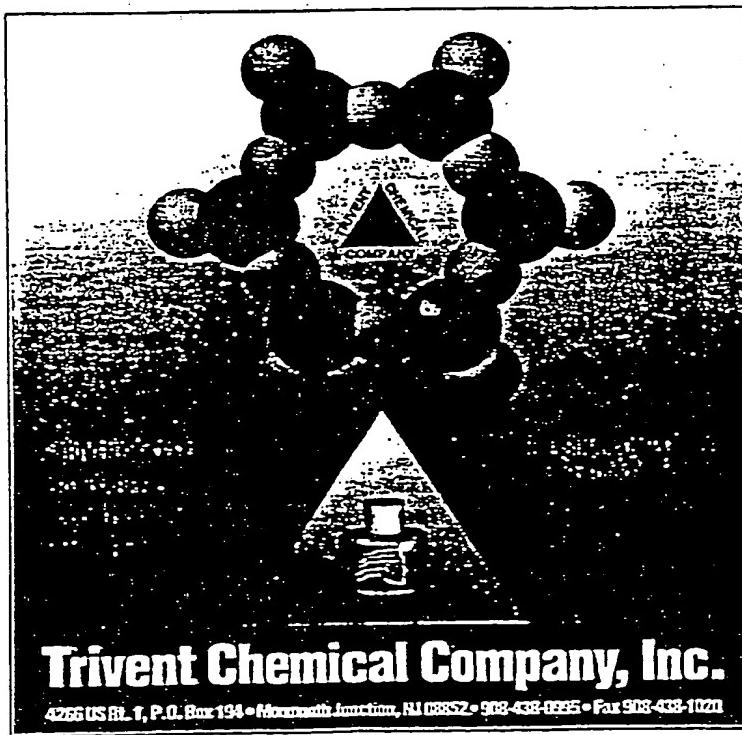
Functions

Lauramidopropyl dimethylamine	PEG-5 laurate, P. oleamine	PEG-20 lanolin, P. laurate
Lauramidopropyl PG-dimonium chloride	PEG-5 soy sterol, P. soyamine	PEG-20 methyl glucose sesquistearate
Laureth-1 -2 -3 -4 -5	PEG-5 stearamine, P. stearate	PEG-20 sorbitan beeswax
Laureth-2-octanoate	PEG-5 tallow amine	PEG-20 sorbitan isostearate
Laureth-3 phosphate	PEG-6 capricaprylic glycerides	PEG-20 sorbitan trisostearate
Laureth-4 carboxylic acid	PEG-6 cocamide	PEG-20 sorbitan trioleate
Laureth-5 carboxylic acid	PEG-6 C12-14 ether	PEG-20 stearate, P. tallow amine
Laureth-6 -7 -9 -11 -12	PEG-6 di laurate, P. dioleate	PEG-23 oleate, P. stearate
Laureth-11 carboxylic acid	PEG-6 distearate, P. isostearate	PEG-24 hydrogenated lanolin
Laureth-16 -20 -23 -25 -30	PEG-6 lauramide, P. laurate	PEG-25 castor oil
Lauryl PCA	PEG-6 oleate, P. palmitate	PEG-25 phytosterol
Laurylmethicone copolyol	PEG-6 sorbitan beeswax	PEG-25 propylene glycol stearate
Lecithin	PEG-6 sorbitan laurate	PEG-25 soy sterol, P. stearate
Linolamidopropyl PG-dimonium chloride	PEG-6 sorbitan oleate	PEG-29 castor oil
phosphoric	PEG-6 sorbitan stearate	PEG-30 castor oil
Lithium stearate	PEG-6 stearate	PEG-30 dipolyhydroxystearate
Magnesium sulfate hepta-hydrate	PEG-6-32	PEG-30 glyceryl cocotate
Maleated soybean oil	PEO-6-32 stearate	PEG-30 glyceryl isostearate
Methoxy PEG-17/dodecyl glycol copolymer	PEG-7 glyceryl cocoate	PEG-30 glyceryl laurate
Methyl gluceth-20 distearate	PEG-7 hydrogenated castor oil	PEG-30 glyceryl oleate
Methyl glucose dioleate, M. g. sesquisostearate	PEG-7 oleate	PEG-30 glyceryl stearate
Methyl glucose sesquistearate	PEG-7S tallowamine	PEG-30 hydrogenated castor oil
MEA-laureth sulfate	PEG-8	PEG-30 lanolin
Myreth-3 -4 -7	PEG-8 beeswax, P. castor oil	PEG-30 sorbitan tetraoleate
Myreth-3 myristate	PEG-8 C12-14 ether	PEG-32 dilaurate, P. dioleate
Myristamidopropyl dimethylamine	PEG-8 di laurate, P. dioleate	PEG-32 distearate, P. laurate
Nonoxynol-1 -2 -4 -5 -6 -7	PEG-8 distearate	PEG-32 oleate, P. stearate
Nonoxynol-8 -9 -10 -11 -12 -13	PEG-8 glyceryl laurate	PEG-33 castor oil
Nonoxynol-14 -15 -18 -20 -30 -40 -50	PEG-8 laurate, P. oleate	PEG-35 castor oil, P. stearate
Nonyl nonoxynol-5 -10	PEG-8. P. tallate	PEG-40 castor oil
Oat (<i>Avena sativa</i>) flour	PEG-9 castor oil	PEG-40 glyceryl isostearate
Ocroxynol-1 -3 -5 -8 -10	PEG-9 distearate	PEG-40 glyceryl laurate
Ocroxynol-16, 30, 40	PEG-9 dioleate, P. distearate	PEG-40 glyceryl triisostearate
2-Octyl dodecyl alcohol	PEG-9 laurate, P. oleate	PEG-40 hydrogenated castor oil
Ocyldodecanol	PEG-9 stearate	PEG-40 hydrogenated castor oil PCA isostearate
Ocyldodeceth-20 -25	PEG-10 castor oil, P. cocamine	PEG-40 sorbitan diisostearate
Oleamide DEA	PEG-10 cocoate oil esters	PEG-40 sorbitan laurate
Oleamidopropyl dimethylamine	PEG-10 C12-18 alcohols	PEG-40 sorbitan terioleate
Oleamine oxide	PEG-10 diolate	PEG-40 stearate
Oleic acid	PEG-10 glyceryl isostearate	PEG-40/dodecyl glycol copolymer
Oleth-2 -3 -4 -5 -6 -7 -8 -9	PEG-10 hydrogenated castor oil	PEG-42 babassu glycerides
Oleth-10 -12 -15 -20 -23	PEG-10 hydrogenated castor oil trisostearate	PEG-44 sorbitan laurate
Oleth-25 -30 -40 -50	PEG-10 laurate	PEG-45 palm kernel glycerides
Oleth 13	PEG-10 polyglyceryl-2 laurate	PEG-45 safflower glycerides
Oleth-2 phosphate	PEG-10 sorbitan laurate	PEG-50 lanolin, P. stearamine
Oleth-3 phosphate	PEG-10 soy sterol, P. stearamine	PEG-50 stearate
Oleth-5 phosphate	PEG-10 stearate	PEG-60 almond glycerides
Oleth-10 phosphate	PEG-11 babassu glycerides	PEG-60 castor oil
Oleth-20 phosphate	PEG-11 castor oil	PEG-60 corn glycerides
Palm acid	PEG-12 dilaurate, P. dioleate	PEG-60 glyceryl triisostearate
Palmitamidopropyl dimethylamine	PEG-12 distearate	PEG-60 hydrogenated castor oil
Palmitic acid	PEG-12 laurate, P. oleate	PEG-60 hydrogenated castor oil isostearate
PEG-2 cocamine, P. distearate	PEG-12 stearate, P. tallate	PEG-60 hydrogenated castor oil triisostearate
PEG-2 hydrogenated tallow amine	PEG-14 avocado glycerides	PEG-60 shea butter glycerides
PEG-2 laurate, P. laurate SE	PEG-15 castor oil	PEG-60 sorbitan terioleate
PEG-2 oleamine, P. oleate	PEG-15 cocamine	PEG-70 mango glycerides
PEG-2 stearate, P. stearate SE	PEG-15 glyceryl isostearate	PEG-75
PEG-3 cocamide	PEG-15 glyceryl laurate	PEG-75 castor oil, P. dilaurate
PEG-3 C12-C18 alcohols	PEG-15 glyceryl ricinoleate	PEG-75 dioleate, P. distearate
PEG-5 glyceryl isostearate	PEG-15 oleamine, P. oleate	PEG-75 lanolin, P. laurate
PEG-5 glyceryl trisostearate	PEG-15 stearamine	PEG-75 oleate
PEG-5 glyceryl tristearate	PEG-15 tallow amine	PEG-75 shea butter glycerides
PEG-5 laurate, P. sorbitan oleate	PEG-15 tallow polyamine	PEG-75 shone butter glycerides
PEG-3 stearate	PEG-16	PEG-75 stearate
PEG-4 diolate, P. distearate	PEG-16 hydrogenated castor oil	PEG-80 sorbitan laurate
PEG-4 dilaurate, P. distearate	PEG-16 soy sterol	PEG-90 stearate
PEG-4 glyceryl distearate	PEG-18 stearate	PEG-100 castor oil
PEG-4 laurate, P. oleate	PEG-20 almond glycerides	PEG-100 hydrogenated castor oil
PEG-4 stearate	PEG-20 castor oil, P. dilaurate	PEG-100 lanolin, P. stearate
PEG-4 steryl stearate	PEG-20 dioleate, P. distearate	PEG-120 distearate
PEG-4 tallate	PEG-10 glyceryl laurate	PEG-150 dilaurate, P. dioleate
PEG-5 castor oil, P. cocamine	PEG-20 glyceryl oleate	PEG-150 distearate, P. lanolin
PEG-5 C12-C18 alcohols	PEG-20 glyceryl stearate	PEG-150 laurate, P. oleate
PEG-5 glyceryl isostearate	PEG-20 glyceryl trisostearate	PEG-150 stearate
PEG-5 glyceryl sesquioleate	PEG-20 glyceryl tristearate	PEG-200 castor oil
PEG-5 glyceryl stearate	PEG-20 hydrogenated castor oil	PEG-200 glyceryl stearate
PEG-5 glyceryl trisostearate	PEG-20 hydrogenated lanolin	PEG-200 hydrogenated castor oil

Cosmetic Bench Reference 100%

Functions

PEG-200 laurate, P. oleate	Sodium C12-15 pareth-1S sulfonate	Tallowamidopropyl dimethylamine
PEG-400 laurate	Sodium isostearyl laurylate	Talloweth-6
Phosphate esters	Sodium laureth-17 carboxylate	Tetrasodium dicarboxyethyl stearyl sulfosuccinamide
Phosphated amine oxides	Sodium lauroyl laurylate	TEA-acrylates/acrylonitrile copolymer
Phospholipids	Sodium lauryl sulfate	Tissue extract
Polyxamer 101, 115, 122, 123, 124	Sodium noooxytol-6-phosphate	Triceteareth-4 phosphate
Polyxamer 181, 1K2, 184, 185, 225, 237	Sodium octyl sulfate	Trideceth-3, -5, -6, -7, -8
Polyxamer 228, 334, 338, 407	Sodium oleate	Trideceth-9, -10, -12, -15
Polyglyceryl-2 oleate	Sodium oleyl sulfate	Tridecyl ethoxylate
Polyglyceryl-2 polyhydroxystearate	Sodium phosphat	Triethanolamine
Polyglyceryl-2 sesquiososteate	Sodium stearoyl laurylate	Triaweth-4 phosphate
Polyglyceryl-2 stearate	Sorbeth-20	Triolein
Polyglyceryl-2-PEO/-4-disteareate	Sorbitan isosteareate, S. laurate	Trisodium HEDTA
Polyglyceryl-2-PEO/-4 stearate	Sorbitan oleate, S. palmitate	Tristearin
Polyglyceryl-3 diisostearate, P. dioleate	Sorbitan sesquisosteate	Enzyme
Polyglyceryl-3 distearate	Sorbitan sesquioleate, S. sesquistearate	Fermented vegetable
Polyglyceryl-3 methylglucoside distearate	Sorbitan stearate, S. tristearate	Ganoderma lucidum oil
Polyglyceryl-3 oleate, P. ricinoleate	Sorbitan trioleate, S. tristearate	Lipase
Polyglyceryl-3 stearate	Soyamido propyl dimethylamine	Papain
Polyglyceryl-4 oleate, P. stearate	Stearamide DEA	Soy (Glycine soja) protein
Polyglyceryl-6 dioleate, P. distearate	Stearamide DIBA-stearate	Superoxide dismutase
Polyglyceryl-6 laurate, P. myristate	Stearamidoethyl diethylamine	Essential oil
Polyglyceryl-6 oleate, P. polyricinoleate	Stearamidopropyl dimethylamine lactate	Aesculus chinensis extract
Polyglyceryl-6 stearate	Stearamidopropyl PG-dimmonium chloride	Artemisia apicea extract
Polyglyceryl-8 oleate	phosphate	Brassica rapa-depressa extract
Polyglyceryl-10 decanate	Stearamine	Caraway (Carum carvi) oil
Polyglyceryl-10 diisostearate	Stearamine oxide	Cardamon (Elettaria cardamomum) oil
Polyglyceryl-10 distearate, P. dipalmitate	Steareth-2, -4, -6, -7, -10, -11, -13	Clove (Eugenia caryophyllus) oil
Polyglyceryl-10 distearate, P. isosteareate	Steareth-2 phosphate	Eclipta alba extract
Polyglyceryl-10 laurate, P. linoleate	Steareth-15, -20, -21, -30, -100	Eucalyptus globulus oil
Polyglyceryl-10 mixed fatty acids	Stearyl acid	Euphorium fortunc extract
Polyglyceryl-10 myristate	Sucrose cocote, S. distearate	Euterpe precatoria extract
Polyglyceryl-10 oleate	Sucrose stearate	Hierochloe odorata extract
Polyglyceryl-10 pentastearate	Synthetic beeswax	Kadsura heteroclita extract
Polyglyceryl-10 stearate	Tallow glyceride, acetylated hydrogenated	
Polyglyceryl-10 tristearate	Tallowamide DEA	
Polyoxyethylene polypropylene glycol		
Polyquaternium-5, -11		
Polysorbate 20, 21, 40, 60, 61		
Polysorbate 65, 80, 91, 95		
Potassium alginate, P. acetyl phosphate		
Potassium laurate, P. myristate		
Potassium tallowate		
PPG-1-PEG-9 lauryl glycol ether		
PPG-2-ceteareth-9		
PPG-3 isosteareth-1		
PPG-3 PEG-6 oleyl ether		
PPG-5-huteth-7		
PPG-5-ceteeth-20		
PPG-5-ceteeth-10 phosphate		
PPG-8 oleate		
PPG-10 acetyl ether phosphate		
PPG-12-PEG-50 laurin		
PPG-15 stearyl ether		
PPG-24-buteth-27		
PPG-25 laureth-25		
PPG-26-buteth-26		
PPG-26 oleate		
PPG-36 oleate		
Propylene glycol alginate, P.g. dioleate		
Propylene glycol hydroxystearate		
Propylene glycol laurate, P.g. ricinoleate		
Propylene glycol ricinoleate SE		
Propylene glycol stearate		
Propylene glycol stearate, SE		
Quaternium-33		
Rapeseedamidopropyl ethyldimonium ethosulfate		
Rice (Oryza sativa) bran wax		
Ricinoleamide DEA		
Ricinoleic acid		
Sapemina		
Selenium protein complex		
Silicone quaternium-5, -6		
Sodium acrylates/1-octadecanoate crosspolymer		
Sodium captrofin facitate		
Sodium carbonate		
Sodium ceryl sulfate		



Functions

<u>Ligustrum lucidum</u> extract	PVM/MA decadiene crosspolymer	Lauramidopropyl betaine
<u>Lysimachia foenum-graecum</u> extract	PVP/Dimethiconylacrylate/polycarbamyl/ polyglycol ester	Lauryl betaine
<u>Melaleuca bracteata</u> extract	PVP/dimethylaminooethylmethacrylate copolymer	Myristamidopropyl dimethylamine dimethicone copolyol phosphate
<u>Melaleuca hypericifolia</u> extract	PVP/dimethylaminooethylmethacrylate/ polycarbamyl/polyglycol ester	Myristamine oxide
<u>Melaleuca symphyocarp</u> extract	PVP/cicosene copolymer	Ocydodecyl benzoate
<u>Melaleuca uncifolia</u> extract	PVP/hexadecene copolymer	Oleamide DEA, O. MIPA
<u>Melaleuca wilsonii</u> extract	PVP/hydrolyzed wheat protein copolymer	Oleyl betaine
<u>Nasurtium sinensis</u> extract	Rice peptide	Palm kernelamide DEA
<u>Nelumbium speciosum</u> extract	Sericin	PEG-3 lauramine oxide
<u>Paulownia imperialis</u> extract	Shea butter (<i>Butyrospermum parkii</i>)	PPG-15 stearyl ether benzoate
<u>Rosemary</u> (<i>Rosmarinus officinalis</i>) oil	Shellac	PEG-7000
<u>Selinum</u> spp. extract	Sodium C12-15 pareth-7 sulfonate	Sodium cocoamphoacetate
<u>Trichomonas japonica</u> extract	Sodium hyaluronate	Sodium cocoyl isethionate
<u>Withania somniferum</u> extract	Soluble collagen	Sodium laureth sulfate
<u>Yuzu</u> oil	Soluble keratin	Sodium lauroyl wheat amino acids
<u>Ziziphus jujuba</u> extract	Soluble wheat protein	Sodium octoxynol-2 ethane sulfonate
Exfoliant	TEA-acrylates/acrylonitrile copolymers	Soyamidopropyl betaine
Apricot (<i>Prunus armeniaca</i>) kernel powder	Tosylamide/epoxy resin	Tallowamide MEA
Glycolic acid	Tricostanyl PVP	
Jojoba (<i>Buxus chinensis</i>) seed powder	Triethonium hydrolyzed collagen ethosulfate	
Lactic acid	Wheat peptide	
Papain		
PEG 11-Avocado Glycerides		
Willow (<i>Salix alba</i>) bark extract		
Fiber		
Corn (<i>Zea mays</i>) cob powder		
Nylon-66		
Oat (<i>Avena sativa</i>) bran meal		
Rayon		
Film former		
Acetylated lanolin		
Acrylates/hydroxyesters acrylates copolymer		
Acrylates/socilylamine copolymer		
Acrylates copolymer		
Alkylated polyvinylpyrrolidone		
Ammonium acrylates/acrylonitrile copolymer		
Betaglucan		
Bladderwrack (<i>Fucus vesiculosus</i>) extract		
Carboxymethylchitosan		
N,O-Carboxymethylchitosonium		
Chitosan lactate		
Collagen		
Collagen phthalate		
Colloidal oatmeal		
Desamido collagen		
Diisostearoyl trimethylolpropane siloxy silicate		
DMHF		
Ethyl ester of hydrolyzed silk		
Ethylcellulose		
Gellan gum		
Glycerindiethylene glycol/adipate crosspolymer		
High beta-glucan barley flour		
Hydrolyzed collagen		
Hydrolyzed keratin		
Hydrolyzed oat protein		
Hydrolyzed reticulin		
Hydrolyzed RNA		
Hydrolyzed silk		
Hydrolyzed soy protein		
Hydrolyzed wheat protein		
Hydrolyzed wheat protein/dimethylcone copolyol phosphate copolymer		
Hydrolyzed wheat protein/PVP copolymer		
Hydroxypropylcellulose		
Hydroxypropyltrimonium gelatin		
Jojoba (<i>Buxus chinensis</i>) oil		
Lactoglobolein		
Myristoyl hydrolyzed collagen		
Nitrocellulose		
Oat (<i>Avena sativa</i>) extract, protein		
Polyethylene, ionomer		
Polyquaternium-6, -7, -11, -22, -39		
Polyvinyl acetate, P. alcohol		
Prinuallagen		
Flavor (aroma)		
Benzaldehyde		
Caraway (<i>Carum carvi</i>) oil		
Cardamon (<i>Elettaria cardamomum</i>) oil		
Cinnamom (<i>Cinnamomum cassia</i>) oil		
Clove (<i>Eugenia caryophyllus</i>) oil		
Ethyl vanillin		
Eucalyptus globulus oil		
Flavor (aroma)		
Glutamic acid		
Glycyrhetic acid		
Glycyrrhizic acid		
Glycyrrhizic, ammoniated		
Methyl salicylate		
Orange (<i>Citrus aurantium dulcis</i>) oil		
Peppermint (<i>Mentha piperita</i>) oil		
Rosemary (<i>Rosmarinus officinalis</i>) oil		
Sodium glycyrrhizinate		
Thymol		
Vanillin		
Foam booster		
Alkyldimethylamine oxide		
Babassuamidopropyl betaine		
Babassuamidopropylamine oxide		
Caprylyl pyrrolidone		
Curcumin (<i>Chondrus crispus</i>)		
Cocamide DEA, C. MIPA		
Cocamidopropyl betaine		
Cocamidopropyl dimethylamine lactate		
Cocamidopropyl hydroxysultaine		
Coco-betaine		
Coco/oleamidopropyl betaine		
Cocoyl amido hydroxy sulfo betaine		
Cocoyl monocholanamide ethoxylate		
DEA-hydrolyzed lecithin		
Dimeihyl lauramine		
Disodium cocamido MEA-sulfosuccinate		
Disodium cocamphodiacetate		
Disodium lauramido MEA-sulfosuccinate		
Disodium laureth sulfosuccinate		
Lauramide MIPA		

Functions

Dissodium laesamido MIPA-sulfosuccinate	Aluminum disulfate, A. insticrate	Cetearyl trimonium methosulfate
Dissodium PEG-1 cocamido MIPA-sulfosuccinate	Ammonium acrylates/acrylonitrogen copolymer	Cetrimonium bromide, C. chloride
Isostearamidopropylamine oxide	Bebenic acid	Cetyl pyridinium chloride
Lauryl glucoside	Calcium alginate	Chia (<i>Salvia hispanica</i>) oil
Methyl gluceth-20	Carbomer	Chrysanthemum morifolium extract
MEA-laureth sulfate	Carboxymethylchitosan	Cinchona succirubra extract
Mixed isopropanolamines myristate	N,O-Carboxymethylchitosan	Cocamidopropyl dimethylamine propionate
MIPA-lauryl sulfate	Carageenan (<i>Chondrus crispus</i>)	Cocculus indicus extract
PEG-80 sorbitan laurate	Ceresin	Cocodimonium hydroxypropyl hydrolyzed collagen
PEG lauryl ether sulfate	Cetearyl candelillate	Cocodimonium hydroxypropyl hydrolyzed keratin
Potassium cocoate, P. lauryl sulfate	Dibenzylidene sorbitol	Cocodimonium hydroxypropyl silk amino acids
Quillaja saponaria extract	Ethylene/acrylic acid copolymer	Cocodimonium hydroxypropyl hydrolyzed wheat protein
Sodium caproamphoacetate	Ethylene/VA copolymer	Cocodimonium hydroxypropoxyethyl cellulose
Sodium caproamphoacetate	Gelata gum	Cocotrimonium chloride
Sodium caproamphohydroxypropylsulfonate	Hexanedioil behenyl beeswax	Collagen amino acids
Sodium cocoamphoacetate	Hydrogenated jojoba oil	Cyclomethicone
Sodium cocoamphopropionate	Hydrogenated jojoba wax	L-cysteine HCL
Sodium C12-15 pareth-25 sulfate	Hydroxystearic acid	Dibehenylimonium methosulfate
Sodium C12-15 pareth-3 sulfonate	Jojoba wax	Dicytildimonium chloride
Sodium C12-15 pareth-15 sulfonate	Laneth-5, -15	Dicocomidonium chloride
Sodium C14-16 olefin sulfonate	Montmorillonite	Dihydroxyethyl tallowamine oleate
Sodium deceth sulfate	Myreth-3-octanoate	Dimethicone
Sodium laureth-2 sulfate	Octacosanyl stearate	Dimethiconic copolyol acetate, D. c. almondate
Sodium laureth-3 sulfate	Oleth-3 phosphate	Dimethiconic copolyol amine
Sodium laureth-7 sulfate	Oleth-10 phosphate	Dimethiconic copolyol bishydroxyethylamine
Sodium laurimimidopropionate	Plexamer 105, 123, 124, 185, 235	Dimethiconic copolyol isostearate, D. c. laurate
Sodium lauryl ether sulfosuccinate	Poloxyamer 237, 238, 338, 407	Dimethiconic copolyol olivate
Sodium lauryl sulfate, S. laurofatty acidate	Polyethylene	Dimethiconic hydroxypropyl trimonium chloride
Sodium magnesium laureth sulfate	Polyethylene, oxidized	Dimethyl lauramine dimer dilinoleate
Sodium myreth sulfate, S. myristyl sulfate	Polyquaternium-31	Diolyleamidoethyl hydroxyethylimonium methosulfate
Sodium trideceth sulfate	Potassium alginate, P. chloride	Dipalmitoylethyl hydroxyethylimonium methosulfate
Sodium tridecyl sulfate	Sodium benzoate/n-b phosphate	Diphenyl dimethicone
TEA-dodecylenzenesulfonate	Sodium tallowate	Dimallodimonium chloride
TEA-laureth sulfate	Synthetic beeswax	N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate) ammonium chloride
TEA-lauroyl collagen amino acids	TEA-acrylates/acrylonitrogen copolymer	Entada phaeoloides extract
TEA-lauroyl keratin amino acids	Tribehenin	Ethyl ester of hydrolyzed animal protein
TEA-lauryl sulfate	Glosser	Gelatin
TEA-palm kernel sarcosinate	C18-36 acid glycol ester	Ginseng hydroxypropyltrimonium chloride
Wheat germamidopropyl betaine	Diphenyl dimethicone	butylene glycol
Yucca vera extract	Methyl gluceth-10	Hematin
Fragrance	Ocylidodecyl lactate	Honey (Mcl)
Chamazeparis obtusa oil	Phenyl methicone, P. trimethicone	Hydrolyzed collagen
Orange (<i>Citrus surantium dulcis</i>) oil	Polyglycerol-2 dioleate	Hydrolyzed hair keratin
Peppermint (<i>Mentha piperita</i>) oil	Polyisobutene	Hydrolyzed vegetable protein
Phenethyl alcohol	Polyisobutene/isohexapentaconiante	Hydrolyzed wheat protein/dimethicone copolyol acetyl copolymer
Fragrance solvent	Polyisobutene/isooctahexacontane	Hydrolyzed wheat protein hydroxypropyl polysiloxane
Benzyl benzoate	Polymethacrylamidopropyltrimonium chloride	Hydroxyethyl cetyltrimonium phosphate
Diethyl phthalate	PPG-10 methyl glucose ether	Hydroxypropyltrimonium hydrolyzed collagen
Tricacetin	PPG-36 oleate	Hydroxypropyl trimonium hydrolyzed wheat protein polysiloxane copolymer
Trichyl citrus	Tea (<i>Camellia sinensis</i>) oil	Hyssop (<i>Hyssopus officinalis</i>) extract
Fungicide	Tribehenin	Inga edulis extract
Asuocaryum murumuru extract	Hair care	Isostearamidopropylamine oxide
Azadirachta indica extract	Gentiana scabra extract	Isostearyl hydrolyzed collagen
Capitan	Maidenhair fern extract	Keratin amino acids
Diiodomethylolylsulfone	Nicotinamide	Kiwi (<i>Actinidia chinensis</i>) fruit extract
Ficus racemosa extract	Nicotinic acid	Kola (<i>Cola acuminata</i>) extract
Hexetidine	Paonia lactiflora extract	Laminaria japonica extract
Ligusticum jeholense extract	Watereczka (<i>Nasturtium officinale</i>) extract	Lauremonium chloride
Mauritia flexosa extract	Hair conditioner	Lauryhydroxypropyl trimonium polysiloxane copolymer
Melaleuca symphyocarp extract	Amino bispropyl dimethicone	Lauryldimethylamine isostearate
Melia australasica extract	Amodimethicone	Lauryldimonomium hydroxypropyl hydrolyzed collagen
Melia azadirachta extract	AMPD-isostearyl hydrolyzed collagen	Lauryldimonomium hydroxypropyl hydrolyzed wheat protein
Mushroom (<i>Cordyceps sabulifera</i>) extract	Aqua Ichthammol	Linoleamidopropyl dimethylamine dimer dilinoleate
Mushroom (<i>Coriolus versicolor</i>) extract	Babassu (<i>Orbignya oleifera</i>) oil	Linoleamidopropyl dimethylamine
Sodium undecylenate	Babassuamidopropalkonium chloride	Lysimachia foenum-graecum extract
Tea tree (<i>Melaleuca alternifolia</i>) oil	Behenamidopropyl dimethylamine	Metaleuca hyperifolia extract
Thiabendazole	Behenamidopropyl hydroxyethyl dimonium chloride	Ocimum sanctum extract
Undecylenamide MEA	Behenitrimonium chloride	Olealkonium chloride
Zinc undecylenate	Biotin	
Ziziphus jujuba extract	Bishydroxyethyl bisceryl malonamide	
Gellant	Borageamidopropyl phosphatidyl PG-dimonium chloride	
Acrylic acid/acrylonitrogen copolymer	Brazil nut (<i>Bertholletia excelsa</i>) oil	
Agar		
Alginate		

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Functions

Oleyl dimethylamodopropyl cationium ethosulfate	VA/butyl maleate/isobornyl acrylate copolymer	Panthenyl ethyl ether
Palmitamidodecanediol	VA/crotonates/vinyl neodecanoate copolymer	PCA
Panthenyl ethyl ether	VA/crotonates/vinyl propionate copolymer	PEG-4
Paulownia imperialis extract	VA/crotonates copolymer	Polyaspartio sugar condensate
Peach (Prunus persica) leaf extract	Vinyl caprolactam/PVP/dimethylaminoethylmethacrylate copolymer	Potassium lactate
PEG-2 cocogonium chloride	Hair sheer	Propylene glycol
PEG-120 jojoba acid/alcohol	Maidenhair fern extract	Propyltrimonium hydrolyzed collagen
PG-hydroxycellulose lauryldimonium chloride	Tetrabutoxypropyl meticone	Propyltrimonium hydrolyzed soy protein
PG-hydroxyethylcellulose cocadimonium chloride	Hair waving	Propyltrimonium hydrolyzed wheat protein
PG-hydroxyethylcellulose lauryldimonoium chloride	Anionium thioglycolate, A. thiolactate	Quaternium-22
PG-hydroxyethylcellulose stearylimonium chloride	Argania spinosa oil	Rice (Oryza sativa) germ oil
Phenyl trimethicone	L-cysteine HCL	Sea Salts (Maris sal)
Phospholipids	Cysteine	Shea butter (Butyrospermum parkii)
Phytantriol	Diammonium dithiodiglycolate	Silk powder
Polyoxyethylene polyoxypropylene glycol	Dilauryl thiudipropionate	Sodium behenoyl lactylate
Polypropylene glycol	Ethanolamine sulfite, E. thioglycolate	Sodium caproyl lactylate
Polyquaternium-4, -6, -7, -10	Ethanolamine thiolactate	Sodium cocoyl lactylate
Polyquaternium-22, -23, -39	Glyceryl thioglycolate	Sodium hyaluronate
PPG-5-cetyl-10 phosphate	Hydroxymethyl dioxazabicyclooctane	Sodium isostearyl lactylate
Propyltrimonium hydrolyzed collagen	Jojoba esters	Sodium laurate, S. lauroyl lactylate, S. PCA
Propyltrimonium hydrolyzed soy protein	Monooctadecylamine thiolactate	Sodium polyglutamate
Propyltrimonium hydrolyzed wheat protein	Shea butter, ethoxylated	Sodium stearoyl lactylate
Quaternium-18, -75, -81, -82	Sodium thioglycolate	Sorbitan laurate
Quaternium-79 hydrolyzed keratin	Thioglycerin	Sorbitan sesquistearate
Quaternium-79 hydrolyzed silk	Thioglycolic acid	Sorbitol
Sambucus nigra extract oil	Thiobactic acid	Sphingolipids
Sesamidopropalkonium chloride	Humectant	TEA-PCA
Silicone quaternium-1-8	Acetamide MEA	Urea
Sodium cocoamphoacetate	Acetyl monoethanolamine	Hydro trope
Sodium cocoyl hydrolyzed collagen	6-(N-Acetylamo)-4-oxyhexyltrimonium chloride	Ammonium cumenesulfonate
Sodium polystyrene sulfonate	Adenosine phosphate	Ammonium xylenesulfonate
N-Soya-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Ammonium lauramide	Cetamine oxide
Stearylum chloride	Atelocollagen	Cocamidopropylamine oxide
Stearalkonium chloride	Calcium pantothenate	Lauramide oxide
Stearamidopropyl dimethylamine	Calcium stearoyl lactylate	Potassium toluenesulfonate
Steardimonium hydroxypropyl hydrolyzed wheat protein	Carboxymethyl chitin	PPG-2-sodocetyl-4, -6, -12
Stearimonium chloride	Carboxymethyl chitosan succinamide	Sodium cumene sulfonate
Stearimonium hydroxyethyl hydrolyzed collagen	Chitosan PCA	Sodium laureth-13-carboxylate
N-Stearyl-(3-umidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate	Cholesteryl hydroxystearate	Sodium toluene sulfonate
Stenocalyx mucilii extract	Collagen amino-polyisoxane hydrolyzate	Tridecyl-19-carboxylic acid
Sulfur	Colloidal oatmeal	Intermediate
Tallowbenzylidimethylammonium chloride, hydrogenated	Copper PCA methylsilanol	Caprylic acid
Tallowvironium chloride	Dimethiconic copolyol laurate	Deceth-3
Tea (Camellia sinensis) oil	Dipotassium glycyrrhizinate	Diethyl succinate
TEA-cocoyl hydrolyzed soy protein	Ethy ester of hydrolyzed silk	Diethyaminopropylamine
Thenvol methionate	Fatty quaternary amine chloride complex	DM hydronoin
Trimethylsilylamidomethicone	Glucose glutamate	Dodecylbenzene sulfonic acid
Wheat amino acids	Glycereth-4,5-lactate	Ethylene dichloride
Hair set resin polymer	Glycereth-7, -12, -26	4-Fluoro 3-nitro aniline
Acrylates/acrylamide copolymer	Glycerin	Lauramine
Acrylates/PVP copolymer	Honey extract	Methyl benzoate, M. cocaoate
Acrylates/bydroxesters acrylates copolymer	Hydrogenated passion fruit oil	Methyl isostearate, M. laurate
Acrylates/octylarylamide copolymer	Hydrolyzed casein	Methyl myristate, M. palmitate
AMP-acrylates copolymer	Hydrolyzed fibronectin	Oleic acid
Buylester of PVM-MA copolymer	Hydrolyzed glycosaminoglycans	Ricinoleic acid
Carboxyated vinylacetate terpolymer	Hydrolyzed oat protein	Tall oil acid
Diglycol/CHDM/isophthalates/SIP copolymer	Hydrolyzed silk	Tallow acid
Eclipta alba extract	Hydrolyzed soy protein	Lathering agent
Ethyl ester of PVM/MA copolymer	Hydroxypyropyl chitosan	Ammonium cocoyl sarcosinate
Hydroxypyropyl chitosan	Hydroxypyropyltrimonium hydrolyzed casein	Ammonium C12-15 alkyl sulfate
Isopropyl ester of PVM/MA copolymer	Hydroxypyropyltrimonium hydrolyzed silk	Ammonium lauroyl sarcosinate
Ocylacrylamide/acrylates/butylaminoethyl methacrylate copolymer	Hydroxypyropyltrimonium hydrolyzed soy protein	Cocamide MEA ethoxylate
Polymerchavlamidopropyltrimonium chloride	Hydroxypyropyltrimonium hydrolyzed wheat protein	Cocamidopropyl dimethylaminohydroxypropyl hydrolyzed collagen
Polypropylene glycol oligosuccinate	Keratin amino acids	Lauroyl sarcosine
PVP	Lactamide DGA, MEA	Myristoyl sarcosine
PVP/dimethylaminoethylmethacrylate copolymer	Lactamidopropyl trimonium chloride	Sodium cocoyl sarcosinate
PVP/Polycarbamyl polyglycol ester	Lactic acid	Sodium lauroyl sarcosinate
PVP/V/A copolymer	Lactose	Sodium methyl cocoyl laurate
PVP/V/A-vinyl propionate copolymer	Lauropyl lysine	Sodium myristoyl sarcosinate
Sodium polyacrylate	Maltitol	TEA-cocoyl sarcosinate
	Mannitol	TEA-lauroyl sarcosinate
	Methyl gluceth-10, -20	Lubricant
	Natto gum	Aluminum salt octenyl succinate
	Oat (Avena sativa) extract, protein	Amidomethicone
	Panthenol	

Functions

Baron nitride	Stearyl dimethicone	Lanolin substitute—PEG-80 jojoba acid/alcohol
Calcium aluminum borosilicate	Trisostearyl citrate	Lipolytic—Gelidium cartilagineum
Calcium stearate	Triolein	Oxidant—Barium peroxide. Hydrogen peroxide.
Caprylic/capric triglyceride	Trisodium HEDTA	Urea peroxide
Coceth-7 carboxylic acid	Tridecanoic	Oxygen carrier—Perfluorodecalin
Coconut (Cocos nucifera) oil	Zinc laurate, Z. stearate	Peroxide stabilizer—Phenacetin. Sodium stannate
Cyclomethicone		Scalp stimulant—Birch (Betula alba) leaf extract
Diisodetyl adipate		Sebostatic—Laminaria saccharina extract
Diisostearyl fumarate		Skin enhancer—Hydrolyzed wheat protein hydroxypropyl polysiloxane
Dimethicone copolyol		Skin barrier lipid—Ceramide 3, N(27-
Glyceryl isostearate, G. oleate		Stearyl oxy-heptacosanoyl phytosphingiosine
Glyceryl polymethacrylate		Skin clarifier—Oat (Avena sativa) bran extract
Gold of Pleasure oil		Skin purifier—Birch (Betula alba) leaf extract
Hyaluronic acid		Substratum—Dimethicone copolyol bishydroxyethylamine, Dimethicone hydroxypropyl trimonium chloride, Trimethylsilylmodimethicone
Hydrogenated coconut oil		Sunless tanning—Acetyl tyrosine, Eclipta alba extract in white emulsion
Hydrogenated cottonseed oil		Tonic—Kiwi (Actinidia chinensis) fruit extract, Matricaria (Chamomilla recutita) extract, Orange (Citrus aurantium dulcis) peel extract
Hydrogenated palm oil		Viscosity stabilizer—Diisodetyl adipate
Hydrogenated soybean/cottonseed oil		Spreading agent—Stearyl heptanoate
Hydrogenated sunflower oil		Wound healing—Comfrey (Symphytum officinale) leaf extract
Hydrogenated vegetable oil		Waterproofing agent—PVP/cicosene copolymer, PVP/hexadecene copolymer, Tricoctanyl PVP
Hydrolyzed oat flour		
Hydroxypropyl guar		
Isodecyl stearate		
Isopropyl lanolate		
Isostearyl diglyceryl succinate		
Jojoba esters		
Lanolin oil		
Laureth-3 phosphate		
Magnesium myristate, M. stearate		
Mango (Mangifera indica) oil		
Mineral oil (Paraffinum liquidum)		
Mink oil		
Monostearin citrate		
Neatsfoot oil		
Oleostearine		
Partially hydrogenated soybean oil		
PEG-2 stearate		
PEG-4 dilaurate		
PEG-5M		
PEG-9M		
PEG-23M		
PEG-27 lanolin		
PEG-30 lanolin		
PEG-40 lanolina, P. stearate		
PEG-45M		
PEG-90M		
PEG-160M		
PEG/PPG-17/6 copolymer		
Penicetyltriethyl tetrapalargonate		
Petrolatum		
Phenethyl dimethicone		
Phenyl methicone		
Polyacrylamidomethylpropane sulfonic acid		
Polybutene		
Polydimethicone copolyol		
Polyglycerol ester of mixed vegetable fatty acids		
Polymethyldiisopropylsiloxane		
Potassium laurate, P. myristate		
Potassium tallowate		
PPG-2 myristyl ether propionate		
PPG-3 myristyl ether		
PPG-9-butein-12		
PPG-11 stearyl ether		
PPG-12-butein-16		
PPG-12-PEG-50 lanolin		
PPG-14 butyl ether		
PPG-20 cetyl ether		
PPG-20-butein-30		
PPG-24-butein-27		
PPG-28-butein-35		
PPG-36 oleate		
PPG-40 butyl ether		
Quaternium-79 hydrolyzed keratin		
Quaternium-79 hydrolyzed silk		
Rice (Oryza sativa) starch		
Shea butter (<i>Butyrospermum parkii</i>) extract		
Shorts stearoptene butter		
Silica		
Stearamide MEA, S.MEA-stearate		
Stearoxytrimethylsilane		

Cosmetic Bench Reference 1996

BERNEL CHEMICAL COMPANY

Up to date, innovative technology for the cosmetic industry has been the driving force behind Bernel Chemical Company since its founding in 1982. Combining over 60 years of cosmetic expertise and marketing knowledge, we have introduced more than 20 raw materials for use by the cosmetic chemist.

Our product is innovation. Finding unique materials, such as MARRIX SF and CUPL® PIC, that contribute to the growth of our customers has established Bernel products worldwide.

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CHEMICAL COMPANY

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Functions

Isohexadecane	Embelica officinalis extract
Lanosterol	Ethyl minkate
Ocetyl pelargonate, O. searate	Eugenia jambolana extract
Polyisobutene	Evening primrose (Oenothera biennis) extract, oil
Polyisobutene/isohexadecapentacontahexane	Galla sinensis extract
Polyisobutene/isooctadecahexaconane	Ganoderma lucidum oil
Silica silicate	Ginseng (Panax ginseng) extract
Trihydroxypalmitamido hydroxy propyl myristyl ether	Gleditsia sinensis extract
Trimethylsiloxysilicate	Glycereth-12
Moisturizer	Glyceryl alginate, G. collagenate
Acetamidopropyl trimonium chloride	Glyceryl polymethacrylate
Adenosine triphosphate	Glycolic acid
Aesculus chinensis extract	Glycolipids
Algae (Ascophyllum nodosum) extract	Glycosaminoglycans
Algae extract	Glycosphingolipids
Aloe barbadensis, A. b. extract	Gnema amazonicum extract
Ammonium laurate	Grape (Vitis vinifera) seed oil
Amniotic fluid	Hazel (Corylus avellana) nut oil
Apple (Pyrus malus) extract	Honey extract
Apricot (Prunus armeniaca) kernel oil	Hyaluronic acid
Arginine PCA	Hybrid safflower (Carthamus tinctorius) oil
Atelocollagen	Hydrogenated castor oil
Artemisia apicea extract	Hydrogenated coconut oil
Asimocaryum murumuru extract	Hydrogenated cottonseed oil
Avocado (Persea gratissima) extract, oil	Hydrogenated lecithin
Avocado (Persea gratissima) unsaponifiables	Hydrogenated palm oil
Babassu (Orbignya oleifera) oil	Hydrogenated polyisobutene
Baccharis gasipaes extract	Hydrogenated soybean oil
Benincasa hispida extract	Hydrogenated soybeans/cottonseed oil
Bengalucan	Hydrogenated vegetable oil
Betaine	Hydrolyzed carbolipoprotein
Borage (Borago officinalis) seed oil	Hydrolyzed collagen
Brazil nut (Bertholletia excelsa) extract, oil	Hydrolyzed elastin
C10-30 cholesterol/lanosterol esters	Hydrolyzed fibronectin
Calcium pantothenate	Hydrolyzed glycosaminoglycans
Calcium protein complex	Hydrolyzed keratin
Caprylic/capric triglyceride	Hydrolyzed milk protein
Caprylic/capric/lauric triglyceride	Hydrolyzed oats
Caprylic/capric/linoleic triglyceride	Hydrolyzed pea protein
Caprylic/capric/oleic triglycerides	Hydrolyzed placental protein
Cashew (Anacardium occidentale) nut oil	Hydrolyzed rice protein
Celastrus paniculata extract	Hydrolyzed transgenic collagen
Ceramide 33 (liquid soy extract)	Hydrolyzed serum protein
Chia (Salvia hispanica) oil	Hydrolyzed silk
Chinese hibiscus (Hibiscus rosa-sinensis) extract	Hydrolyzed sweet almond protein
Chitin	Hydrolyzed wheat protein
Chitosan, C. PCA	Hydroxyethyl chitosan
Cholestenone esters	Inositol
Cholesterol	Isodecyl salicylate
Cholesterylbehenyl octyldodecyl lauroyl glutamate	Isostearyl hydrolyzed animal protein
Cocodimonium hydroxypropyl hydrolyzed collagen	Jojoba (Buxus chinensis) oil
Cocodimonium hydroxypropyl hydrolyzed silk	Jojoba esters
Cocodimonium hydroxypropyl hydrolyzed wheat protein	Keratin amino acids
Cocodimonium hydroxypropyl silk amino acids	Kiwi (Actinidia chinensis) fruit extract
Collagen	Kola (Cola acuminata) extract
Collagen amino acids, C. phthalate	Kukui (Aleurites moluccana) nut oil
Copper aspartate, C. protein complex	Lactamide DGA, L. MEA
Corn (Zea mays) oil	Lactic acid
Cottonseed (Gossypium) oil	Lactobacillus/whey ferment
Crataegus cuneata extract	Lactococcus hydrolysate
Cucumber (Cucumis sativus) extract	Lactoyl methylsilanol elastinase
Desamido collagen	Landolin alcohol
Dicapryl maleate	Lauryl PCA
Diisocetyl dodecanoate	Lecithin
Diisostearyl adipate	Lesquerella fendleri oil
Dimethyl hyaluronate	Liposomes
Dimethylsilanol hyaluronate	Lysine PCA
Diocetyl dodecyl dimer dilinoleate	Macadamia ternifolia nut oil
Dipeantacrylitol fatty acid ester	Magnesium aspartate
Dog rose (Rosa canina) hips extract	Malitol
Dog rose (Rosa canina) seed extract	Manganese aspartate
Echinacea extract	Mango (Mangifera indica) oil
Elastin amino acids	Maonan
	Marine polyaminosaccharide
	Mauritia armata extract
	Maximilliana regia extract
	Meadowfoam (<i>Limanthes alba</i>) seed oil
	Melaleuca hypericifolia extract
	Methylsilanol elasinate, M. mannuroseale
	Milk amino acids
	Mineral oil (Paraffinum liquidum)
	Molybdenum zeprate
	Mouriri spiranga extract
	Natto gum
	Nelumbo speciosum extract
	Neopenyl glycol dicaprate
	Oat (Avena sativa) protein
	Ocetyl hydroxysuccinate
	Oplopogon japonicus extract
	Orange (Citrus aurantium dulcis) peel wax
	Palmito extract
	Panethine
	Panthene
	Panthenyl ethyl ether
	Paraffin
	Partially hydrogenated soybean oil
	Peanut (Arachis hypogaea) oil
	Pecan (Carya illinoensis) oil
	PEG-4, -6, -8, -12
	PEG-70 mango glycerides
	PEG-75 shea butter glycerides
	PEG-75 shea butter glycerides
	PEG-100 stearate
	Pentacythrythriyl isostearate/caprate/caprylate/adipate
	Pentaerythrityl stearate/caprate/caprylate/adipate
	Penylene glycol
	Perfluoropolymethylsopropyl ether
	Petrolatum
	Petroleum wax
	Pfaffia spp. extract
	Pistachio (Pistacia vera) nut oil
	Placental protein
	Plankton extract
	Polyamino sugar condensate
	Polybutene
	Polyunsaturated fatty acids
	Potassium DNA, P. lactate, P. PCA
	PPG-8/SMDI copolymer
	PPG-20 methyl glucose ether diesterate
	Propylene glycol dicaprylate/dicaprate
	Propylene glycol dioctanoate
	Pumpkin (Cucurbita pepo) seed oil
	Quinoa (Chenopodium quinoa) extract
	Rapeseed (Brassica campestris) oil
	Rehmannia chinensis extract
	Rice (Oryza sativa) bran oil
	Rose Water
	Royal jelly extract
	Saccharide isomerase
	Saccharomyces lysate extract
	Saccharomyces/soy protein ferment
	Safflower (Carthamus tinctorius) oil
	Selenium aspartate, S. protein complex
	Sericin
	Serum albumin
	Sesame (Sesamum indicum) oil
	Shea butter (Butyrospermum parkii)
	Shea butter (Butyrospermum parkii) extract
	Shorea siamensis butter
	Silk amino acids
	Sodium carboxymethyl beta-glucan
	Sodium chondroitin sulfate
	Sodium DNA, S. hyaluronate
	Sodium lactate, S. PCA
	Soluble collagen
	Soluble transgenic elastin
	Soybean (Glycine soja) oil
	Spherical cellulose acetate
	Spondias amara extract
	Squalene
	Stomach extract
	Sunflower (Helianthus annuus) seed oil
	Superoxide dismutase
	Tissue extract
	Tocopherol acetate, T. linoleate
	Tomatillo (Solanum lycopersicum) extract

Cosmetic Bench Reference 1996

Functions

Tormentil (<i>Potentilla erecta</i>) extract	Stearyl stearate	Ammonium acrylates/acrylonitrile copolymer
Trehalose	Styrene homopolymer	AMP-acrylates copolymer
Triundecanoin	Styrene/acrylates copolymer	AMP-isostearyl hydrolyzed collagen
Vegetable oil	Styrene/PVP copolymer	Butylester of PVM-MA copolymer
Walnut (<i>Juglans regia</i>) oil	Triisobutyl PEG-6 esters	Calcium carageenan
Watercress (<i>Nasturtium officinale</i>) extract	Plasticizer	Carboxylated vinylacetate terpolymer
Wheat (<i>Triticum vulgare</i>) germ extract, germ oil	Acetyl tributyl citrate	Ceteareth-2 phosphate
Yarrow (<i>Achillea millefolium</i>) extract	Acetyl triethyl citrate	Ceteareth-5 phosphate
Wheat amino acids	AMP-isostearyl hydrolyzed wheat protein	Ceteareth-10 phosphate
Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex)	AMPD-isostearyl hydrolyzed collagen	Ceteareth-29, -34
Yogurt filtrate	Cyclohexane dimethanol dibenzoate	Coco-glucoside
Zinc aspartate	Dibutyl phthalate	Cocodimonium hydroxypropyl oxyethyl cellulose
Ziziphus jujuba extract	Dibutyl phthalate	C12-13 paraffin-4, -9, -23
Naturilizer	Diethylene glycol dibenzoate	DEA-ceteareth-2-phosphate
2-Aminobutanol	Diisopropyl sebacate	DEA-oletin-5-phosphate
Aminoethyl propanediol	Dimethicone copolyol	DEA-oletin-20-phosphate
Aminomethyl propanediol	Dimethyl phthalate	Diglycol/CHDM/sophorolactone/SIP copolymer
Aminomethyl propanol	Dipropylene glycol dibenzoate	Diisopropyl dimer dilinoleate
Ammonium carbonate	Ethyl ester of hydrolyzed keratin	Diisostearoyl trimethylolpropane silox silicate
Calcium hydroxide	Glyceryl tribenzoate	Diisostearyl dimer dilinoleate
Diethanolamine	Glycol	Dilinoleic acid
Ethanulamine	Hydrolyzed serum protein	Dodecanedioic acid/cetearyl alcohol/glycol copolymer
Glucamine	Isocetyl salicylate	Eclipta alba extract
Isopropanolamine	Isodecyl benzoate	Ethyl ester of PVM/MA copolymer
Isopropylamine	Isicosane	Ethylene/acrylic acid copolymer
2-Methyl-4-hydroxypyrrolidine	Isopropyl lanolate	Ethylene/VA copolymer
Morpholine	Isostearoyl hydrolyzed collagen	Glycereth-26 phosphate
Sodium bromate	Lauroyl hydrolyzed collagen	Hyaluronic acid
Succinic acid	Marine collagen	Hydrolyzed RNA
Tetrahydroxypropyl ethylenediamine	Monostearyl citrate	Hydrolyzed wheat protein polysiloxane polymer
Triethanolamine	Neopenyl glycol dibenzoate	Hydroxypropyltrimonium hydrolyzed collagen
Tromethamine	Octyl benzoate, O. laurate	Hydroxypropyltrimonium hydrolyzed wheat protein
Oil absorbent	PEG-60 shea butter glycerides	Laureth-40
Hydrated silica	Penurythriyl tetrasbenzoate	Lauryldimonium hydroxypropyl hydrolyzed soy protein
Polymethyl methacrylate	Polyoxyethylene glycol dibenzoate	Methacryloyl ethyl benzine/acrylates copolymer
Silicon dioxide hydrate	Polypropylene glycol dibenzoate	Octylacrylamide/acrylates/butylaminooethyl methacrylate copolymer
Walnut (<i>Juglans regia</i>) shell powder	PPG-12-PEG-50 lanolin	Oleth-2 phosphate
Ointment base	PPG-20 cetyl ether	Oleth-5 phosphate
Borage (<i>Borago officinalis</i>) seed oil	PPG-20 lanolin alcohol ether	PEG-3 lanolate
Caprylic/capric/stearic triglyceride	Propylene glycol dibenzoate	PEG-4 stearate
Glyceryl cocoate	Propylene glycol myristyl ether acetate	PEG-5M
Hydrogenated coco-glycerides	Rice (<i>Oryza sativa</i>) bran wax	PEG-7 glyceryl cocoate
Lanolin	Serum protein	PEG-8 glycyl laurate
Mink oil	Tosylamide/epoxy resin	PEG-8/SMDI copolymer
Oleostearine	Triacetin	PEG-9 castor oil
Tallow	Tributyl citrate	PEG-9M
Opacifier	Triethyl citrate	PEG-11 babassu glycerides
Barium sulfate	Trimethyl pentenediol dibenzoate	PEG-12 palm kernel glycerides
C12-16 alcohols	Polish	PEG-12 stearate
Cetearyl octanoate	Acrylates copolymer	PEG-14 avocado glycerides
Cetyl myristate, C. palmitate	Aluminum silicate	PEG-15 glyceryl laurate
Cocomidopropyl lauryl ether	Neatsfoot oil	PEG-20 corn glycerides
Glyceryl distearate	Tallow	PEG-20 evening primrose glycerides
Glyceryl hydroxystearate	Polymer	PEG-20 glyceryl oleate
Glyceryl myristate, G. stearate	Acrylamide sodium acrylate copolymer	PEG-23 oleate
Glycol distearate, G. stearate	Acrylates-VA crosspolymer	PEG-23M
Magnesium myristate	Acrylates/acrylamide copolymer	PEG-29 castor oil
PEG-2 distearate, P. stearate	Acrylates/hydroxyesters acrylates copolymer	PEG-42 babassu glycerides
PEG-2 stearate SE	Acrylates/octylacrylamide copolymer	PEG-45 safflower glycerides
PEG-3 distearate	Acrylates/stearath-20 methacrylate copolymer	PEG-45M
Propylene glycol myristate, P. g. stearate	Adipic acid-epoxypropyl diethylenetriamine copolymer	PEG-50 evening primrose glycerides
Stearamide	Adipic acid/dimethylaminohydroxypropyl diethylene triamine copolymer	PEG-60 hydrogenated castor oil
Stearamide DIBA-stearate	Ammonium acrylates copolymer	PEG-75 castor oil
Stearamide MEA		PEG-90M
Stearamide MEA-stearate		PEG-120 distearate
Stearamidopropyl dimethylamine lactate		

3 BETTER IDEAS.



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Functions

PEG-150 lanolin	<u>Powder</u>	Benzalkonium chloride
PEG-160M	Acrylates copolymer, spherical powder	Benzethonium chloride
PG-hydroxycellulose lauryldimonium chloride	Attapulgite	Beazic acid
PG-hydroxyethylcellulose cocodimonium chloride	Boron nitride	Bezyl alcohol
PG-hydroxyethylcellulose stearylmonium chloride	Calcium aluminum borosilicate	Bezylparaben
Polyethylene, ionomer	Calcium carbonate	S-Bromo-5-nitro-1,3-dioxane
Polyethylene, micronized	Cellulose triacetate	2-Bromo-2-nitropropane-1,3-diol
Polyethylene, oxidized	Corn (Zea mays) cob powder, starch	Burylparaben
Polyglyceryl-2 polyhydroxystearate	Hydrogenated jojoba wax	Calcium propionate
Polymethacrylamidopropyltrimonium chloride	Magnesium carbonate, M. myristate	Cetrimonium bromide
Polyquaternium-6, -7, -10, -11, -22, -39	Magnesium stearate	Cetyl pyridinium chloride
Polyisilicone-8	Mica	Chloroxylenol
Potassium alginate	Microcrystalline cellulose	Chlorphenoxyis
Potassium lauroyl collagen amino acids	Nylon-6	o-Cymen-5-ol
Potassium lauroyl hydrolyzed soy protein	Nylon powder	Diazolidinyl urea
Potassium lauroyl wheat amino acids	Oat (Avena sativa) starch	Dichlorobenzyl alcohol
PPG-8/SMDI copolymer	Polyamide 12	Dichlorophene
PPG-12/SMDI copolymer	Polyethylene	Diadomethyltolylsulfone
PPG-51/SMDI copolymer	Poly(methyl methacrylate)	Dimethyl hydroxymethyl pyrazole
PVM/MA decadiene crosspolymer	Poly(methylsilsesquioxane)	Dimethyl oxazolidine
PVP/dimethylaminoethylmethacrylate copolymer	PTFE	Disodium EDTA
PVP/VAc copolymer	Silica	DMDM hydantoin
Sodium cocoyl hydrolyzed wheat protein	Silk powder	EDTA
Steardimonium hydroxypropyl hydrolyzed wheat protein	Spherical cellulose acetate	Erythorbic acid
Stearath-2 phosphate	Talc	7-Ethylbicyclooxazolidine
TEA-acrylates/acrylonitrile copolymer	Tapioca dextrin	Ethylparaben
Tosylamide/cpoxy resin	Zinc laurate	Fomexopsis officinalis oil
Tosylamide/formaldehyde resin	<u>Powder, absorbent</u>	Formaldehyde
Trideceth-3, -6, -7, -8	Aluminum starch octenylsuccinate	Glutaral
VA/butyl maleate/isobornyl acrylate copolymer	Clays (white, yellow, red, green, pink)	HEDTA
VA/crotonates/vinyl neodecanoate copolymer	Sorbitol	Hexamidine diisethionate
Vinyl caprolactam/PVP/ dimethylaminoethylmethacrylate copolymer	Tapioca	Hezetidine
Wheat (Triticum vulgare) protein	<u>Preservative</u>	Imidazolidinyl urea
Xanthan gum	Alcohol	Isobutylparaben
	Ascorbic acid	Isopropyl sorbate
	Ascorbyl palmitate	Isopropylparaben

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Bezyl alcohol
Bezylparaben
S-Bromo-5-nitro-1,3-dioxane
2-Bromo-2-nitropropane-1,3-diol
Burylparaben
Calcium propionate
Cetrimonium bromide
Cetyl pyridinium chloride
Chloroxylenol
Chlorphenoxyis
o-Cymen-5-ol
Diazolidinyl urea
Dichlorobenzyl alcohol
Dichlorophene
Diadomethyltolylsulfone
Dimethyl hydroxymethyl pyrazole
Dimethyl oxazolidine
Disodium EDTA
DMDM hydantoin
EDTA
Erythorbic acid
7-Ethylbicyclooxazolidine
Ethylparaben
Fomexopsis officinalis oil
Formaldehyde
Glutaral
Glycerol laurate
HEDTA
Hexamidine diisethionate
Hezetidine
Imidazolidinyl urea
Isobutylparaben
Isopropyl sorbate
Isopropylparaben
MDM hydantoin
Methaz ammonium chloride
Methyl paraben sodium
Methylchloroisothiazolinone
Methylbromo glutaronitrile
Methylisothiazolinone
Methylparaben
Mushroom (Curdyceps sabolifera) extract
Myrrhionium bromide
Penasodium pentetate
Pencene acid
Phenethyl alcohol
Phenol
Phenyl mercuric acetate
o-Phenylphenol
Polyaminopropyl biguanide
Polymethoxy bicyclic oxazolidine
Potassium sorbate
Propylparaben
Quaternium-15
Salicylic acid
Sodium benzoate, S. bisulfate
Sodium butylparaben, S. dehydroacetate
Sodium erythorbate, S. ethyl paraben
Sodium hydroxymethylglycinate
Sodium metabisulfite, S. methylparaben
Sodium o-phenylphenate
Sodium propionate, S. propylparaben
Sodium pyrithione, S. salicylate
Sodium sulfite
Sorbic acid
Tetrasodium EDTA
Thimerosal
Thymol
Tris (hydroxymethyl) niromethane
Trisodium EDTA, T. HEDTA
Usnic acid
Zinc PCA

Propellant
Butane
Dimethyl ether
Hydrofluorocarbon 152a

Cosmetic Bench Reference 1996

Functions

Isubutane	Sodium caseinate	Liposomes
Propane	Sodium cocoyl hydrolyzed collagen	Magnesium sulfate hepta-hydrate
Protein	Sodium cocoyl hydrolyzed soy protein	Octylidodecyl behenate, O. myristate
Albumen	Sodium myristoyl hydrolyzed collagen	bis-Octylidodecyl stearoyl dimer dilinoleate
Altecollagen	Sodium oleoyl hydrolyzed collagen	Octylidodecyl stearoyl stearate
Bletia hyacinthina extract	Sodium stearoyl hydrolyzed collagen	Oetyl hydroxystearate
Chrysanthemum monspurum extract	Sodium undecylenoyl hydrolyzed collagen	PEG-3 stearate
Cocodimonium hydroxypropyl hydrolyzed collagen	Sodium/TEA-lauroyl hydrolyzed collagen	PEG-4 oleamide
Cocodimonium hydroxypropyl hydrolyzed keratin	Sodium/TEA-lauroyl hydrolyzed keratin	PEG-6 capric/caprylic glycerides
Cocodimonium hydroxypropyl hydrolyzed soy protein	Soluble collagen	PEG-7 glyceryl cocoate
Cocodimonium hydroxypropyl hydrolyzed wheat protein	Soluble keratin	PEG-16
Cocodimonium hydroxypropyl hydrolyzed wheat protein	Soluble wheat protein	Propylene glycol dipelargonate
Cocetyl hydrolyzed collagen	Soy (Glycine soja) protein	
Collagen, C. phthalate	Stearamonium hydroxypropyl hydrolyzed collagen	
Collagen amino-polyisoxazane hydrolyzate	Stearamonium hydroxyethyl hydrolyzed collagen	Resin
Deoxyribonucleic acid	TEA-cocoyl hydrolyzed collagen	Acrylates/hydroxyesters acrylates copolymer
Desamido collagen	TEA-cocoyl hydrolyzed soy protein	Ethylene vinyl acetate
Elastin amino acids	TEA-lauroyl collagen amino acids	Glyceryl abietate
Embryo extract	Trachea hydrolysate	Methacryloyl ethyl betaine/acrylates copolymer
Ethyl ester of hydrolyzed animal protein	Triethonium hydrolyzed collagen ethosulfate	4-Methyl benzenesulfonamide
Fibronectin	Wheat (Triticum vulgare) germ extract, protein	Polypropylene
Gelatin	Wheat amino acids	Polyquaternium-16, -44
Human placental protein	Wheat peptide	Sucrose benzoate
Hydrolyzed collagen	Wheat protein	
Hydrolyzed extensin		Sequestrant
Hydrolyzed fish protein		Calcium acetate, C. phosphate, C. sulfate
Hydrolyzed hemoglobin		Encapsulation and entrapment systems
Hydrolyzed keratin		Pentasodium triphosphate
Hydrolyzed lactalbumin		Phosphonic acid
Hydrolyzed milk protein		Potassium phosphate, P. sodium tartrate
Hydrolyzed soy flour		Silicon dioxide hydrate
Hydrolyzed sweet almond protein		Sodium citrate, S. gluconate
Hydroxypropyltrimonium hydrolyzed collagen		Sorbitol
Isostearoyl hydrolyzed collagen		Tartaric acid
Keratin		Tripotassium EDTA
Lactoferrin		Trisodium NTA
Lactoglobulin		
Lauryldimonium hydroxypropyl hydrolyzed collagen		Silicone
Marine collagen		Amino bispropyl dimethicone
Methylsilanol elastinale		Ammonium dimethicone copolyol sulfate
Potassium abietyl hydrolyzed collagen		Amodimethicone
Potassium cocoyl hydrolyzed collagen		Behenoxyl dimethicone
Potassium myristoyl hydrolyzed collagen		C16-18 alkyl methicone
Potassium oleoyl hydrolyzed collagen		Cetyl dimethicone copolyol
Potassium undecylenoyl hydrolyzed collagen		Cyclomethicone Diisostearoyl trimethylolpropane siloxy siliicate
Propyltrimonium hydrolyzed collagen		Diisooctyl adipate
Propyltrimonium hydrolyzed soy protein		Diisostearyl trimethylolpropane siloxy siliicate
Propyltrimonium hydrolyzed wheat protein		Dimethicone
Protein hydrolysates		Dimethicone copolyol
Quaternium-79 hydrolyzed keratin		Dimethicone copolyol almondate
Quaternium-79 hydrolyzed silk		Dimethicone copolyol isostearate
Rice peptide		Dimethicone copolyol olivate, D. c. phthalate
RNA		Dimethicone copolyolamine
Serum albumin, S. protein		Dimethiconol Fluorooctanol dilinoleic acid
Silk powder		Dimethiconol hydroxystearate, D. stearate
		Diphenyl dimethicone
		Disodium-PG-propyldimethicone thiosulfate
		Isopropyl hydroxybutyramide dimethicone copolyol
		Methicone

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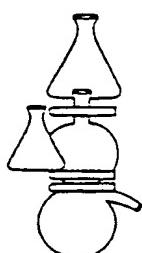
Functions

Ocamethyl cyclohexasiloxane	Potassium cocoyl hydrolyzed collagen	Isodecyl salicylate
Phenyl trimethicone, P. trimethicone	Retinyl palmitate polypeptide	Jojoba (<i>Buxus chinensis</i>) oil
Polyether Trisiloxane	Salvia miltiorrhiza extract	Lady's Thistle (<i>Silybum marianum</i>) extract
Polymethyldisiloxane	Silt	Laminaria japonica extract
Polysilicone-3	Sodium cocoyl hydrolyzed collagen	Ligustrum jeholense extract
Quaternium-30	Soluble transgenic elastin	Liposomes
Silicone quaternium-1, -3	Stearyltrimonium hydroxyethyl hydrolyzed collagen	Magnolia spp. extract
Sodium-PG-propyl thiosulfate dimethicone	Stearyl methicone	Mango kernel oil
Stearoxydimethicone/dimethicone copolymer		Marsilea minuta extract
Trimethylsilylamodimethicone		Melaleuca hypericifolia extract
Skin calming agent		Melaleuca ucinata extract
Cornflower (<i>Centaurea cyanus</i>) extract		Melaleuca wilsonii extract
Fennel (<i>Foeniculum vulgare</i>) extract		Methylsilanol tri PEG-8 glyceryl cocoate
Fenugreek extract		Oat (<i>Avena sativa</i>) meal
Linden (<i>Tilia cordata</i>) extract		Oyster (<i>Ostrea</i>) shell extract
Valerian (<i>Valeriana officinalis</i>) extract		Palmitamidododecanediol
Skin cleanser		Pearl (<i>Margarita margarita</i>)
Dog rose (<i>Rosa canina</i>) hips extract		Pentahydrosqualene
Papaya (<i>Carica papaya</i>) extract		Perfluorodecalin
Peach (<i>Prunus persica</i>) extract		Perfluoropolymethylisopropyl ether
Rose (<i>Rosa multiflora</i>) extract		Peritolatum
Willow (<i>Salix alba</i>) extract		PEG-8/SMDI copolymer
Skin conditioner		PEG-12 Ebiriko ceramides extract
Artemisia apiaecae extract		Pfaffia spp. extract
Astrocarvum lucuma extract		Phospholipids
Bacris gaspaeas extract		Plankton extract
Biotin		Polygonum multiflorum extract
Bishydroxyethyl bisceryl malonamide		Pongamol
Bleia hyacinthina extract		PPG-12/SMDI Copolymer
Borage (<i>Borago officinalis</i>) seed oil		PPG-5L/SMDI Copolymer
Borageamidopropyl phosphasidyl PG-dimonium chloride		Propyltrimonium hydrolyzed collagen
Carbocysteine		Quinoa (<i>Chenopodium quinoa</i>) extract, oil
Catalpa kaempfera extract		Salvia miltiorrhiza extract
Coco phosphasidyl PG-dimonium chloride		Sambucus nigra extract
Cocodimonium hydroxypropyl hydrolyzed keratin		Shark liver oil
Collagen amino acids		Shorea robusta extract
Cyclomethicone		Sodium chondroitin sulfate
Dimethicone, D. copolyol acetate		Soluble transgenic elastin
Emblica officinalis extract		Stearyltrimonium hydroxyethyl hydrolyzed collagen
Equisetum arvense extract		Sterculia planifolia extract
Ethyl ester of hydrolyzed animal protein		Superoxide dismutase
Evening primrose (<i>Oenothera biennis</i>) oil		Trachea hydrolysate
Fomes fomentarius extract		Wheat (<i>Triticum vulgare</i>) germ extract, protein
Fomitopsis officinalis oil		White nettle (<i>Lamium album</i>) extract
Gelatin		Withania somnifera extract
Ginseng hydroxypropyltrimonium chloride buylene glycol		Xanthoxylum bungeanum extract
Glycolipids		Zinc oxide
Glycosphingolipids		
Gnetum amazonicum extract		
Honey (Mel)		
Hydrolyzed carbolipoprotein		
Hydrolyzed elastin		
Hydrolyzed pea protein		
Hydrolyzed rice protein		
Hydrolyzed serum protein		
Hydrolyzed silk		
Hydrolyzed soy protein		
Hydrolyzed vegetable protein		
Hydrolyzed wheat protein		
Inga edulis extract		
Kiwi (<i>Actinidia chinensis</i>) fruit extract		
Laminaria japonica extract		
Lecithin		
Marsilea minuta extract		
Nettle (<i>Urtica dioica</i>) extract		
Palmitamidododecanediol		
Pearl (<i>Margarita margarita</i>)		
PEG-12 Ebiriko ceramides extract		
Phenyl trimethicone		
Phytantriol		
Polygonum multiflorum extract		
Polyquaternium-7-22-30		

Functions

Solubilizer		
Acetyl monoethanolamine	PEG-15 castor oil	PPG-3 isosteareth-9
Almond oil PEG-6 esters	PEG-18 stearate	PPG-3 isoceteth-20 acetate
2-Aminobutanol	PEG-20 glyceryl isostearate, P. g. laurate	PPG-3-ceteth-10 phosphate
Aminomethyl propanediol	PEG-20 glyceryl oleate, P. g. stearate	PPG-5-ceteth-20
Aminomethyl propanediol, A. propanol	PEG-20 methyl glucose sesquistearate	PPG-6-decytetradeceth-12, -20, -30
Apricot kernel oil PEG-6 esters	PEG-20 sorbitan isostearate	PPG-12-PEG-6S lanolin oil
Benzalkonium chloride	PEG-20 sorbitan tristearate	PPG-15 stearyl ether
Buoxydiglycol	PEG-24 hydrogenated lanolin	PPG-18 butyl ether
Butyl glucoside	PEG-25 castor oil	PPG-24 butyl ether
Butylene glycol	PEG-25 hydrogenated castor oil	PPG-26-buteth-26
Butylhexanol	PEG-30 castor oil	PPG-33 butyl ether
Capro-caprylic mono-diglyceride	PEG-30 glyceryl cocotate	PPG-33-buteth-45
Capryl caprylylglycoside	PEG-30 glyceryl isostearate	PPG-40-PEG-60 lanolin oil
Caprylic/capric triglyceride	PEG-30 glyceryl laurate	PPG-50 cetyl ether
Caprylic/capric/inoleic triglyceride	PEG-30 glyceryl oleate	Propylene glycol dicaprylate, dicaprylate/
Caprylic/capri/oleic triglycerides	PEG-30 glyceryl stearate	dicaprate
Caprylic/capryl glucoside	PEG-33 castor oil	Ricinoleamide DEA
Ceteareth-20	PEG-33 castor oil	Ricinoleth-40
Ceteth-10	PEG-36 castor oil	Sodium alpha olefin sulfonate
Cetyl PPG-2 isodeceth-7 carboxylate	PEG-40 castor oil	Sodium lauryl sulfate
Cholesterol	PEG-40 glyceryl laurate, P. g. stearate	Sodium methylnaphthalenesulfonate
Corn oil PEG-6 esters	PEG-40 hydrogenated castor oil	Triethanolamine
Decaglycerol monodioleate	PEG-40 hydrogenated castor oil PCA isostearate	Triocanoine
Dicuhanolamine	PEG-40 sorbitan diisostearate	Tromethamine
Dilaureth-10 phosphate	PEG-45 palm kernel glycerides	Solvent
Dimethyl oxy nediol	PEG-48 hydrogenated castor oil	Acetic acid
Diolaeth-8 phosphate	PEG-50 castor oil	Acetone
Glycereth-7, -26	PEG-50 hydrogenated castor oil	Alcohol, A. denat.
Glyceryl caprylate, G. dilaurate	PEG-60 almond glycerides	Benzophenone
Glyceryl caprylate/caprate	PEG-60 castor oil	Buoxydiglycol
Isoeicosane	PEG-60 corn glycerides	Butyl acetate
Isopropanolamine	PEG-60 glyceryl isostearate, P. g. stearate	n-Butyl alcohol
Isosteareth-20	PEG-60 hydrogenated castor oil	Butyl myristate, B. stearate
Laneth-5, -15	PEG-60 lanolin	Buylene glycol
Laureth-23	PEG-70 mango glycerides	C9-11 isoparaffin
Methylated cyclodextrin	PEG-75 lanolin	C10-11 isoparaffin
Myreth-3	PEG-75 shea butter glycerides	C10-13 isoparaffin
Myreth-3-octanoate	PEG-75 shores butter glycerides	Caprylic alcohol
Nnoxyndl-10, -12, -14, -40, -50	PEG-80 hydrogenated castor oil	Castor (Ricinus communis) oil
Octoxynol-11, -40	PEG-80 jojoba acid/alcohol	Cetearyl octanoate
Oleocomphydroxypropylsulfonate	PEG-80 sorbitan laurate	Cetyl stearyl octanoate
Oleth-3, -5, -10, -15, -20, -25, -30	PEG-100 castor oil	Chlorobutanol
Oleth-20 phosphate	PEG-100 hydrogenated castor oil	Decyl alcohol
PEG-4, -6, -8, -12, -30, -32, -40,	PEG-120 jojoba acid/alcohol	Diethylene glycol
PEG-4 dilaurate	PEG-200 trihydroxystearin	Diethylene glycol dibenzoate
PEG-6 capro-caprylic glycerides	Poloxamer 407	Diethyl sebacate
PEG-6 methyl ether	Polyglyceryl-3 oleate	Diisooctyl adipate
PEG-8 diisostearate	Polyglyceryl-6 dioleate	Disopropyl adipate, D. sebacate
PEG-12 laurate	Polyglyceryl-10 decanoate, P. terraleate	Dimethyl phthalate
	Polysoyate 20, 60, 30	Dipropylene glycol
	PPG-2-isodeceth-4, -6, -9, -12	

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Functions

Dipropylene glycol dibenzoate	Glyceryl diisostearate, G. stearate SE	Surfactant agent
Ethoxydiglycol	Glyceryl mono-di-tri-caprylate	Linoleamide DEA
Ethyl acetate, E. lactate	Hydrogenated coco-glycerides	PEG-20 almond glycerides
Ethyl myristate, E. oleate	Hydrogenated C12-18 triglycerides	PEG-60 lanolin
3-Ethylhexyl isostearate	Hydrogenated tallow glycerides	PEG-75 lanolin
Glycerin	Hydrolyzed oat flour	
Glycofuran	Hydroxyoctacosanyl hydroxystearate	
Heptane	Karsya (<i>Sericula urens</i>) gum	
Hexyl alcohol	Laureth-3	
Hexylene glycol	Maltitol	
Isobutyl stearate	Methylated cyclodextrin	
Isoctearyl salicylate	Oleamide	
Isodecyl benzoate, I. isononanoate	PEG-10 stearate	
Isodecyl octanoate, I. oleate	PEG-40/dodecyl glycol copolymer	
Isododecane	Perfluoropolymethylisopropyl ether	
Isoeicosane	Polyethylene pastic	
Isohexadecane	PPG-5 lanolin wax	
Isopropyl alcohol, I. myristate	PPG-7-butyl-10	
Isostearyl stearoyl stearate	PPG-10 cetyl ether phosphate	
Laureth-2 acetate	Propylene carbonate, P. glycol alginate	
Methoxydiglycol	PVM/MA decadiene crosspolymer	
Methoxysopropanol	Sodium acrylates/vinyl isodecanoate crosspolymer	
Methyl alcohol	Sodium carboxer	
Methyl propanediol	Sorbitan laurate	
Methylene chloride	Stearic hydrazide	
MEK	2,2,4,4-Tetrahydroxybenzophenone	
MBK	Tricaprin	
Morpholine	Tricaprylin	
Octyl benzoate, O. isooctanoate	Trilauro	
Octyl laurate, O. palmitate	Trimyristin	
Ocyldodecyl lactate	Tripalmitin	
Olive oil PEG-6 esters	Tristearin	
Peanut oil PEG-6 esters		
Pentane		
Petroleum distillates		
PEG-6 methyl ether		
PEG-12		
PEG-20 hydrogenated castor oil	Stimulant	
PEG-33 castor oil	Capsicum frutescens extract	
PEG-50 glyceryl cocoate	Eleutherio ginseng (<i>Acanthopanax senticosus</i>) extract	
Polyglyceryl-2 dioleate	Guarana (<i>Paullinia cupana</i>) extract	
Polyglyceryl-3 diisostearate	Lactococcus hydrolysate	
Polyoxichylene glycol dibenzoate	Methylsilanol elastinat	
Polypropylene glycol dibenzoate	Methylsilanol hydroxyproline aspartate	
PPG-2 myristyl ether propionate	TEA-hydroiodide	
PPG-3	Tocopheryl nicotinate	
PPG-20 lanolin alcohol ether	Urocanic acid	
Propyl alcohol	Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex)	
Propylene carbonate	Zedoary (<i>Curcum zedoaria</i>) oil	
Propylene glycol	Zinc DNA	
Propylene glycol dibenzoate		
Propylene glycol methyl ether		
Pyridine		
Sesame (<i>Sesamum indicum</i>) oil	Sunscreen	
Stearyl heptadecane	Basil (<i>Basilicum sannum</i>) oil extract	
Toluene	Basil (<i>Ocimum basilicum</i>) extract	
Xylene	Benzophenone-3-4	
SPF booster	3-Benzylidene camphor	
Borjoa sorbilis extract	Borjoa sorbilis extract	
Isohexadecyl salicylate	C12-15 alkyl benzoate	
Styrene acrylates copolymer	Coffee (<i>Coffea arabica</i>) bean extract	
Titanium dioxide	Ethyl salicylate	
Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex)	Glyceryl PABA	
Stabilizer	Homosalate	
Acrylates-VA crosspolymer	Hydroquinone-beta-D-glucopyranoside	
Acrylates/ceteareth-20 methacrylates copolymer	Isoamyl p-methoxycinnamate	
Acrylates/steareth-20 methacrylate copolymer	Isopropylbenzyl salicylate	
Acrylates/vinyl isodecanoate crosspolymer	Job's tears (<i>Coiix lacryma-jobi</i>) extract	
Alkyldimethylamine oxide	Menthyl anthranilate	
C10 polycarbonyl polyglycol ester	Octyl dodecyl PABA, O. methoxycinnamate	
Calcium alginate	Octyl salicylate, O. urazone	
Cocamidopropyl dimethylamine lactate	Oryzanol	
Cocamine oxide	Pansy (<i>Viola tricolor</i>) extract	
Colloidal silica sols	PEG-25 PABA	
Cyclodextrin	Phenylbenzimidazole sulfonic acid	
Disodium EDTA	Rice (<i>Oryza sativa</i>) bran oil	
Cellan gum	TEA-salicylate	
	Titanium dioxide	
	Sunscreen UVB	
	Benzoprenone-5	
	Eclipta alba extract	
	PEG-25 PABA	
	Stearth-100	
	Tridecyl salicylate	

Functions

Disteareth-5 lauroyl glutamate	PEG-80 jojoba oil. P. sorbitan laurate	Sodium lauroyl glutamate
Ethoxylated fatty alcohol	PEG-120 jnjoba oil	Sodium lauroyl hydrolyzed collagen
Ethoxylated glycerol sorbitan saturated fatty acid ester	Pentasodium triphosphate	Sodium lauroyl sarcosinate. S. L. taurate
Ethoxylated glycerol sorbitan unsaturated fatty acid ester	Poloxamer 101, 122	Sodium magnesium laureth sulfate
Glycereth-25 PCA isostearate	Polyglyceryl-2 dioleate	Sodium methyl cocoyl taurate
Glycereth-26 phosphate	Polyisobutene-polyether copolymer	Sodium myristoyl taurate
Glyceryl hydroxystearate	Potassium cocoyl glycinate	Sodium myristoyl glutamate
Hydrogenated tallowoyl glutamic acid	Potassium cocoyl hydrolyzed collagen	Sodium myristoyl hydrolyzed collagen
Isopropyl hydroxybutyramide dimethicone capopolyol	Potassium C9-15 phosphate ester	Sodium myristoyl sarcosinate
Lauroamidopropyl betaine	Potassium lauroyl hydrolyzed collagen	Sodium myristyl sulfate
Laureth-1, -2, -3, -4, -7, -12, -16	Potassium lauryl sulfate	Sodium nonoxynol-6 phosphate
Laureth-3 carboxylic acid. L. phosphate	Potassium myristoyl hydrolyzed collagen	Sodium octoxynol-2 ethane sulfonate
Laureth-5 carboxylic acid	Potassium oleoyl hydrolyzed collagen	Sodium octyl sulfate
Laureth-11 carboxylic acid	Potassium palmitate	Sodium oleoyl hydrolyzed collagen
Lauroyl sarcosine	Potassium undecenoyl hydrolyzed collagen	Sodium stearoyl hydrolyzed collagen
Lauryl dimethylamine cyclocarboxypropylate	PPG-2-iodoeeth-4 -6 -9 -12	Sodium undeceth sulfate
Lauryl hydroxethyl imidazoline	PPG-6 C12-18 pareth-11	Sodium undecenoyl hydrolyzed collagen
Linoleamide DEA	Protein hydrolysates	Sodium/TEA-lauroyl hydrolyzed collagen
Magnesium laureth-8 sulfate	Quaternium-30	Sodium/TEA-lauroyl hydrolyzed keratin
Merckapol 105, 171, 172	Quillaja saponaria extract	Sorbitan isostearate
MEA-lauryl sulfate	Raffinose laurate. R. myristate. R. oleate	Stearyl sarcosine
Mixed isopropanolamines myristate	Raffinose palmitate. R. stearate	Sulfated castor oil
Myreth-7	Ricinoleinamidopropyl betaine	TEA-cocoyl glutamate
Myristoyl sarcosine	Silicone quaternium-1, -8, -9	TEA-cocoyl hydrolyzed collagen
Myristyl alcohol	Sodium alpha olefin sulfonate	TEA-C12-15 alkyl sulfate
Nonoxynol-7, -9, -13, -15	Sodium cocamphoacetate	TEA-hydrogenated tallow glutamate
Nonoxynol-10 carboxylic acid	Sodium cocoyl hydrolyzed wheat protein	TEA-lauroyl glutamate
Octoxynol-10, -12	Sodium cocoyl isethionate	TEA-lauroyl keratin amino acids
Ocytidodeceth-10, -16	Sodium C12-14 pareth-2 sulfate	TEA-lauroyl sarcosinate
Oleoyl sarcosine	Sodium C12-15 pareth-3 sulfonate	TEA-lauryl sulfate
Oleth-1 phosphate	Sodium C12-15 pareth-7 carboxylate	TEA-myristoyl hydrolyzed collagen
Oleth-3 phosphate	Sodium C12-15 pareth-7 sulfonate	Tocophereth-5 -10 -18 -20 -30 -50 -70
Oleyl betaine	Sodium C12-15 pareth-8 carboxylate	Trideceth-1 carboxylic acid
Oleyl hydroxethyl imidazoline	Sodium C12-15 pareth-15 sulfonate	Trideceth-9
Palmitamine oxide	Sodium C12-18 alkyl sulfate	Trideceth-19 carboxylic acid
Palmityl betaine	Sodium C13-17 alkane sulfonate	Tridecyl ethoxylate
PCA ethyl cocoyl arginate	Sodium C14-16 olefin sulfonate	Triethanolamine C10-14 sulfate
PEG-7 hydrogenated castor oil	Sodium cetearyl sulfate	Tri lauryl phosphate
PEG-8 caprylic/capric glycerides	Sodium cetyl oleyl sulfate	Wheat germamidopropyl betaine
PEG-8 laurate	Sodium coco-tallow sulfate	Yucca vera extract
PEG-8 stearate	Sodium cocoyl glutamate	Suspending agent
PEG-15 glyceryl stearate	Sodium cocoyl hydrolyzed collagen	Acrylates/ceteeth-20 methacrylates copolymer
PEG-25 glyceryl isostearate	Sodium cocoyl hydrolyzed soy protein	Acrylates/steareth-20 methacrylate copolymer
PEG-27 lanolin	Sodium cocoyl sarcosinate	Algin
PEG-30 lanolin	Sodium dimethicone copolyol acetyl methylaurate	Bentonite
PEG-40 castor oil	Sodium hydrogenated tallow glutamate	C10 polycarbamyl polyglycol ester
PEG-40 glyceryl stearate	Sodium isodecyl sulfate	Calcium alginate
PEG-40 jojoba oil. P. lanolin	Sodium laureth-5 carboxylate	Carbomer. C. 934
PEG-60 glyceryl isostearate. P. g. stearate	Sodium laureth-11 carboxylate	Carageenan (Chondrus crispus)
	Sodium laureth-13 carboxylate	Cellulose gum
	Sodium laureth sulfate	Cetyl hydroxyethylcellulose
	Sodium lauroamphocetate	

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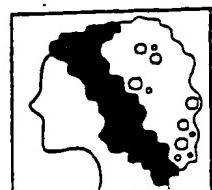
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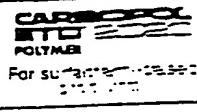
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Functions

Dihydrogenated tallow phthalic acid amide	Calcium alginate	MDM hydanoic
Diisobutyl phthalic acid amide	Calcium carrageenan	Methylcellulose
Guar (Cyanopsis tetragonoloba) gum	Caprylic alcohol	Montmorillonite
Heuritic	Carbomer	Myristamide DEA, M, MEA
Hydroxypropylcellulose	Carboxymethyl hydroxyethylcellulose	Myristamine oxide
Isobutylene/MA copolymer	Carrageenan (Chondrus crispus)	Mynistyl alcohol
Magnesium aluminum silicate	Cellulose, C. gum	Octacosanyl stearate
Methylcellulose	Cetearyl alcohol, C. behenate	Oleamide, O, DEA, O, MEA
Penasulfuram triphosphate	Cetearyl octanoate, C. stearate	Palmitamide MEA
Polyethylene, P. micronized	Cetostearyl stearate	Pectin
Propylene glycol alginate	Cetyl alcohol	PEG-2 laurate
Quaternium-18 bentonite	Cetyl hydroxyethylcellulose	PEG-3 distearate, P. lauramide
Quaternium-18 hectorite	Cetyl myristate, C. palmitate	PEG-3 lauramine oxide
Sodium magnesium silicate	Cocamide	PEG-4 diisostearate, P. oleamide
Sodium polyaphthalenesulfonate	Cocamide MEA, C. MIPA	PEG-5M
Steralkonium bentonite, S. hectorite	Cocomidopropylamine oxide	PEG-6 beeswax
Sorbitol-10 allyl ether/acrylates copolymer	Coco-betaine	PEG-7 hydrogenated castor oil
Tragacanth (Astragalus gummifer) gum	Coco-caproseedate	PEG-8
Tributyrin	Cocooleamidopropyl betaine	PEG-8 dioleate, P. distearate
Trihydroxysteann	Cocoyl amido hydroxy sulfo betaine	PEG-8 stearate
Tricalcium magnesium aluminum silicate	Cocoyl monoethanolamide ethoxylate	PEG-9M
Xanthan gum	Colloidal silica sols	PEG-12 beeswax
Sweetener	DEA-hydrolyzed lecithin	PEG-18 glyceryl oleate/cocoate
Calcium saccharin	DEA-linoleate	PEG-23M
Fructose	DEA-olet-3 phosphate	PEG-28 glyceryl tallowate
Glycineheanic acid	DEA-olet-10 phosphate	PEG-40 jojoba oil
Glycyrrhizic acid	Decyl alcohol	PEG-45M
Glycyrrhizin, ammonium	Dextrin	PEG-50 tallow amide
Hydrolyzed corn starch	Dilaureth-10 phosphate	PEG-55 propylene glycol oleate
Lactose	Dioleth-8 phosphate	PEG-75 stearate
Maltitol	DNMF	PEG-90M
Mannitol	Ethoxylated fatty alcohol	PEG-100 stearate
Saccharin	Gellan gum	PEG-120 methyl glucose dioleate
Sodium saccharin	Glycerol behenate, G. stearate	PEG-150 distearate
Sorbitol	Glyceryl trimethacrylate	PEG-150 pentacythritol tetraesterate
Sucrose	Guar (Cyanopsis tetragonoloba) gum	PEG-160M
Tanning accelerator	Guar hydroxypropyltrimonium chloride	PEG-200 glyceryl stearate
Acetyl tyrosine	Hectorite	Pentacythritol tetrahexenate
Camellia (Olea europaea) extract	Hexyl alcohol	Pentaerythritol tetraesterate
Copper acetyl tyrosinate methylsilanol	Hydrogenated silica	Poloxamer 105, 124, 183, 237, 238, 338, 407
Dihydroxyacetone	Hydrogenated rapeseed oil	Polyacrylic acid
Disodium methyl tyrosinate	Hydrogenated starch hydrolysate	Polysorbate 20
Eclipta alba extract in white emulsion	Hydrogenated talloweth-60 myristyl glycol	Potassium alginate, P. chloride
Glutamic tyrosinate	Hydrogenated oat flour	Potassium oleate, P. stearate
Thickener	Hydroxylated transgenic collagen	PPG-5-ceteth-10 phosphate
Acrylates/VAc crosspolymer	Hydroxyethylcellulose	Propylene glycol stearate
Acrylates/C10-C10 alkyl acrylate crosspolymer	Hydroxypropyl chitosan	PVM/MA decadiene crosspolymer
Acrylates/ceteareth-20 itaconate copolymer	Hydroxypropyl guar	PVP
Acrylates/ceteareth-20 methacrylates copolymer	Hydroxypropyl methylcellulose	Quaternium-18 bentonite
Acrylates/ceteareth-20 itaconate copolymer	Hydroxypropylcellulose	Quaternium-18 hectorite
Acrylates/ceteareth-50 acrylate copolymer	Icosane	Rapeseed oil, ethoxylated high erucic acid
Acrylates/vinyl isodecanoate crosspolymer	Isocetamide DEA	Ricinoleamide MEA
Acrylic acid/acrylonitrile copolymer	Isocetamidopropylamine oxide	Sebacide DEA
Algin	Isocetamidopropionate	Sodium acrylates/vinyl isodecanoate crosspolymer
Aluminum/magnesium hydroxide stearate	Japonica wax	Sodium carboxylic, S. carrageenan
Ammiomium acrylates/acrylonitrile copolymer	Isododecyl DEA, L, MEA, L, MIPA	Sodium ceteib-13-carboxylate
Ammiomium alginate	Isododecyl betaine	Sodium chloride
Arachidyl alcohol	Isoeicos-10	Sodium magnesium silicate, S. stearate
Behenic acid	Isoeicos-10-enoate	Sorbitan sesquioctostearate, S. tristearate
Behenyl alcohol, B. behenate	Isoeicos-10-iinoleic diethanolamide	Soyamide DEA
Bentonite	Isoeicos-10-myristoyl diethanolamide	Soyamidopropyl betaine
C10 polycarbamyl polyglycol ester	Isoeicos-10-alcohol, L. behene	Starch polyacrylonitrile copolymer-potassium salt
C13-15 alcohols	Isoeicos-10-behenide, L. MEA	Starch polyacrylonitrile copolymer-sodium salt
C12-16 alcohols	Isoeicos-10-acetic acid	Stearylamine
C18-36 acid	Isoeicos-10-bean (Ciceraria siliqua) gum	Stearamide DEA, S, MEA, S, MEA-stearate
	Magnesium aluminum silicate	Stearamidopropyl dimethylamine lactate
		Stearamine oxide

3 BETTER IDEAS.



1 BETTER SOURCE.



Functions

Stearath-10 allyl ether/acrylates copolymer	Cold of pleasure oil	Cerasin
Stearic acid	Grape (<i>Vitis vinifera</i>) seed oil	Cetyl dimethicone, C. isoctanoate
Stearyl alcohol	Hazel (<i>Corylus avellana</i>) nut oil	Dialkyldimethylpolysiloxane
Synthetic beeswax	Hybrid sunflower (<i>Helianthus annuus</i>) oil	Dimethiconol hydroxystearate
TallowamideMEA	Hydrogenated coconut oil	Dimethiconol stearate
TEA-acrylates/acrylonitrogens copolymer	Hydrogenated cottonseed oil	Hydrogenated castor oil
Tragacanth (<i>Astragalus gummifer</i>) gum	Hydrogenated vegetable oil	Hydrogenated cottonseed oil
Tribehenin	Jojoba (<i>Buxus chinensis</i>) oil	Hydrogenated jojoba oil, H. j. wax
Trihydroxystearin	Kukui (<i>Aleurites moluccana</i>) nut oil	Hydrogenated palm kernel oil
Tromethamine magnesium aluminum silicate	Macadamia ternifolia nut oil	Hydrogenated rapeseed oil
Wheat germamide DEA	Meadowfoam (<i>Limastris alba</i>) seed oil	Hydrogenated rice bran wax
Wheat germamidopropyl betaine	Mexican poppy oil	Hydrogenated vegetable oil
Xanthan gum	Palm (<i>Elaeis guineensis</i>) kernel oil	Isooctadecyl isononanoate
<u>Thixotrope</u>	Partially hydrogenated soybean oil	Japan (<i>Rhus succedanea</i>) wax
Bentonite	Peach (<i>Prunus persica</i>) kernel oil	Jojoba esters
Hectorite	Peanut (<i>Anachis hypogaea</i>) oil	Montan (Montan cera) wax
Sodium magnesium silicate	Pecan (<i>Carya illinoensis</i>) oil	Ourycur wax
Stearalkonium bentonite	Pumpkin (<i>Cucurbita pepo</i>) seed oil	Ozokerite
<u>Toner</u>	Quinoa (<i>Chenopodium quinoa</i>) oil	Polyglyceryl-3 beeswax
Althea officinalis extract	Rapeseed (<i>Brassica campestris</i>) oil	Spermaceti
Clover (<i>Trifolium pratense</i>) extract	Rice (<i>Oryza sativa</i>) bran oil	Stearyltrimethoxsilane
Dog rose (<i>Rosa canina</i>) hips extract	Safflower (<i>Carthamus tinctorius</i>) oil	Synthetic candellilla wax
Ginseng (<i>Panax ginseng</i>) extract	Seabuckthorn oil	Synthetic canauba
Horsetail extract	Sesame (<i>Sesamum indicum</i>) oil	<u>Wetting agent</u>
Lemon bioflavonoids extract	Sisymbrium irio oil	Benzalkonium chloride
Meadowsweet (<i>Spiraea ulmaria</i>) extract	Soybean (<i>Glycine soja</i>) oil	Benzethonium chloride
Nettle (<i>Urtica dioica</i>) extract	Sunflower (<i>Helianthus annuus</i>) seed oil	Cetalkonium chloride
Rose (<i>Rosa multiflora</i>) extract	Walnut (<i>Juglans regia</i>) oil	Ceteareth-20
Rosemary (<i>Rosmarinus officinalis</i>) extract	Wheat (<i>Triticum vulgare</i>) germ oil	Ceteareth-20
<u>UVA absorber</u>	Wild borage oil	Cetyl pyridinium chloride
Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12	<u>Vitamin</u>	Cocoamphodipropionic acid
Butyl methoxydibenzoylmethane	Ascorbic acid	Decaglycerol monodioleate
Corallina officinalis	Ascorbic acid polypeptide	Deceth-9
Isopropyl dibenzoylmethane	Ascorbyl palmitate	Dihydroabietyl methacrylate
Menthyl antranilate	Biotin	Dimethicone copolyol methyl ether
2",4"-Tetrahydroxybenzophenone	Calcium pantothenate	Dimethicone copolyol phthalate
Titanium dioxide	Cholecalciferol	Diocetyl sodium sulfosuccinate
Zinc oxide	Cyanoacobalamin	Ethyl hydroxymethyl oleyl oxazoline
<u>UVB absorber</u>	Edulis alba extract	Hydroxylated milk glycerides
Argania spinosa oil	Emblica officinalis extract	Isoaurach-6
Benzophenone-1, -2, -3, -4, -6, -9, -11	Equisetum arvense extract	Lanolin acid
Corallina officinalis	Ergocalciferol	Lauryl pyrrolidene
DEA-methoxycinnamate	Esculin	Lecithin
Drometrizole	Ethyl linoleate	Methyl hydrogenated rosinate
Ethyl dihydroxypropyl PABA	Folic acid	Methyl rosinate
Etoxrylene	Lamiania japonica extract	Nonyl nonoxynol-5
Homosalate	Marsilea minuta extract	Octoxynol-8, 70
Isoamyl p-methoxycinnamate	Melaleuca bracteata extract	Oleth-15
Isopropyl methoxycinnamate	Menadione	Oleth-20 phosphate
Isopropylbenzyl salicylate	Nasturtium sinensis extract	PEG-9 castor oil
4-Methylbenzylidene camphor	Nelumbium speciosum extract	PEG-L5 castor oil
Octocrylene	Niacin	PEG-20 glyceryl stearate
Octrizole	Nicotinamide, N. ascorbate	PEG-20 sorbitan triisostearate
Octyl dimethyl PABA	Nicotinamide	PEG-45 palm kernel glycerides
Octyl methoxycinnamate	Nicotinic acid	PEG-60 almond glycerides, P. corn glycerides
Octyl salicylate, O. triazone	Ocimum basilicum extract	PEG-60 shea butter glycerides
PABA	Pantthenyl triacetate	PEG-70 mango glycerides
PEG-25 PABA	Pantothenic acid	PEG-75 shea butter glycerides
Phenylbenzimidazole sulfonic acid	Phytodandione	PEG-80 sorbitan laurate
Shea butter, ethoxylated	Pyridoxine HCl	Poloxamer 123, 181, 182, 184, 235, 334
TEA-salicylate	Retinol	Polyether usiloxane
Titanium dioxide	Retinyl acetate, R. palmitate	Polyglyceryl-3 oleate
TriPABA panthenol	Retinyl palmitate polypeptide	Polyglyceryl-6 dioleate
Zinc oxide	Retinyl propionate	Polyglyceryl-10 tetraoleate
<u>Vegetable oil</u>	Riboflavin triacetate	Polysorbate 60, 80
Apricot (<i>Prunus armeniaca</i>) kernel oil	Sodium ascorbate	PPG-2-isodeceth-4, -6, -9, -12
Avocado (<i>Persica gratissima</i>) oil	Thiamine HCL	PPG-10 lanolin alcohol ether
Baobab oil	Tocopherol	Propylene glycol
Calendula officinalis oil	Tocopherol acetate, T. succinate	Sodium buxyethoxy acetate
Chaulmoogra (<i>Taraktogenos kurzii</i>) oil	<u>Wax</u>	Sodium caprioolamphohydroxypropylsulfonate
Coconut (<i>Cocos nucifera</i>) oil	Bayberry (<i>Myrica cerifera</i>) wax	Sodium decyl diphenyl ether sulfonate
Corn (<i>Zea mays</i>) oil	Behenoxy dimethicone	Sodium dodecylphenyl ether sulfonate
Cottonseed (<i>Gossypium</i>) oil	C16-18 alkyl methicone	Sodium lauryl sulfate
	Candelilla (<i>Euphorbia cerifera</i>) wax	Sulfated castor oil
	Camuava (<i>Cupernicia cerifera</i>) wax	Triisooctyl citrate
		Triisostearin PEG-6 esters
		Yucca vera extract

Claims:

1. A cosmetic composition, comprising:

a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component randomly bonded to at least one poly(acrylic acid) component said polymer network capable of aggregation in response to a change in temperature; and

5 a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.

2. A cosmetic composition for topical application, comprising:

10 a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and

15 a cosmetically active agent selected to treat imperfections or disorders of the skin, said carrier and said agent disposed within an aqueous-based medium.

3. The cosmetic composition of claim 1, wherein the cosmetic composition is a shampoo and the cosmetically active agent comprises a cleansing surfactant.

20

4. The cosmetic composition of claim 1, wherein the cosmetic composition is a moisturizer and the cosmetically active agent comprises a moisturizer.

25

5. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunscreen and the cosmetically active agent comprises a uv-absorbing agent.

6. The cosmetic composition of claim 1, wherein the cosmetic composition is an acne cream and the cosmetically active agent comprises an antiacne agent.

5 7. The cosmetic composition of claim 1, wherein the cosmetic composition is a hair straightener and the cosmetic agent comprises a base for increasing the pH.

10 8. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunless tanning lotion and the cosmetically active agent comprises skin tinting agent.

15 9. The cosmetic composition of claim 1, wherein the cosmetic composition is an antiperspirant and the cosmetically active agent comprises aluminum chlorhydrate.

10. The cosmetic composition of claim 1, wherein the cosmetic composition is a shaving cream and the cosmetically active agent comprises an emollient and a foaming surfactant.

20 11. The cosmetic composition of claim 1, wherein the cosmetic composition is a face cosmetic and the cosmetically active agent comprises a pigment.

12. The cosmetic composition of claim 1 or 2, wherein the cosmetic agent 25 comprises a hydrophobic material, wherein the cosmetically acceptable carrier stabilizes the hydrophobic material in the aqueous medium.

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13. The cosmetic composition of claim 2, wherein said cosmetic agent selected to treat imperfections or disorders of the skin is selected from the group consisting of acidulents, antiacne agents, anti-aging agents, anti-inflammatories, anti-irritants, antioxidants, depilatories, detergents, disinfectants, emollients, exfoliants, humectants, lubricants, moisturizers, skin conditioners, skin protectants, skin lightening agents, skin soothing agents sunscreening agents and tanning accelerators and mixtures thereof.

14. The composition of claim 4, wherein said composition further comprises a cosmetic agent selected from the group consisting of humectants and emollients.

15. The composition of claim 1 or 2, further comprising one or more additives selected from the group consisting of preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, antringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents, conditioners, deodorants, dipilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosses, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances

16. The composition of claim 1, wherein the cosmetic composition takes a form selected from the group consisting of lotions, creams, sticks, roll-on formulations, mousses, sprays, aerosols, pad-applied formulations and masks.

5 17. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 27 to 40°C.

10 18. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 30 to 37°C.

19. The composition of claim 1, wherein said composition is formulated as a product selected from the group consisting of baby products, baby shampoos, lotions, powders and creams; bath preparations, bath oils, tablets and salts, bubble baths, bath fragrances, bath capsules; eye makeup preparations, eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover, mascara; fragrance preparations, colognes, toilet waters, powders and sachets; noncoloring hair preparations, hair conditioner, hair spray, hair straighteners, permanent waves, rinses, shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations, hair dye, hair tints, hair color sprays, hair lighteners and hair bleaches; makeup preparations, face powders, foundations, leg and body paints, lipstick makeup bases, rouges and makeup fixatives; manicuring preparations, basecoats, undercoats, cuticle softeners, nail creams, nail extenders, nail polish and enamel, and remover; oral hygiene products, dentifrices, mouthwashes; personal cleanliness, bath soaps, detergents, deodorants, douches and feminine hygiene products; shaving preparations, aftershave lotion, beard softeners, men's talcum, shaving cream, shaving soap, preshave lotions; skin care preparations, skin cleansing preparations, skin antiseptics, depilatories, face and neck cleansers, body and hand cleansers, foot powders; moisturizers, night preparations, paste masks, skin fresheners; and suntan preparations, suntan creams, gels and lotions, and indoor tanning preparations.

20. The cosmetic composition of claim 1 or 2, wherein the poloxamer component is present in an amount in the range of about 0.01 to 20 wt% and the poly(acrylic acid component) is present in the amount of about 0.01 to 20 wt%.

5 21. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamers.

10 22. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamer components randomly bonded to a poly(acrylic acid) backbone.

15 23. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer composition comprises a plurality of poly(acrylic acid) components randomly bonded to a poloxamer component.

24. The cosmetic composition of claim 1, wherein the aqueous-based medium is selected from the group consisting of water, salt solutions and water with water-miscible organic compound(s).

20 25. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature and increase viscosity of the reversible viscosifying polymer network.

25 26. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature and decrease viscosity of the reversible viscosifying polymer network.

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27. The cosmetic composition of claim 1, further comprising an additive selected to increase transition temperature without affecting viscosity of the reversible viscosifying polymer network..

5 28. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature and increase viscosity of the reversible viscosifying polymer network.

10 29. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature and decrease viscosity of the reversible viscosifying polymer network.

15 30. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature without affecting viscosity of the reversible viscosifying polymer network.

31. The cosmetic composition of claim 1, further comprising an additive selected to increase viscosity without affecting transition temperature of the reversible viscosifying polymer network.

20 32. The cosmetic composition of claim 1, further comprising an additive selected to decrease viscosity without affecting transition temperature of the reversible viscosifying polymer network.

25 33. The cosmetic composition of claim 1 or 2, characterized in that the gel remains translucent to light before and after response to the environmental stimulus.

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34. The cosmetic composition of claim 1, wherein the poly(acrylic acid) is branched.

35. Method of making an cosmetic composition, comprising:
dissolving a poloxamer capable of aggregation in response to a change in
temperature in acrylic acid monomer;

initiating polymerization of the monomer to form a poly(acrylic acid) randomly bonded to the poloxamer, so as to form a reversibly viscosifying polymer composition;

10 mixing the reversibly gelling polymer compositions with a cosmetic agent which imparts a desired cosmetic effect to the composition.

36. The method of claim 35, wherein a polymerization initiator is selected to provide the polymer network having a selected temperature of viscosification.

15 37. The method of claim 36, wherein one or more poloxamers are added.

38. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer network is present in an amount in the range of 0.01% - 10%.

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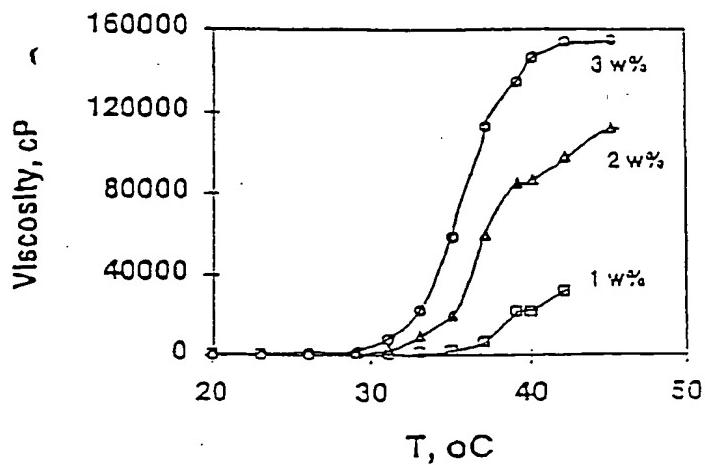


Figure 1.

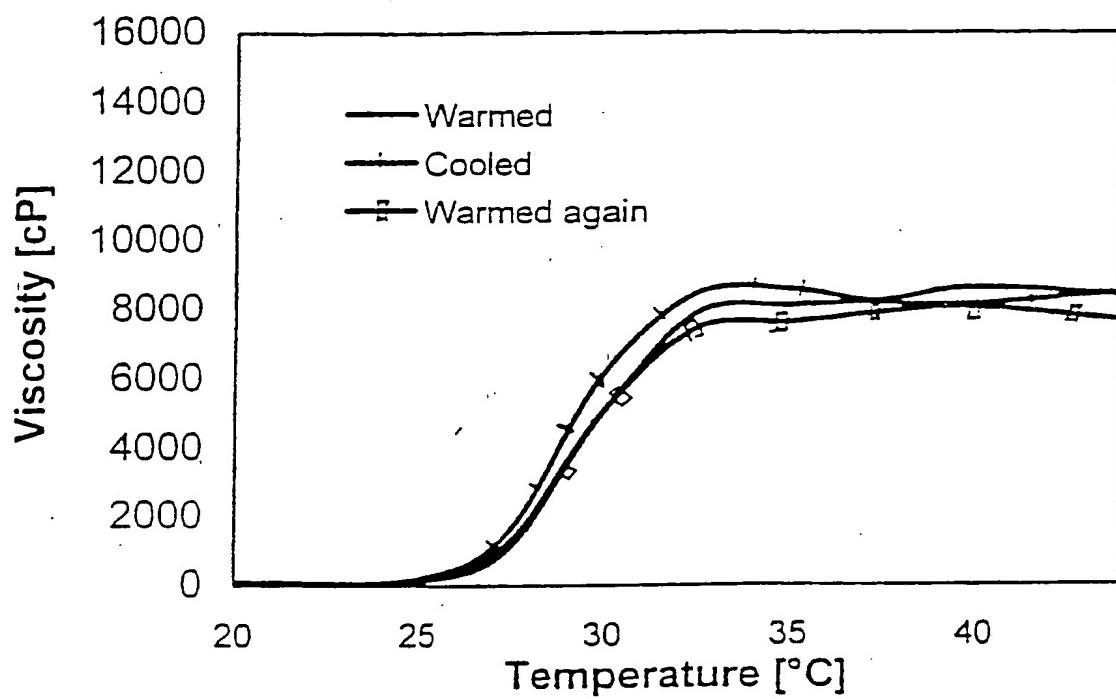


Figure 2

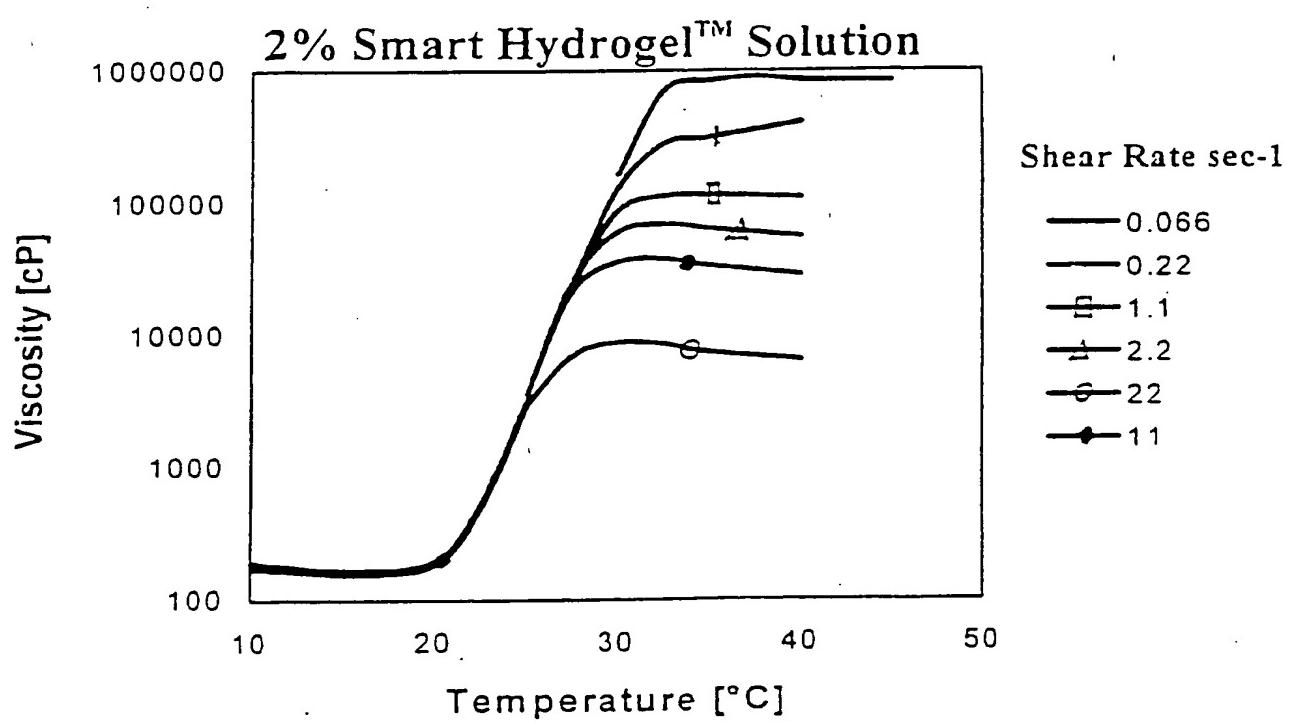


Figure 3

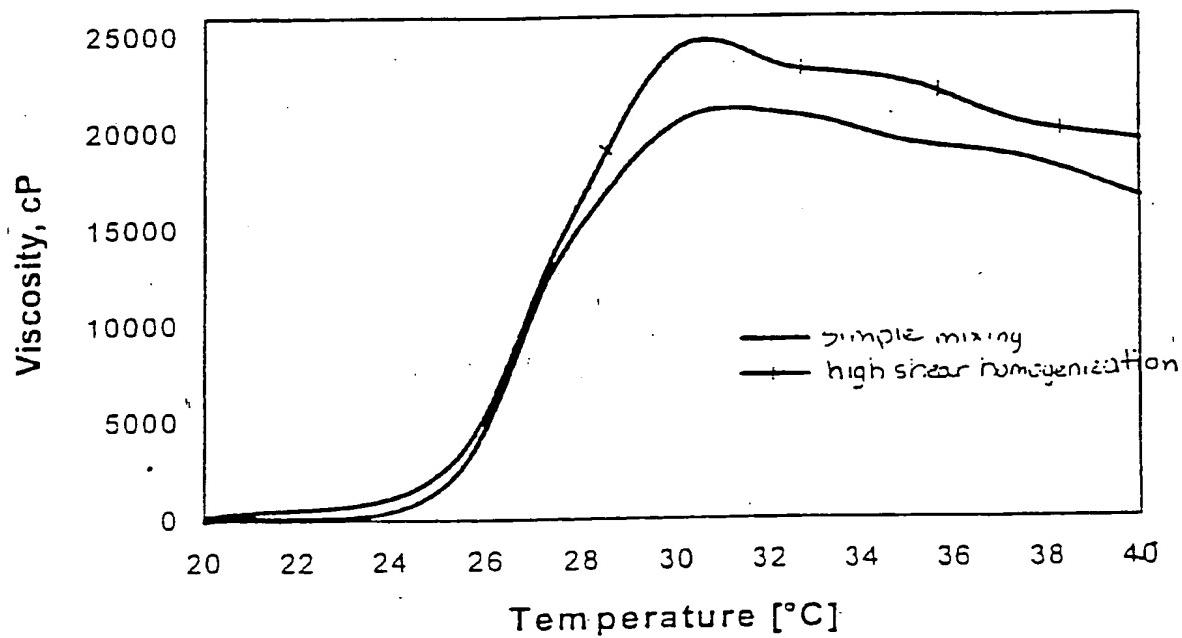


Figure 4

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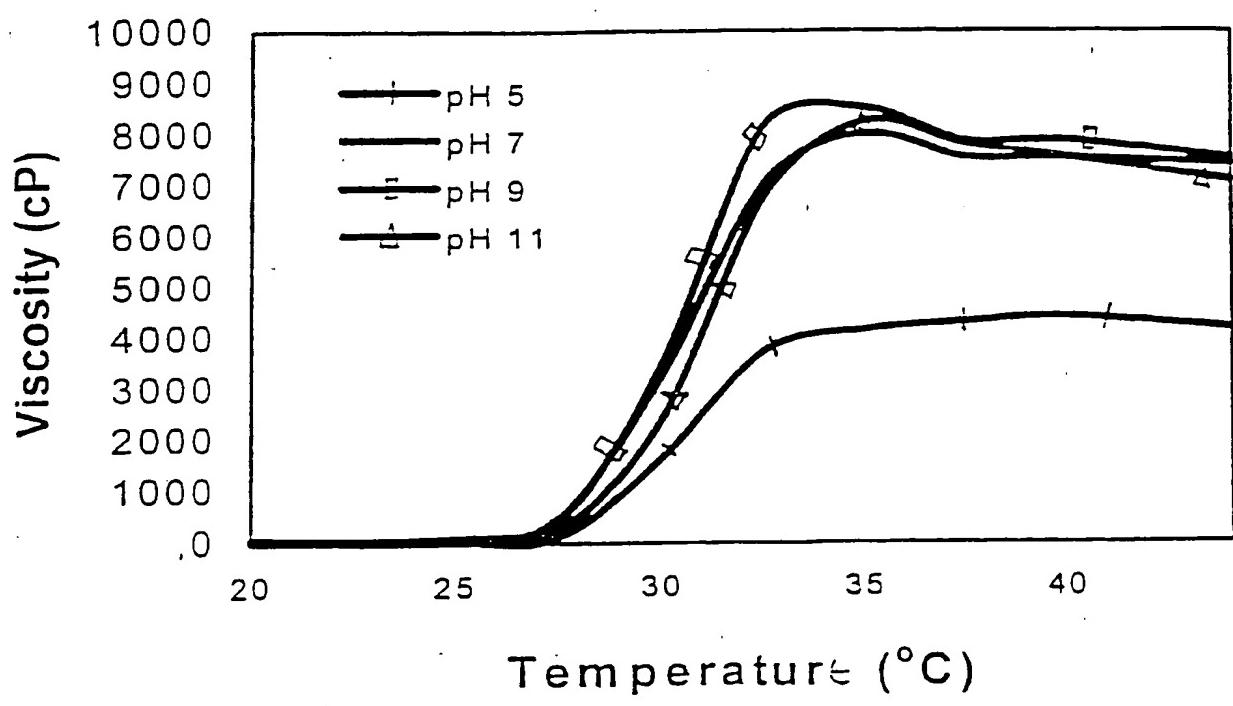


Figure 5

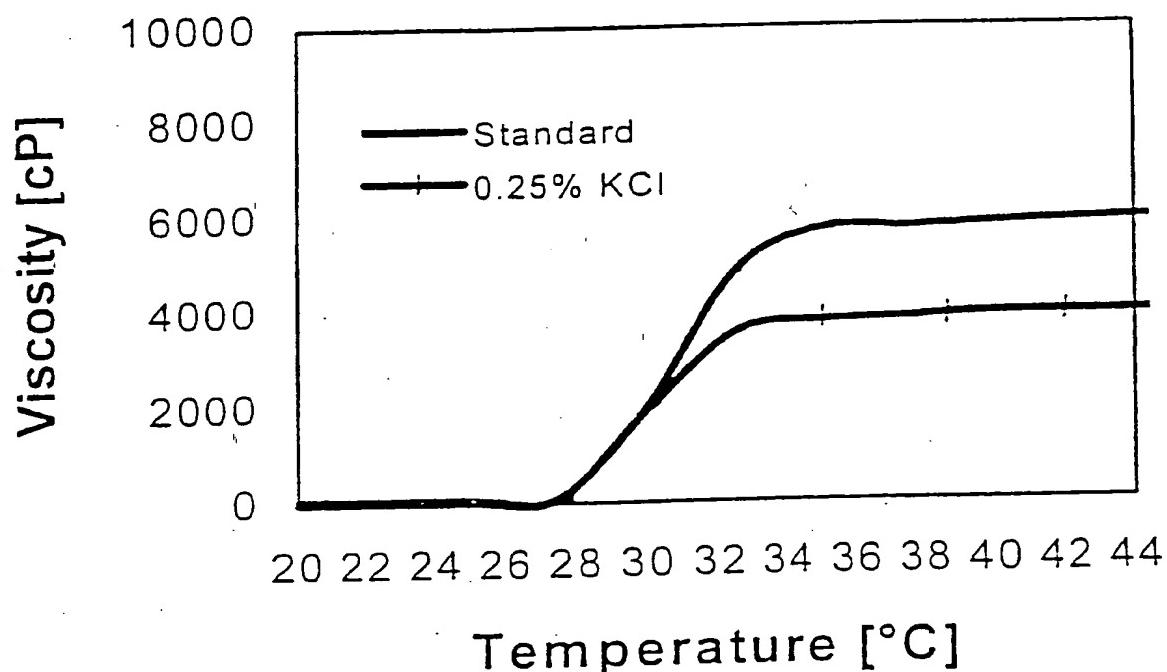


Figure 6

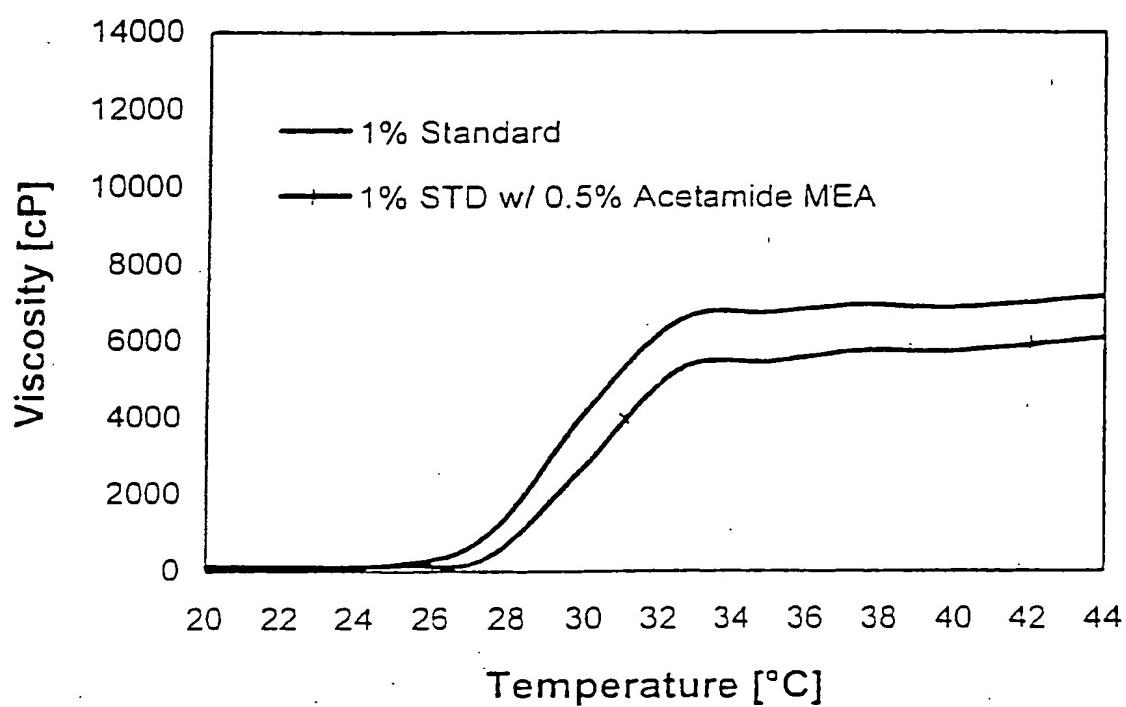


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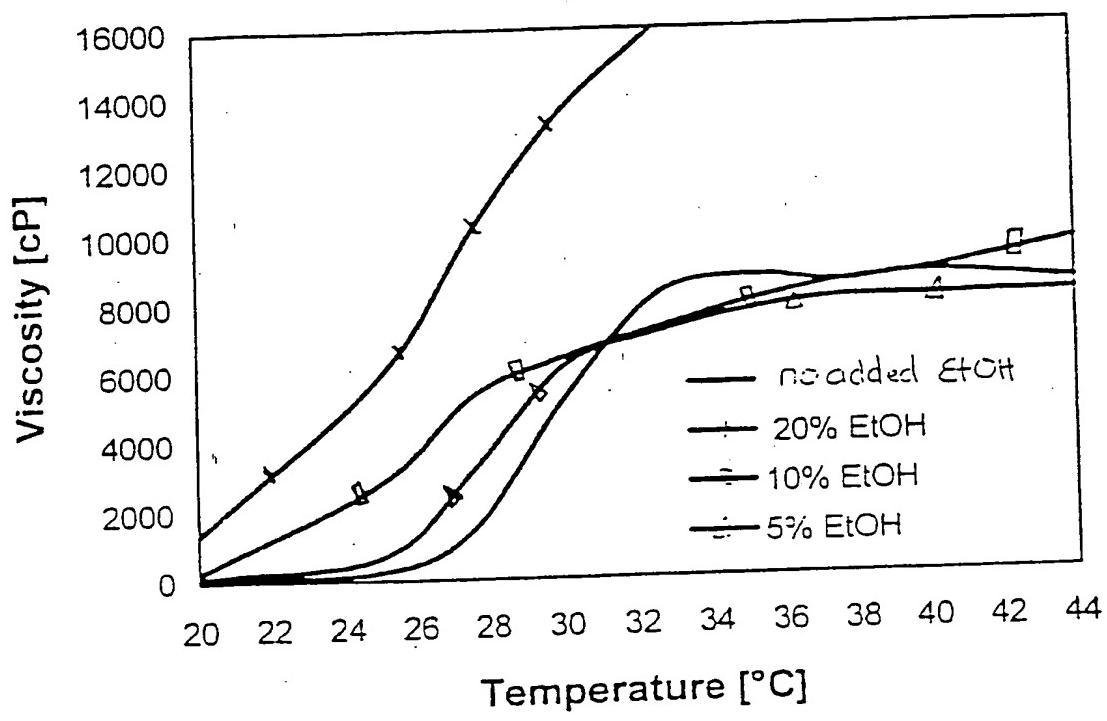


Figure 8

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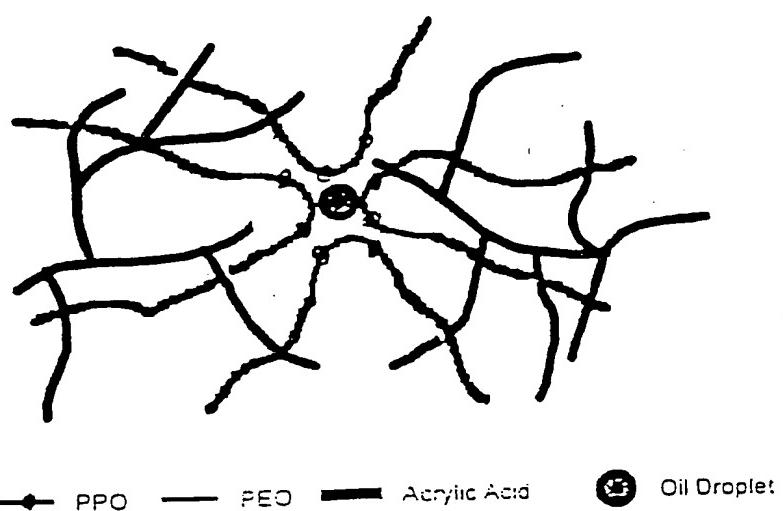
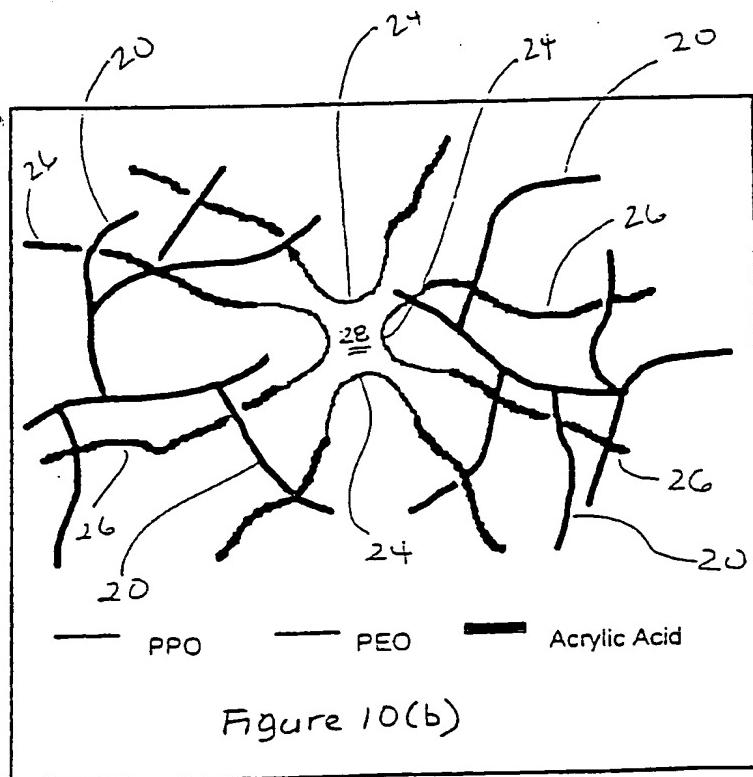
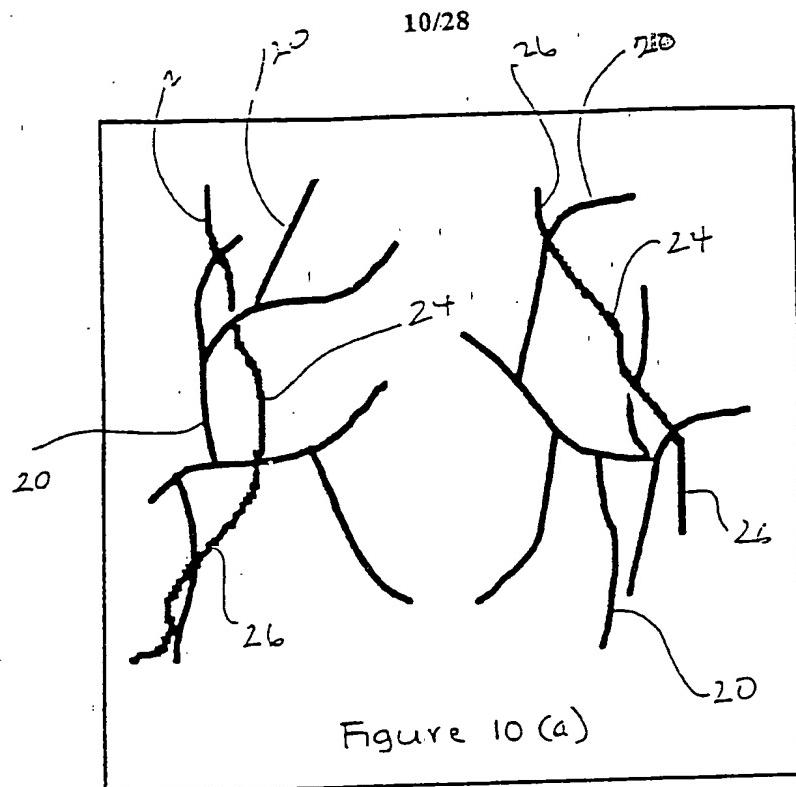


Figure 9



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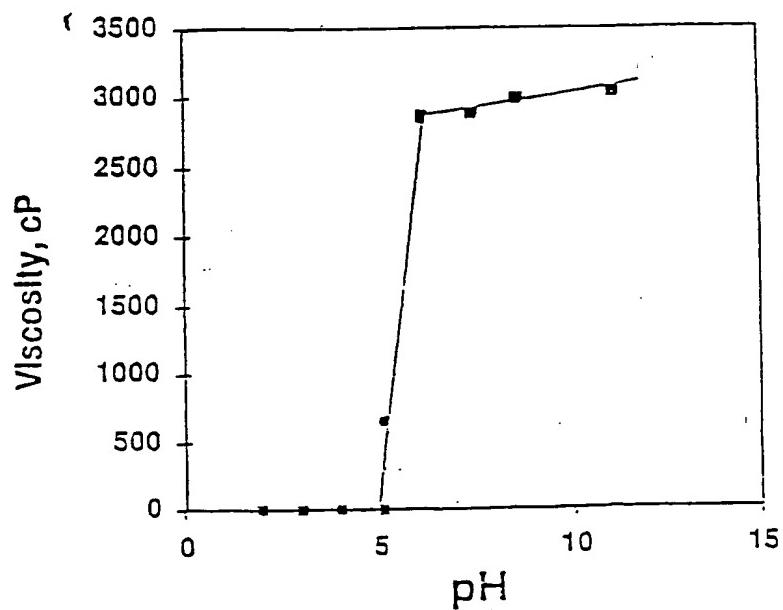


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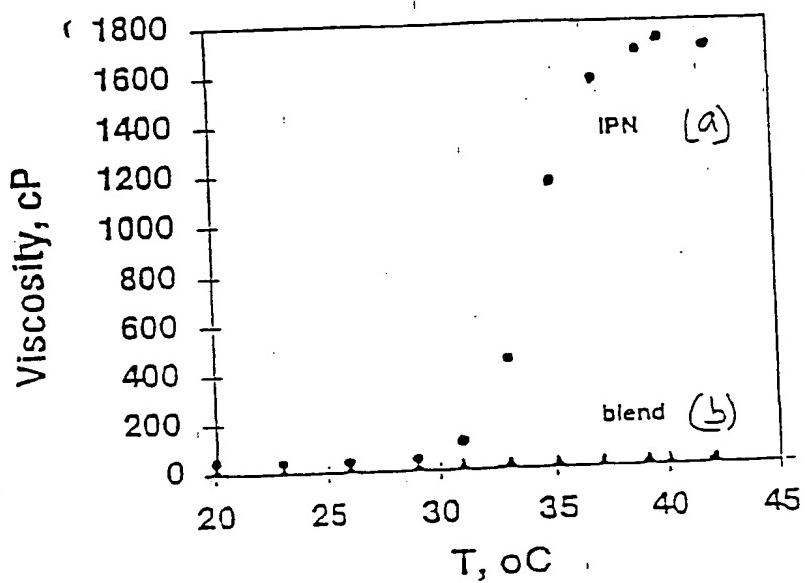


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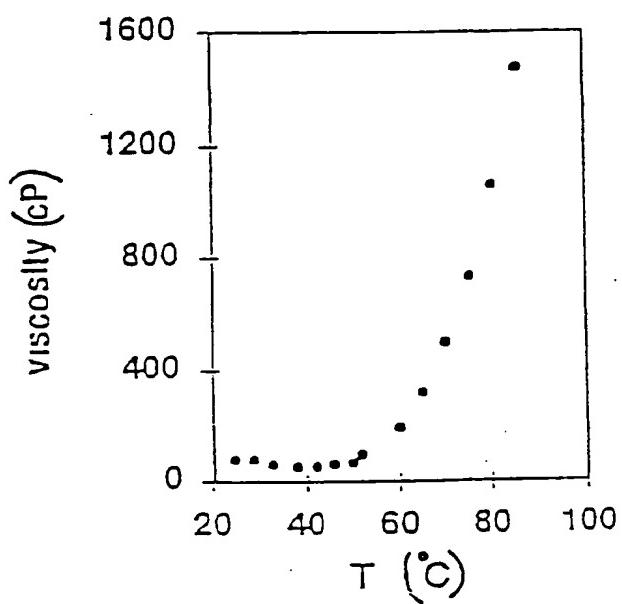


Figure 13

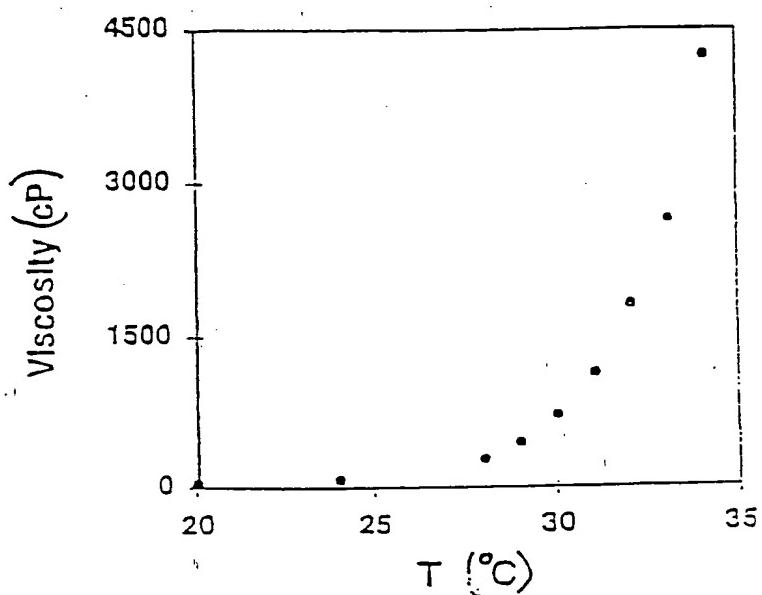


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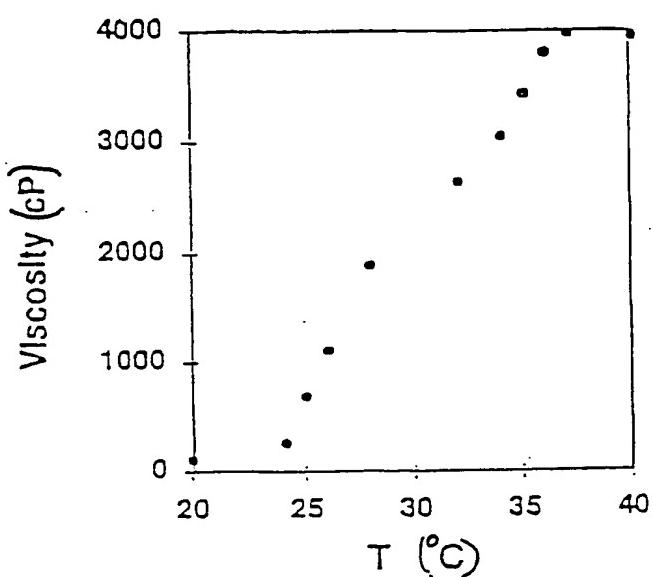


Figure 15

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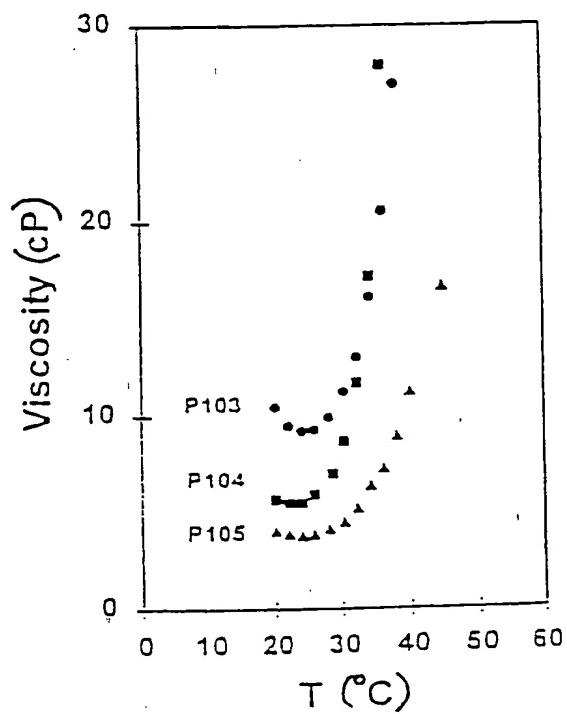


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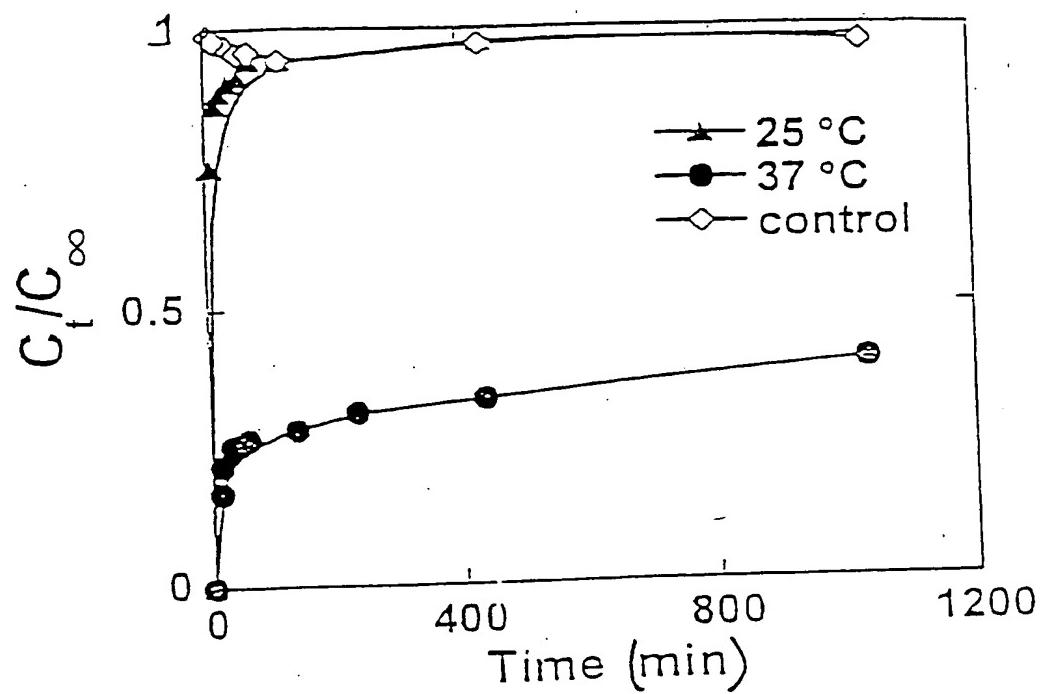


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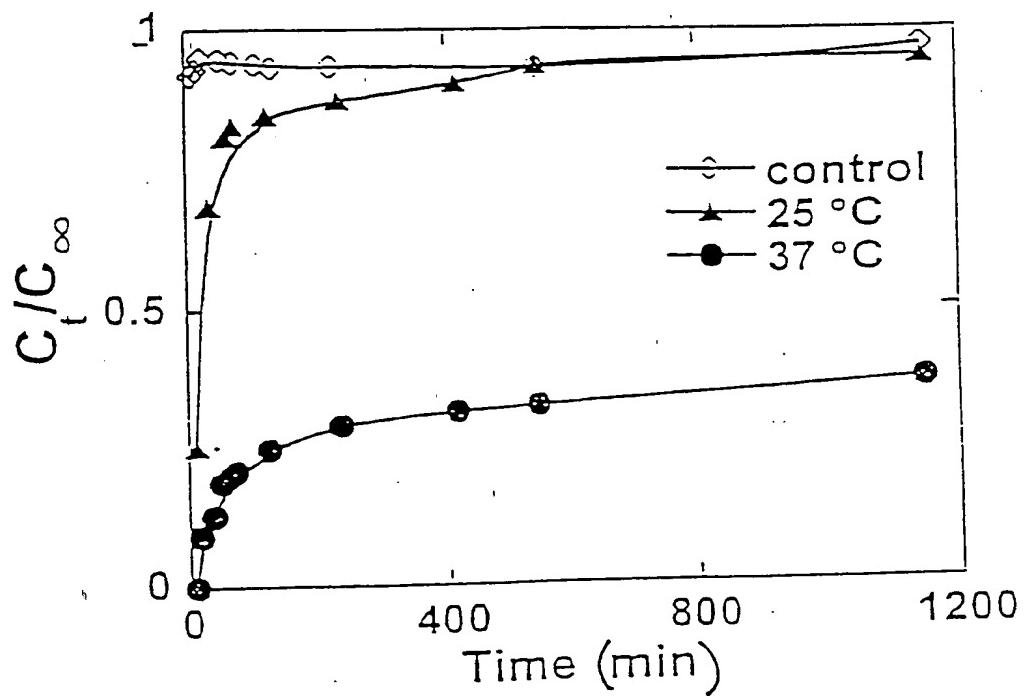


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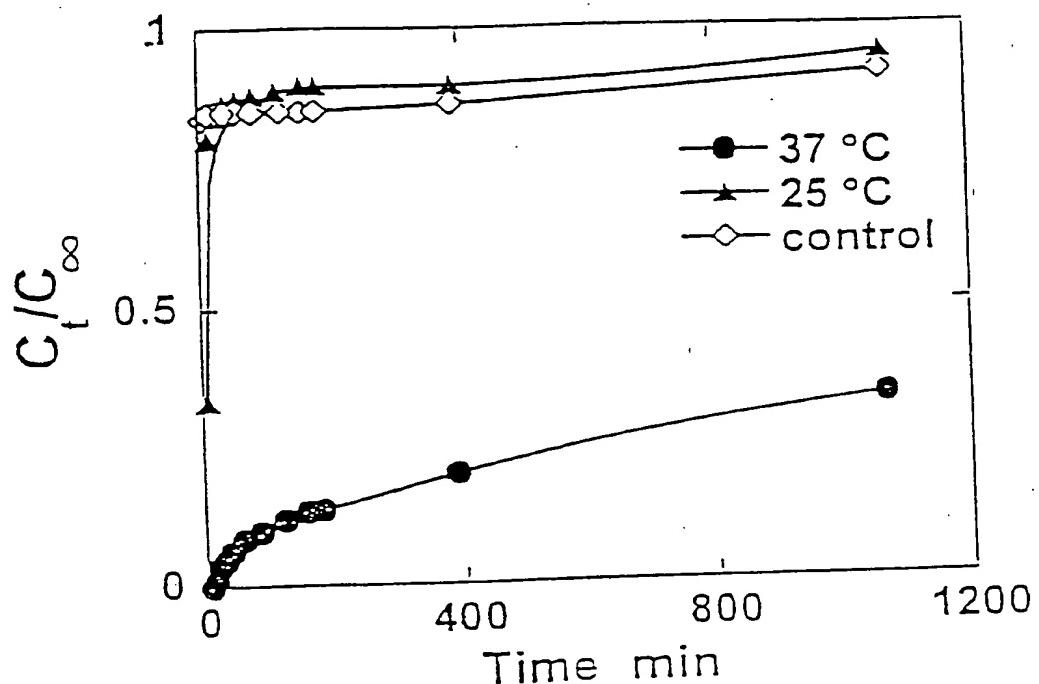


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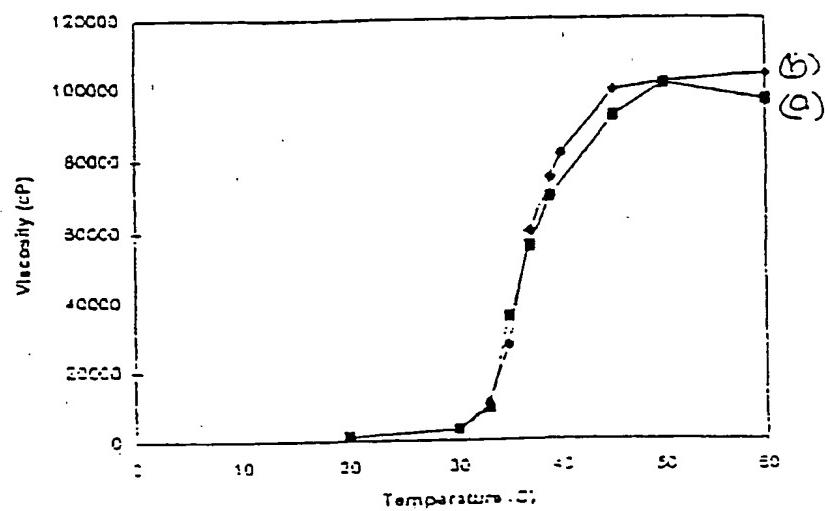


Figure 20

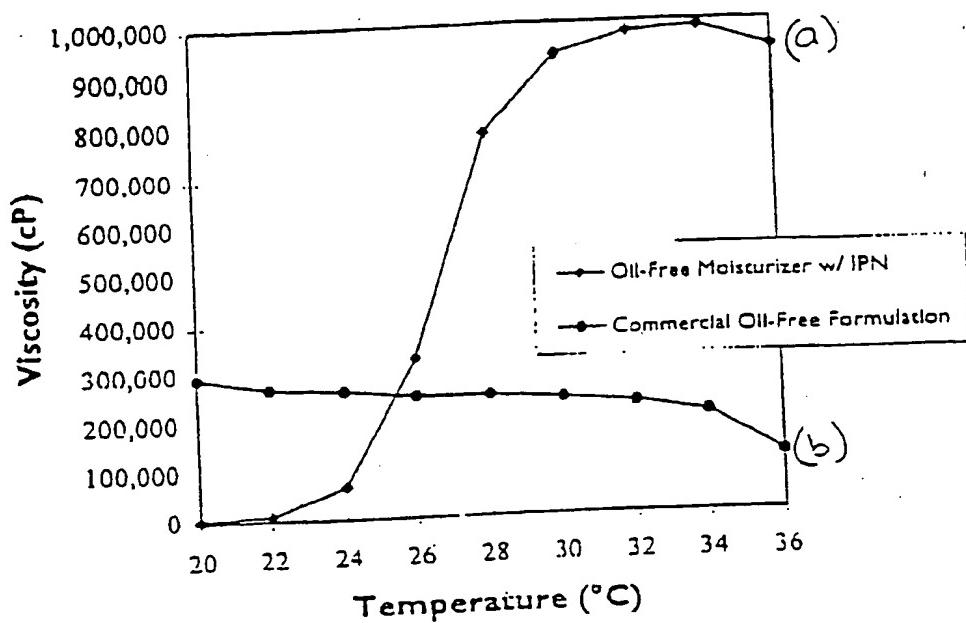


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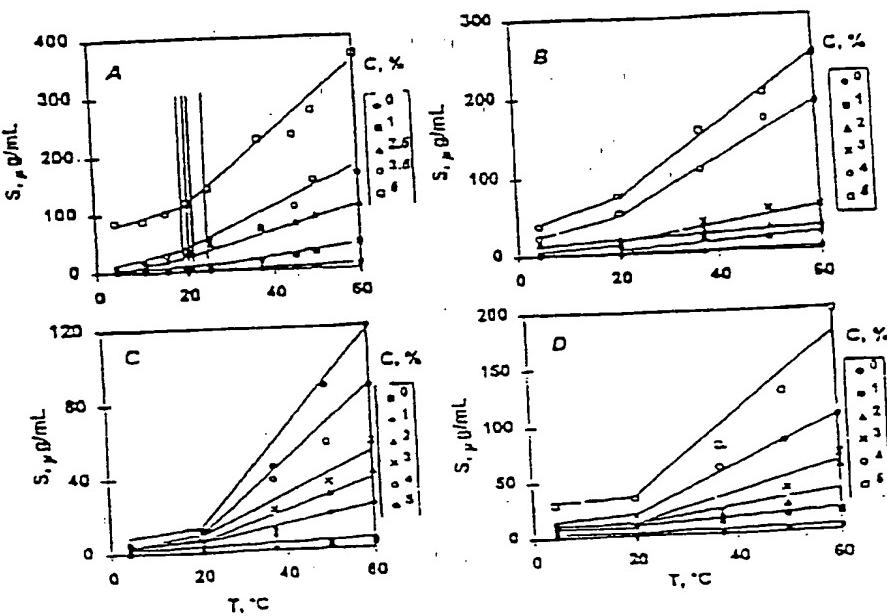


Figure 21

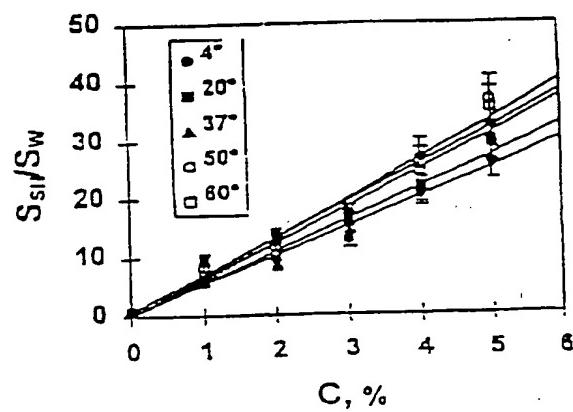


Figure 23

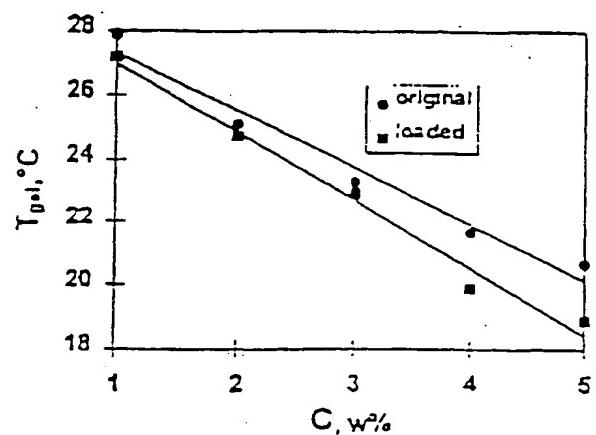
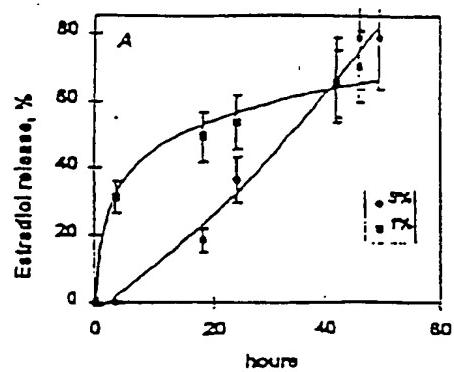
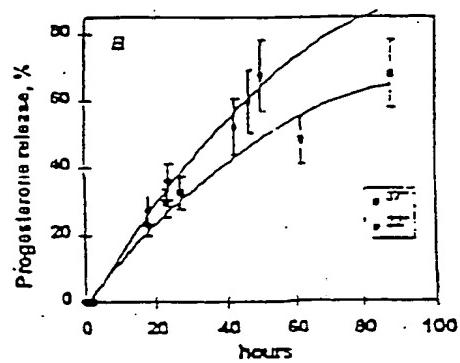


Figure 24



a



b

Figure 25

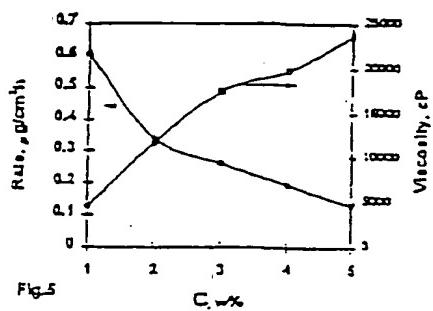


Figure 26

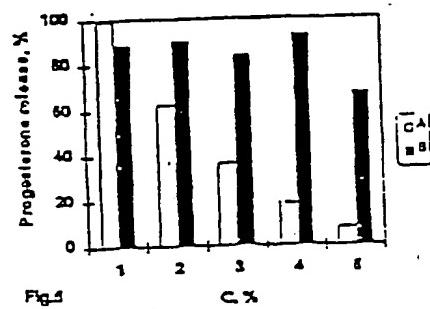


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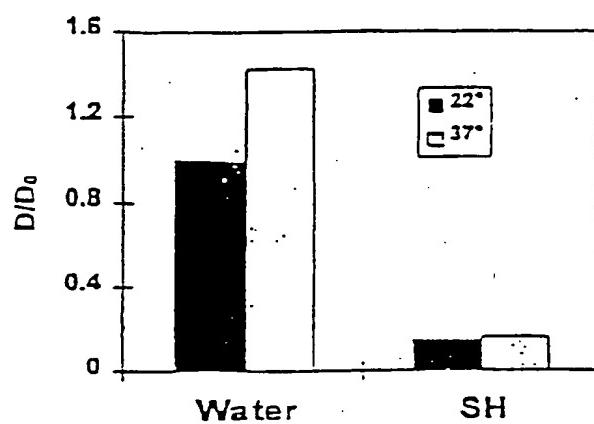


Figure 28

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/08931

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) A61K 7/00, 7/021, 7/025, 7/06, 7/09, 7/16, 7/32, 7/42, 31/74

US CL :Please See Extra Sheet

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 70.08, 400, 401, 405

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS: COSMETIC, POLYACRYLIC ACID, POLYMER NETWORK, POLOXAMER

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document with indication, where appropriate, of the relevant passages	Relevant to claim No.
A, P	US 5,662,892 A (BOLICH, JR. et al.) 02 September 1997, see entire document	1-38
Y	US 5,106,609 A (BOLICH, JR et al.) 21 April 1992, see entire document.	1-38

 Further documents are listed in the continuation of Box C. See patent family annex.

-	Special categories of cited documents:	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A"	document defining the general state of the art which is not considered to be of particular relevance	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E"	earlier document published on or after the international filing date	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"T."	document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Z"	document member of the same patent family
"O"	document referring to an oral disclosure, use, exhibition or other means		
"P"	document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

03 AUGUST 1998

Date of mailing of the international search report

02 OCT 1998

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Form PCT/ISA/210 (second sheet)(July 1992)*

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/08931

A. CLASSIFICATION OF SUBJECT MATTER:
US CL : 424/49, 59, 63, 64, 65, 70.1, 70.2, 70.7, 78.02, 78.03, 400, 401, 405

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